PRODUCT DATA SHEET

725-M Rosin
Wave Solder Flux

Introduction
725-M is an alcohol-based activated rosin flux developed for soldering through-hole assemblies. It uses heat resistant rosin technology, which works well in high temperatures with extended preheat times.

Features
• Excellent surface wetting
• Good for high-temperature processes
• Cleaning not required for most applications

Process Recommendations
725-M can be applied by foam, wave, or by dipping. A minimum topside board temperature of 80°C (175°F) is recommended to make sure the solvent is completely evaporated. Flux thinner 16-1000 should be used to maintain specific gravity during use.

Physical Properties

<table>
<thead>
<tr>
<th>Test</th>
<th>725-M Result</th>
<th>16-1000 Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Amber</td>
<td>Clear</td>
</tr>
<tr>
<td>Specific Gravity @ 19.5°C (60°F)</td>
<td>0.854</td>
<td>0.788</td>
</tr>
<tr>
<td>Solids Content</td>
<td>~25%</td>
<td>0%</td>
</tr>
<tr>
<td>Flash Point</td>
<td>12°C (54°F)</td>
<td>12°C (54°F)</td>
</tr>
</tbody>
</table>

Packaging
• 5 gallon containers
• 55 gallon drums

Technical Support
Indium Corporation’s internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon, and paste. Indium Corporation Technical Support Engineers provide rapid response to all technical inquiries.

Safety Data Sheets
The SDS for this product can be found online at http://www.indium.com/sds

From One Engineer To Another
Contact our engineers today: askus@indium.com
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