# **PRODUCT DATA SHEET IndiOX®** (Indium Oxide) Type A and Type B In<sub>2</sub>O<sub>3</sub>

#### Introduction

IndiOx<sup>®</sup> (Indium Oxide or Indium Sesquioxide) is a yellow-colored powder with a molecular weight of 277.64. It is a stable ceramic-like material, insoluble in water, and volatizes at 850°C. IndiOx<sup>®</sup> is an n-type semiconductor and as such, is used as a resistive element in integrated circuits and to form heterojunctions with p-InP, n-GaAS, and other semiconductors. Other uses include glass coloring, gassing suppression in alkaline batteries, and as an anti-arcing additive in high current electrical switches and contactors.

When doped with tin dioxide  $(SnO_2)$ , thin films of indium-tin oxide (ITO) function as a transparent electrical conductor and can reflect a portion of the infrared spectrum. Thin films of ITO are used in LCD, OLED, and plasma flat panel displays, touch screens, electroluminescent lighting, low-E glass, and aircraft windshield and freezer case demisting. The major use of **IndiOx**<sup>®</sup> is in the manufacture of ITO sputtering targets for thin-film coating by compacting a mixture of **IndiOx**<sup>®</sup> and tin dioxide powders.

In the manufacture of sputtering targets, 90 weight percent **IndiOx**<sup>®</sup> is blended with 10 weight percent tin dioxide and compacted to a high density.

IndiOx<sup>®</sup> is available in two powder morphologies:

• Type A - Crystalline

The primary particles range from 0.4–1.0µm in diameter; agglomerates up to approximately 30µm.

• Type B - Fine

The primary particles range from 0.1–1.0µm in diameter; agglomerates up to approximately 6µm.





### From One Engineer To Another<sup>®</sup>

## **PRODUCT DATA SHEET** IndiOx<sup>®</sup> (Indium Oxide) Type A and Type B In<sub>2</sub>O<sub>3</sub>

#### **Properties: Type A - Crystalline**

Chemical Formula	In <sub>2</sub> O <sub>3</sub>
Molecular Weight	277.64
General Description	Bright yellow powder
Uses	<ul> <li>Manufacturing of ITO sputtering targets and evaporation charges</li> </ul>
	<ul> <li>Coloring ceramics and glasses</li> </ul>
Purity Grades Available	4N (99.99%), 5N (99.999%)
Solubility	Insoluble in water and alcohol
Theoretical Indium Percentage	82.7
Minimum Indium Percentage	81.5
Nominal Indium Percentage	82.4 ± 0.9
d90 Particle Size Distribution	14.0–38.0
d50 Particle Size Distribution	6.0-23.0
d10 Particle Size Distribution	1.7–10.3
BET m²/g (typical)	0.424

#### **Properties: Type B - Fine**

Chemical Formula	In <sub>2</sub> O <sub>3</sub>
Molecular Weight	277.64
General Description	Bright yellow powder
Uses	<ul> <li>Manufacturing of ITO sputtering targets and evaporation charges</li> </ul>
	<ul> <li>Coloring ceramics and glasses</li> </ul>
Purity Grades Available	4N (99.99%), 5N (99.999%)
Solubility	Insoluble in water and alcohol
Theoretical Indium Percentage	82.7
Minimum Indium Percentage	81.1
Nominal Indium Percentage	82.3 ± 1.2
d90 Particle Size Distribution	2.1–4.3
d50 Particle Size Distribution	1.1–2.6
d10 Particle Size Distribution	0.7–1.1
BET m²/g (typical)	10.6

#### **Product Packaging**

- Our powder is securely packaged to avoid contamination during shipment, and we use a variety of container sizes to ship.
- Containers can hold from 0.1–50kg of product per container.
- Containers available include wide-mouth plastic jars and pails, as well as plastic and steel drums.
- Custom packaging is available on request.

#### **Storage and Shelf Life**

**IndiOx**<sup>®</sup> should be stored at room temperature and the container kept tightly sealed. **IndiOx**<sup>®</sup> has a shelf life of 12 months.

#### **Safety Data Sheets**

The SDS for this product can be found online at http://www.indium.com/sds

Indium Corporation is the leading global supplier of bulk indium, high-purity indium, indium fabrications, alloys, and compounds. **IndiOx**® is produced in high volume utilizing state-of-the-art SPC-controlled chemical processing equipment. This, coupled with rigorous quality standards and advanced analytical instrumentation such as ICPMS, ensures consistent product quality.

#### **Technical Support**

Indium Corporation's internationally experienced engineering team provides in-depth technical assistance to our customers.



This product data sheet is provided for general information only. It is not intended, and shall not be construed, to warrant or guarantee the performance of the products described which are sold subject exclusively to written warranties and limitations thereon included in product packaging and invoices. All Indium Corporation's products and solutions are designed to be commercially available unless specifically stated otherwise.

All of Indium Corporation's solder paste and preform manufacturing facilities are IATF 16949:2016 certified. Indium Corporation is an ISO 9001:2015 registered company.

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