**Introduction**

**TACFlux®101** is a no-clean flux formulated for SnAgCu and SnAg solders. **TACFlux®101** provides excellent wetting in air or nitrogen atmospheres.

**Properties**

<table>
<thead>
<tr>
<th>Test</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flux Type Classification</td>
<td>ROL1</td>
</tr>
<tr>
<td>Flux Induced Corrosion (Copper Mirror)</td>
<td>Type L</td>
</tr>
<tr>
<td>SIR</td>
<td>Pass</td>
</tr>
<tr>
<td>Bellcore Electromigration</td>
<td>Pass</td>
</tr>
<tr>
<td>Viscosity (C &amp; P)*</td>
<td>10.4k cps</td>
</tr>
<tr>
<td>Tack</td>
<td>180g</td>
</tr>
</tbody>
</table>

**Additional Test Results:**

- Appearance: Light Yellow-Amber
- Maximum Reflow Temperature: 260°C
- Reflow Atmosphere: Nitrogen or Air
- Shelf Life: 1 year
- Storage Condition: Stored @ 0–30°C (tip down for syringe/cartridge)

*Cone & Plate viscosity @ 5 minutes

All information is for reference only. Not to be used as incoming product specifications.

**Packaging**

**TACFlux®101** is available in 10cc and 30cc syringes or 100g jars; however, other packaging can be provided to meet specific requirements.

**Cleaning**

**TACFlux®101** is designed for no-clean applications. If necessary, the flux can be removed by using a commercially available flux cleaner.

**Reflow**

Peak reflow temperature should be <260°C in an air or nitrogen atmosphere.

**Storage**

**TACFlux®101** syringes and cartridges should be stored tip down at 0–30°C. If refrigerated, **TACFlux®101** should be thawed for 4 hours at room temperature before using.

**Technical Support**

Indium Corporation’s internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility, and selection of solder preforms, wire, ribbon, and paste. Indium Corporation Technical Support engineers provide rapid response to all technical inquiries.

**Safety Data Sheets**

The SDS for this product can be found online at [http://www.indium.com/sds](http://www.indium.com/sds)