



SAFETY DATA SHEET

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1 Product Identifier:

INDALLOY FLUX 1

SDS Number: SDS- IN LF001 Revised Date: 31 JULY 2018

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product Use: Industrial Use (Mixture) - Soldering flux.

1.3 Details of the supplier of the safety data sheet

MANUFACTURER/SUPPLIER/IMPORTER:

In America:

The Indium Corporation of America®.

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Technical & Safety Information: (315) 853-4900

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Asia-Pacific Operations-Singapore

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Singapore 628908

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1.4 EMERGENCY TELEPHONE NUMBER**FOR CHEMICAL EMERGENCY ONLY PHONE *:****CHEMTREC 24 hrs.****USA: 1 (800) 424-9300****Outside USA: +1 (703) 527-3887****China: Emergency 86+ 4008417580***** Used only for spill/leak/fire/exposure/accident****ALL OTHER INQUIRIES: TOLL FREE: +1-800-448-9240 Indium Corporation****SECTION 2. HAZARDS IDENTIFICATION****PRIMARY ROUTES OF ENTRY:**

Eye
Inhalation
Skin
Ingestion
NTP
IARC
OSHA
Not Listed

Carcinogen listed in**2.1 Classification of the mixture:****2.2 Label elements**

Labeling according to Regulation (EC) No. 1272/2008

No GHS hazard statements, pictogram or signal word.

Precautionary statement(s)

P233	Keep container tightly closed
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P270	Do not eat, drink or smoke when using this product
P273	Avoid release to the environment
P280	Wear protective gloves/protective clothing/eye protection/face protection
P362 + P364	Take off contaminated clothing and wash before reuse
P301 + P314	IF SWALLOWED: Get Medical advice/attention if you feel unwell
P302 + P352	IF ON SKIN: Wash with plenty of soap and water
P304 + P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + P351	IF IN EYES: Rinse continuously with water for several minutes (15 mins)

2.3 OTHER HAZARDS:**POTENTIAL HEALTH EFFECTS:**

- Eye Contact:** Irritating to eyes during soldering.
- Ingestion:** May cause irritation if swallowed.
- Inhalation:** May cause irritation to the respiratory system.
- Skin Contact:** May cause skin irritation.

SECTION 3. COMPOSITION / INFORMATION ON INGREDIENTS**3.2 Mixture:**

Components	% wt	CAS Registry #/ EINECS#
AMMONIUM CHLORIDE	5 - 15	12125-02-9
ETHANOLAMINE HYDROCHLORIDE	15	2002-24-6
PROPRIETARY (NON-HAZARDOUS)	70-80	-

<http://www.indium.com>

SECTION 4. FIRST AID MEASURES**4.1 Description of first aid measures:**

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

4.2 Most important symptoms and effect, both acute and delayed: Skin contact may cause irritation. Inhalation may cause irritation. Eye exposure may cause irritation.

4.3 Indication of any immediate medical attention and special treatment needed:

No specific special treatment information is available on this mixture. Review data provided in this document to understand the hazards when working with the product. No other information is available at this time. Seek medical attention if eye irritation continues after flushing. If respiratory discomfort is evident seek medical advice.

SECTION 5. FIRE FIGHTING MEASURES

5.1 Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions. Water, CO₂, foam media.

5.2 Special hazards arising from the substance or mixture: May produce toxic fumes of carbon monoxide if burning

5.3 Advice for Firefighters Fire fighters must wear approved self-contained breathing apparatus and full protective clothing. Material product is not flammable. No other information is available.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Keep away from the spill. Remove sources of ignition. Keep exhaust ventilation system running. In the event of a fire evacuate area.

For emergency responders:

Wear safety glasses, gloves when cleaning up any spill. Other equipment may be necessary based on the immediate area and other chemicals unrelated to the product that may be in use. Adequate ventilation should be available. Keep unnecessary personnel away from area during clean up. If on floor wear foot protection to avoid any direct contamination to shoes and boots. Material is sticky and gluey and may cause a slip/fall hazard for clean-up crew.

6.2 Environmental Precautions: Dispose contaminated cloth rags or paper towels or absorbent following all applicable governmental regulations. Material is non- hazardous. May not have any reclaim value.

6.3 Methods and material for containment and cleaning up:

Spill or leak procedures: Using a spatula, scoop up flux and place into a plastic pail or drum and tightly cap.

6.4 Reference to other sections: See Section 8 for exposure levels.

SECTION 7. HANDLING AND STORAGE

7.1 Precautions For Safe Handling: Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with flux. Wear appropriate personal protective equipment when working or handling flux. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed. Do not eat, drink or smoke when handling this product. Utilize exhaust ventilation especially during heating product. General odor and chemical content require exhaust whenever the container is open.

7.2 Conditions for Safe Storage, including any incompatibilities:

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label and product data sheet for specific storage temperature requirements. Rotate stock to ensure use before expiration date.

7.3 Specific End Use(s): Soldering applications

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control Parameters:

			<u>TWA</u>	<u>STEL</u>
		<u>CAS#/EINECS#</u>	mg/m3	mg/m3
AMMONIUM CHLORIDE	5-15	12125-02-9	0.05	0.15
ETHANOLAMINE HYDROCHLORIDE	15	2002-24-6	N.E.	N.E.

**PROPRIETARY
(NON-HAZARDOUS)**

70-80

-

N.E.

N.E.

