Product Data Sheet

TACFlux® 089HF

Introduction
TACFlux® 089HF is a no clean flux formulated for Sn/Ag/Cu and Sn/Ag solders (also compatible with Sn/Pb solder). TACFlux® 089HF provides excellent wetting in air or nitrogen atmospheres. The flux and flux residue is halogen-free.

Reflow
Peak reflow temperature should be <260°C in an air or nitrogen atmosphere.

Storage
TACFlux® 089HF syringes and cartridges should be stored tip down at 0-30°C. If refrigerated, TACFlux® 089HF should be thawed for 4 hours at room temperature before using.

Technical Support
Indium Corporation’s internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon and paste. Indium Corporation Technical Support engineers provide Rapid Response to all technical inquiries.

Material Safety Data Sheets
The MSDS for this product can be found online at http://www.indium.com/techlibrary/msds.php

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All information is for reference only. Not to be used as incoming product specifications.

Packaging
TACFlux® 089HF is available in 10cc and 30cc syringes or 100g jars, however other packaging can be provided to meet specific requirements.

Cleaning
TACFlux® 089HF is designed for no-clean applications. If necessary, the flux can be removed by using a commercially available flux cleaner.

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This product data sheet is provided for general information only. It is not intended, and shall not be construed, to warrant or guarantee the performance of the products described which are sold subject exclusively to written warranties and limitations thereon included in product packaging and invoices.

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www.indium.com  askus@indium.com

ASIA: Singapore, Cheongju: +65 6268 8678
CHINA: Suzhou, Shenzhen, Liuzhou: +86 (0)512 628 34900
EUROPE: Milton Keynes, Torino: +44 (0) 1908 580400
USA: Utica, Clinton, Chicago: +1 315 853 4900

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