

# PRODUCT DATA SHEET

# TACFlux® 055

## Introduction

**TACFlux® 055** is an air reflow, halogen-free, no-clean flux used with SnBi and SnBiAg alloys. **TACFlux® 055** provides excellent wetting in air and nitrogen and provides the low activation temperature necessary for the low-melting SnBi and SnBiAg alloys.

## Properties

J-STD-004 (IPC-TM-650)	Result
Flux Type Classification	ROLO
Flux-Induced Corrosion (Copper Mirror)	Pass
Presence of Halide: – Silver Chromate – Fluoride Spot Test – Cl Equivalent	Pass Pass 0%
SIR	Pass
Viscosity (C & P)	16kcps (Cone & Plate viscosity @ 5 minutes)
Tack	215g
Additional Test Results	
Appearance	Light yellow-amber
Maximum Reflow Temperature	200°C
Reflow Atmosphere	Nitrogen or air
Shelf Life	1 year
Storage Condition	Stored @ 0–30°C (tip down for syringe/cartridge)

All information is for reference only.  
Not to be used as incoming product specifications.

## Packaging

**TACFlux® 055** is available in 10 and 30cc syringes or 100g jars; however, other packaging can be provided to meet specific requirements.

## Cleaning

**TACFlux® 055** is designed for no-clean applications. If necessary, the flux can be removed by using a commercially available flux cleaner.

## Reflow

Peak reflow temperature should be <200°C in an air or nitrogen atmosphere.

## Storage

**TACFlux® 055** syringes and cartridges should be stored tip down at 0–30°C. If refrigerated, **TACFlux® 055** should be thawed for 4 hours at room temperature before using.



## Technical Support

Indium Corporation's internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Materials Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon, and paste. Indium Corporation's Technical Support Engineers provide rapid response to all technical inquiries.

## Safety Data Sheets

The SDS for this product can be found online at <http://www.indium.com/sds>

This product data sheet is provided for general information only. It is not intended, and shall not be construed, to warrant or guarantee the performance of the products described which are sold subject exclusively to written warranties and limitations thereon included in product packaging and invoices. All Indium Corporation's products and solutions are designed to be commercially available unless specifically stated otherwise.

All of Indium Corporation's solder paste and preform manufacturing facilities are IATF 16949:2016 certified. Indium Corporation is an ISO 9001:2015 registered company.

## From One Engineer To Another®

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