GERMANIUM CORPORATION OF AMERICA ®
SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION
Product Identifier: GERMANIUM DIOXIDE (GERMANIUM OXIDE)
SDS Number: SDS- 4304 Revised Date: 12 OCTOBER 2020
Revision 1.1

Use: Industrial Use - GeO₂
Germanium dioxide is a white powder which is manufactured in crystalline as well as amorphous form. Germanium dioxide’s refractive index (1.7) and its optical dispersion properties make it useful for making wide-angle lenses and optical microscope objective lenses. It is transparent in infrared. Germanium dioxide is also used as a catalyst in production of polyethylene terephthalate resin, and for production of other germanium compounds. It also finds use in production of some phosphors and semiconductor materials.

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Outside USA: +1 (703) 527-3887
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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:
Eye ✓ Inhalation ✓ Skin ✓ Ingestion ✓ Carcinogen listed in
NTP IARC OSHA Not Listed ✓

Classification:
Acute toxicity, oral- Category 4

Signal word – Warning
Hazard statement
H302 – Harmful if swallowed
Precautionary statement(s)
P233 Keep container tightly closed
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P270 Do not eat, drink or smoke when using this product
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection
P362 Take off contaminated clothing and wash before reuse
P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
P302 + P352 IF ON SKIN: Wash with plenty of soap and water
P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

POTENTIAL HEALTH EFFECTS:

Eye Contact: Dust may cause slight irritation to eyes.

Ingestion: May cause irritation. Harmful if swallowed.

Inhalation: May cause irritation and acute germanium toxicity. May be harmful.

Skin Contact: Contact may cause irritation to the skin.

Chronic Effects: May cause chronic germanium toxicity. Kidney/liver injury may occur.

Germanium compounds are considered to be of low toxicity.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>Wt. %</th>
<th>CAS Registry #/EINECS#</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STELE mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>GERMANIUM DIOXIDE</td>
<td>1310-53-8/215-180-8</td>
<td>-</td>
<td>15 mg/m³</td>
<td></td>
<td>Nuisance dust</td>
</tr>
</tbody>
</table>

(Germanic acid, germania, germanium (VI) oxide)

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes or more until no evidence of chemical remains. Seek medical attention immediately.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: When safe to enter area, remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and large amounts of water until no evidence of chemical remains. Wash clothing before reuse. Destroy contaminated shoes. Get medical attention immediately.
5. FIRE FIGHTING MEASURES

Flash Point: Not established.  Method: Not established.
Auto-ignition Temperature: Not established.
Flammable Limits: Limits not established.
Extinguishing Media: Regular dry chemical, carbon dioxide and regular foam.
Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.
Explosion Sensitivity: Mechanical Impact: Not available
Static Discharge: Not available

Avoid dust generation

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear the appropriate personal protective equipment (such as chemical resistant gloves, and eye and face protection. Small spills or leaks: Clean up solids by not generating a dust. Vacuum using a HEPA style air filter. Do not allow spillage to enter any drains, waterways or ground. Do not sweep dry solids. All waste must be disposed of in accordance with applicable state, federal and local regulations. Recycle if possible.

7. HANDLING AND STORAGE

Handling and Storage Precautions: Store product in cool dry area in tightly sealed containers.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Work in a well - ventilated area. Exhaust ventilation is recommended when dust is generated.

Personal protection:
Eyes: Chemical safety glasses/goggles and face-shield. Provide an emergency eyewash/ shower in the immediate work area. Avoid the use of contact lenses.
Respirator: Under regular use not required. However, when heating or conducting other activities that cause the material to become airborne, respiratory protection such as dust mask or in large dust situations half face air purifying respirator with particulate cartridge should be considered.
Skin: Compatible chemical resistant gloves.
Other: Lab coat or chemical resistant clothing, eyewash shower unit in work area. Avoid the use of contact lenses.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.
9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: White crystalline solid powder.

Odor: None to Slight odor

Relative Density: 4.22 g/cm3 @25C (77F)

Vapor Pressure: Negligible

Freezing Point: >400 C (>752F)

Odor Threshold: Not available

Molecular weight: 104.64 g/mol

Refractive index: 1.99

Relative Density: 4.22 g/cm3 @25C (77F)

Melting Point: 1086C

Specific gravity/density: 1.3-1.4 g/ml bulk density

Solubility: Water- 4.47g/l @25C

10. STABILITY AND REACTIVITY

General: Stable

Conditions to Avoid: None Known

Incompatible Materials: Strong oxidizing agents

Hazardous Decomposition / Combustion: None known

Hazardous Polymerization: Will not occur.

Physical Hazards: None known.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No

OSHA: No

IARC: No

RTECS: LY5240000 for additional information

LD50 Oral  1250 mg/kg (rat) LC50 inhalation  1420 mg/m3 (rat) 4h

12. ECOLOGICAL INFORMATION

No information available.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all applicable regulations. Material is considered non-hazardous. Recycle material. Avoid release to environment.
14. TRANSPORT INFORMATION

Non hazardous under the international shipping regulations.

Not regulated under USDOT/IATA/IMDG.

UN – none     Marine Pollutant- No

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated thereunder (29 CFR 1910.1200 ET. SEQ.),

SARA 313 Listing: No
EPA TSCA Inventory: All ingredients are listed on the TSCA inventory

This product has been classified in accordance with the hazard criteria of the Canadian Products Regulation (CPR).
This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.
This product has been classified in accordance with the hazard criteria of the Commission Directive 91/155/EEC and EH40.
This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

Malaysia:
This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:
Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals
GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)
GB/T 16483-2008, GB/T 17517-2013
This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007
16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating</th>
<th>Health: 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire:</td>
<td>0</td>
</tr>
<tr>
<td>Reactivity:</td>
<td>0</td>
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Revised Date: 12 OCTOBER 2020

Prepared by: Nancy Swarts, For the Germanium Corporation of America

Approved by: Nancy Swarts, For the Germanium Corporation of America.

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