

# PRODUCT DATA SHEET

# FC-WS-HT-A1

## Flip-Chip Flux

### Introduction

**FC-WS-HT-A1** is a water-washable, halide-free, sprayable liquid flux designed for Sn/Pb and Pb-free wafer level solder bump formation. It can be used in a nitrogen atmosphere.

**FC-WS-HT-A1** is relatively low in viscosity to accommodate spraying and spin coating.

### Features

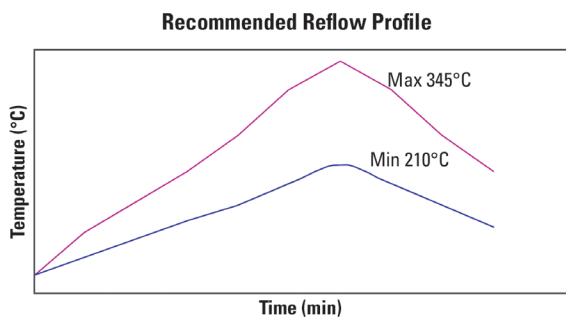
- Sprayable and dispensable
- Excellent wetting ability
- Wide reflow temperature ranges

### Properties

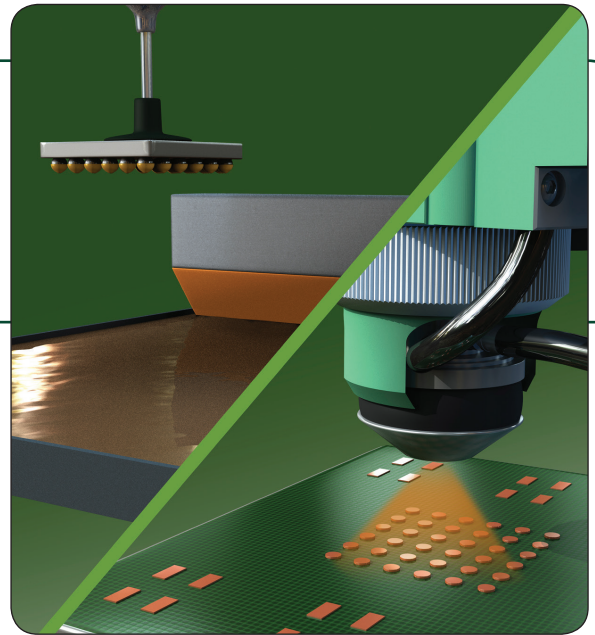
Typical Viscosity	5 centistokes (cst)
Acid Number (Typical)	11
Flash Point	23°C
Reflow Atmosphere	Nitrogen
Max Reflow Temperature	345°C
SIR	Pass
Cleaning	Deionized (DI) water @ 40psi and 55°C

### Reflow

#### Recommended Profile:



This is the standard reflow profile for **FC-WS-HT-A1**. The time to peak should be about 3 to 5 minutes. The peak temperature should be 20°C more than the melting point of the metal. Time above liquidus should be about 40 to 70 seconds.



### Packaging

- 1 US gallon (3.75 liters) bottle
- 1 US pint (0.473 liter) plastic bottle
- 1 oz. (29.57 milliliters) bottle

### Storage and Handling

The shelf life of **FC-WS-HT-A1** is 6 months when stored at 0–30°C.

Flux should be allowed to reach ambient working temperature prior to use. Bottles should be labeled with date and time of opening.

### Technical Support

Indium Corporation's internationally experienced Technical Support Engineers provide in-depth technical assistance to our customers and rapid response to all technical inquiries.

### Safety Data Sheets

The SDS for this product can be found online at <http://www.indium.com/sds>

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## From One Engineer To Another®

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