**Introduction**

TACFlux®032 is a rework flux for Pb-free alloys in an air or inert gas reflow atmosphere. TACFlux®032 provides excellent wetting in air or nitrogen atmospheres.

**Packaging**

TACFlux®032 is available in 10 and 30cc syringes or 100g jars; however, other packaging can be provided to meet specific requirements.

**Cleaning**

TACFlux®032 is designed for water-wash applications.

**Reflow**

Peak reflow temperature should be 260°C in an air or nitrogen atmosphere.

**Storage**

TACFlux®032 syringes and cartridges should be stored tip down at 0–30°C. If refrigerated, TACFlux®032 should be allowed to stand for at least 4 hours at room temperature before using.

**Technical Support**

Indium Corporation’s internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon, and paste. Indium Corporation Technical Support Engineers provide rapid response to all technical inquiries.

**Safety Data Sheets**

The SDS for this product can be found online at http://www.indium.com/sds

---

This product data sheet is provided for general information only. It is not intended, and shall not be construed, to warrant or guarantee the performance of the products described which are sold subject exclusively to written warranties and limitations thereon included in product packaging and invoices. All Indium Corporation's products and solutions are designed to be commercially available unless specifically stated otherwise.