



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: TACFLUX 007M

SDS Number: SDS-IN TF007M

Revised Date: 10 SEPTEMBER 2018

Product Use: Industrial Use (mixture) - No clean flux for soldering applications

MANUFACTURER:

In America:

The Indium Corporation of America®.

34 Robinson Rd., Clinton, NY 13323

Information: (315) 853-4900

nswarts@indium.com

In Europe:

The Indium Corporation of America® (European Operations)

7 Newmarket Ct

Kingston, Milton Keynes, UK, MK 10 OAG

Information: +44 [0] 1908 580400

In Asia:

Indium Corporation of America

Asia-Pacific Operations-Singapore

29 Kian Teck Avenue

Singapore 628908

Information: +65 6268-8678

EMERGENCY PHONE:

CHEMTREC 24 hrs.

USA: 1 (800) 424-9300

Outside USA: +1 (703) 527-3887

In China:

Indium Corporation (Suzhou), Co., Ltd.

No. 428 Xinglong Street

Suzhou Industrial Park

Suchun Industrial Square

Unit No. 14-C

Jiangsu Province, China 215126

Information: (86) 512-6283-4900

<http://www.indium.com>

2. HAZARDS IDENTIFICATION**PRIMARY ROUTES OF ENTRY:** Eye Inhalation Skin Ingestion**Carcinogen listed in**

NTP

IARC

OSHA

 Not Listed

GHS:



Signal Word: Warning

Hazard statement(s)

H317 May cause an allergic skin reaction

H320 Causes eye irritation

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled

EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

P233 Keep container tightly closed

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P270 Do not eat, drink or smoke when using this product

P273 Avoid release to environment

P280 Wear protective gloves/protective clothing/eye protection/face protection

P362 + P364 Take off contaminated clothing and wash before reuse

P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell

P302 + P352 IF ON SKIN: Wash with plenty of soap and water

P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing

P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Skin sensitization- Category 1B

Eye Irritant -Category 2

Respiratory sensitization- Category 1B

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and can cause serious irritation. Do not allow material to come in contact with the eyes.

Ingestion: May be harmful if swallowed. May cause irritation.

Inhalation: Heated vapor concentrations may be harmful if inhaled. Irritating to respiratory tract. Rosin fume may cause occupational asthma upon decomposition.

Skin Contact: May cause skin irritation. Allergic reactions are possible, especially with repeated or prolonged exposure.

Chronic: Not established.

Contains 1 % of an ingredient that is suspected of causing cancer.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its product's for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
ROSIN	56-64	65997-05-9 (US) (EU)	N.E. 0.05	N.E. N.E.	N.E. 0.15 (sensitiser)
POLYGLYCOL ETHER	31-35	9038-95-3	N.E.	N.E.	N.E.
ALCOHOLS	4-15	68603-15-6	N.E.	N.E.	N.E.
MODIFIED CASTER OIL	1-10	61788-85-0	N.E.	N.E.	N.E.

N.E. = Not established

EU = European Union Occupational Exposure Limits

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** >200F
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established, not flammable.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

- Handling** Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.
- Precautions:**
- Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Exhaust ventilation should be sufficient to control airborne levels. Use ventilation to keep exposures as low as possible.

Personal protection:

- Eyes:** Chemical safety glasses/goggles. Face shield for splash hazards.
- Respirator:** An approved or compliant air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
- Skin:** Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate.
- Other:** Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
- Work/Hygienic Practices:** Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

- | | | | |
|----------------------------|---------------------------|--|-----------------|
| Appearance: | Flux – yellow creamy | Boiling Point: | Not applicable. |
| Odor: | Mild characteristic odor. | Odor Threshold: | N/D |
| Melting Point: | Not applicable | Flash Point: | >200C |
| Flammability: | N/A | Explosion Limits: | Not Determined |
| Specific Gravity: | 1 g/cc | pH: | 4 -8 |
| Vapor Pressure: | Not applicable. | Solubility in Water: | Insoluble |
| Vapor Density: | (air=1) Not applicable. | Evaporation Rate: | N/D |
| Auto-ignition temp: | N/D | Decomposition temp: | N/D |
| Viscosity: | Not available | Partition coefficient, n-octanol/water: | N/D |

10. STABILITY AND REACTIVITY

- General:** Stable.
- Conditions to Avoid:** Freezing temperatures. High temperatures.
- Incompatible Materials:** Not established
- Hazardous Decomposition / Combustion:** Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
- Hazardous Polymerization:** Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No

LD50: Not established. **LC50:** Not established.

Other: Contains 1% of an ingredient that is suspected of causing cancer and suspected of causing genetic defects.

Germ Cell Mutagenicity: No data available

Carcinogenicity: No data available on product

Reproductive Toxicity: No data available on product

Specific Target Organ Toxicity – Single Exposure – No data available

Specific Target Organ Toxicity – Repeated Exposure; No data available

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Product is generally classified as non-hazardous for waste disposal. Do not discharge to any drain or body of water. Empty containers should not be reused because they may retain residue. All containers should be disposed of in an environmentally safe manner and in accordance with applicable governmental regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated under US DOT (United States Department of Transportation). Non - hazardous under all shipping modes (ground, air, water).

IATA not regulated.

UN - none

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).



Canadian WHMIS:

Class D 2 Materials causing other toxic effects (skin and eye irritant/skin sensitizer)

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014

Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)

GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

SARA 313 Listing - 40 CFR 372.65 - None

RoHS = Restriction of Hazardous Substances. Product is complaint with the directive.

All ingredients are listed on the EPA TSCA Inventory.

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	1
	Fire:	1
	Reactivity:	0

Revised Date: 10 SEPTEMBER 2018

Prepared by: Nancy Swarts, The Indium Corporation of America

Approved by: Nancy Swarts, The Indium Corporation of America

The information and recommendations contained herein are, to the best of The Indium Corporation of America's knowledge and belief, accurate and reliable as of the date issued. The Indium Corporation of America does not warrant or guarantee their accuracy or reliability, and The Indium Corporation of America shall not be liable for any loss or damage arising out of the user thereof. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to satisfy itself that they are suitable and complete for its particular use. If buyer repackages this product, legal counsel should be consulted to insure proper health, safety and other necessary information is included on the container.