SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: INDALLOY 106 (Sn63) WITH SUPERFLEX 12-4 FLUX VEHICLE
SDS Number: SDS-4743
Revised Date: 4 NOVEMBER 2020

Product Use: Flux vehicle blended with an 83-92 % pre-alloyed metal powder for soldering applications.

MANUFACTURER:

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http://www.indium.com
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

- **Eye**
- **Inhalation**
- **Skin**
- **Ingestion**

CARCINOGEN LISTED IN:

- NTP
- IARC
- OSHA
- **Not Listed**

Classification:

- Skin sensitizer - Category 1B
- Respiratory sensitizer - Category 1B
- Eye irritation - Category 2A

Repr. 1A: H360FD; Lact.: H362; STOT RE1, H372

Signal Word: Danger

Hazard statement(s)

- H317: May cause an allergic skin reaction
- H319: Causes serious eye irritation
- H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H360FD: May damage fertility or the unborn child
- H362: May cause harm to breast-fed children
- H372: Causes damage to organs through prolonged or repeated exposure
- H373: May cause damage to organs through prolonged or repeated exposure

Precautionary statement(s)

- P233: Keep container tightly closed
- P261: Avoid breathing dust/fume/gas/mist/vapors/spray
- P263: Avoid contact during pregnancy/while nursing.
- P270: Do not eat, drink or smoke when using this product
- P273: Avoid release to the environment
- P280: Wear protective gloves/protective clothing/eye protection/face protection
- P362 + P364: Take off contaminated clothing and wash before reuse
- P301 + P314: IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 + P352: IF ON SKIN: Wash with plenty of soap and water
- P304 + 341: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351: IF IN EYES: Rinse continuously with water for several minutes (15 mins)

POTENTIAL HEALTH EFFECTS:

**Eye Contact:** Contact with material at room temperature or fume from material at typical re-flow temperatures over 100°C may cause eye irritation.

**Ingestion:** This product contains lead alloy powder and organic chemicals. Harmful if swallowed. May cause systematic lead poisoning and burns to the digestive tract. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

**Inhalation:** Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local irritation to the respiratory system.

**Skin Contact:** May cause mild skin irritation.

**Chronic:** **LEAD:** Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea,
abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

**TIN**: Has been shown to increase incidence of sarcoma in animal tests.

**WARNING**: This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**NOTE**: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

**Warning**: This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS</th>
<th>PEL (mg/m³)</th>
<th>TLV-TWA (mg/m³)</th>
<th>TLV- STEL (mg/m³)</th>
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<td><strong>TIN</strong></td>
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<td>7440-31-5/231-141-8</td>
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<td>(Singapore)</td>
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<td><strong>LEAD</strong></td>
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<tr>
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<td>(Mexico)</td>
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<td>(China)</td>
<td>0.05(dust)</td>
<td>0.03(fume)</td>
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<td><strong>ROSIN</strong></td>
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<td>0.15 (sensitiser)</td>
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<td><strong>POLYGLYCOL ETHER</strong></td>
<td>2.6-4.3</td>
<td>9038-95-3</td>
<td>N.E.</td>
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<td>N.E.</td>
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</table>
4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: Not established. Method: Not established.

Auto-ignition Temperature: Not established.

Flammable Limits: Limits not established.

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.
7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use only with production equipment (stencil printers and re-flow furnaces) with adequate ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that they’re exposure levels are not exceeded.

Personal protection:
Eyes: Chemical safety glasses/goggles.
Respirator: A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.
Skin: Compatible chemical resistant gloves.
Other: Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. DO NOT allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Grey colored paste.
Odor: Mild characteristic odor.
Specific Gravity: Not applicable.
Vapor Pressure: Not applicable.
Vapor Density: (air=1) Not applicable.
Boiling Point: Not applicable.
Melting Point: Not applicable
pH: Not applicable
Solubility in Water: Insoluble (paste)

10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Not established.
Incompatible Materials: Avoid contact with acids, bases or oxidizing agents.
Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:
- NTP: Yes
- OSHA: Yes
- IARC: Yes

Lead and lead compounds are listed as possible carcinogens.

LD50: Not established.
LC50: Not established.

Other: Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma. Lead can cause potential harm to the developing fetus.

Lead – Suspected human reproductive toxicant. May cause damage to organs through prolonged or repeated exposure. Reproductive toxicity – rat – inhalation, oral/ effects on newborn.

12. ECOLOGICAL INFORMATION

Product not tested.

Lead – Toxicity to fish – mortality LOEC – rainbow trout – 1.19 mg/l – 96h. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Bioaccumulation – Oncorhynchus kisutch – 2 weeks

Bioconcentration factor (BCF): 12

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclamer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated (Department of Transportation).

Non-hazardous under the shipping regulations.
North American Emergency Guide Book – Not applicable
UN - NONE
15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated thereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).


WARNING: This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

SARA 313 Listing - 40 CFR 372.65
Lead CAS# 7439-92-1

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified under the Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2007 in China.

Canadian WHMIS: D2A - Materials Causing Other Toxic Effects-Very Toxic Material (Chronic) (lead).

D2B - Materials Causing Other Toxic Effects -irritant

EPA Genetic Toxicology Program – Lead CAS# 7439-92-1

All ingredients are listed on the EPA TSCA Inventory.

16. OTHER INFORMATION

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<thead>
<tr>
<th>HMIS Hazard Rating</th>
<th>Health: 2</th>
<th>Fire: 1</th>
<th>Reactivity: 0</th>
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<td>Revised Date:</td>
<td>4 NOVEMBER 2020</td>
<td></td>
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<tr>
<td>Prepared by:</td>
<td>Nancy Swarts, Indium Corporation of America</td>
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<tr>
<td>Approved by:</td>
<td>Nancy Swarts, Indium Corporation of America</td>
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