N.E. = Not established

TWA= time weighted average

STEL= short term exposure limit

8.2 Exposure Controls:

Engineering Controls: Use only with production equipment with adequate exhaust ventilation and other safety features specifically designed for chemical use. Use exhaust ventilation when using the product especially while heating product. Air emission control equipment may be necessary based on the local governmental requirements for contaminants entering the atmosphere.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazard.

Respiratory: An approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves. Recommend a nitrile disposable or other chemical glove.

Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Do not allow rags or paper towels to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

Appearance:	liquid paste	Boiling Point/Range:	Not determined
Odor:	Mild characteristic odor.	Melting Point/Freezing Point:	Not applicable
Odor Threshold:	Not established	Evaporation Rate:	Not applicable
Specific Gravity:	Not applicable.	pH:	6.5 - 7
Vapour Pressure:	Not applicable.	Solubility in Water:	water wash soluble
Vapour Density:	(air=1) Not applicable.	Partition coefficient:	Not established
Relative Density:	Not established	Flammability:	Not applicable
Flash Point:	>204C	Method:	Not applicable
Auto-ignition Temperature:	Not applicable	Flammable Limits:	Limits not established
UEL/LEL Limits:	Not applicable	Decomposition Temp:	Not applicable
Viscosity:	Not established	Explosive properties:	Not applicable
Oxidizing Properties:	Not established		

9.2 Other Information: Above data for the whole mixture.

SECTION 10. STABILITY AND REACTIVITY

10.1 Reactivity: Stable.

10.2 Chemical Stability: Stable

10.3 Possibility of Hazardous Reactions: Not established

10.4 Conditions To Avoid: Open flame/freezing temp

10.5 Incompatible Materials: Avoid contact strong oxidizing agents, strong bases, strong acids.

10.6 Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

Hazardous Polymerization: Will not occur.

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

Acute toxicity: Not established

Irritation: Not established

Corrosivity: Not applicable

Sensitization: Not available

Repeated dose toxicity: Not established

Carcinogenicity: Not established

Likely Routes of Entry: eyes (irritation) /skin (irritation) /inhalation (irritation)

Interactive effects: None known

Mutagenicity: Not established

Toxicity for Reproduction: Not Established

Absence of specific data: None available (not tested)

11.2 Symptoms related to the physical, chemical and toxicological characteristics:

May cause irritation to eyes and skin.

11.3 Delayed and immediate effects as well as chronic effects from short and long-term exposure:

None known

Mixture verses substance information: None known

Other Information:

Carcinogenicity: NTP: No (National Toxicity Program)

Listing OSHA: No (US Occupational Safety & Health Administration)

IARC: No (UN International Agency for Research on Cancer)

SECTION 12. ECOLOGICAL INFORMATION

Product mixture not tested.

12.1 Toxicity: No information available

12.2 Persistence and degradability: No information available

12.3 Bioaccumulative potential: No information available

12.4 Mobility in soil: No information available

12.5 Results of PBT and vPvB assessments: No data is available

12.6 Other adverse effects: No information is available for mixture. Avoid release to environment.

SECTION 13. DISPOSAL CONSIDERATION

13.1 Waste treatment method:

Dispose of in accordance with environmental regulations. Containerize material and classify according to applicable regulations. No pre-treatment on site is recommended. Do not dispose of down any drain or waterway. Utilize the same personal protective equipment as the user when handling for disposal. Non- hazardous flux.

RoHS 2 (Restriction of Hazardous Substances): Compliant with RoHS (2011/65/EU).

SECTION 14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements.

Flux is non-hazardous.

Not regulated/non-hazardous under US DOT (United States Department of Transportation).

Not regulated/non-hazardous under international shipping requirements.

- | | |
|---|----------------|
| 14.1 <u>UN Number</u> | None |
| 14.2 <u>UN proper shipping name:</u> | None |
| 14.3 <u>Transport hazard class(s):</u> | None |
| 14.4 <u>Packing group:</u> | None |
| 14.5 <u>Environmental hazards:</u> | None |
| 14.6 <u>Special precautions for user:</u> | None |
| 14.7 <u>Transport in bulk:</u> | Not applicable |

SECTION 15. REGULATORY INFORMATION

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

All ingredients are listed on the USEPA TSCA Inventory.

All ingredients are listed on EINECS.

Safety data sheet was developed using EC 1907/2006 amended as of 20 May 2010 EU No 453/2010 and information as stated under regulation EC No 1272/2008 CLP Regulation.

GHS = Global Harmonized System

CLP= Classification, labeling and packaging

Product does not contain any substances ozone depleting substances and therefore not subject to EC 2037/2000.

WGK = nwg (non-hazardous to water)

15.2 Chemical safety assessment: None performed for mixture.

SECTION 16. OTHER INFORMATION

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

Revised Date: 31 JULY 2018

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Changes provided on this SDS were based on the requirements of EU No. 453/2010 of May 20, 2010 regarding amendments to EC No. 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH).

The information and recommendations contained herein are, to the best of The Indium Corporation of America's knowledge and belief, accurate and reliable as of the date issued. The Indium Corporation of America does not warrant or guarantee their accuracy or reliability, and The Indium Corporation of America shall not be liable for any loss or damage arising out of the user thereof. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to satisfy itself that they are suitable and complete for its particular use. If buyer repackages this product, legal counsel should be consulted to insure proper health, safety and other necessary information is included on the container.