

# Product Data Sheet

## TACFlux 026

### Features

- Excellent wetting
- Wide reflow temperature range
- No-clean
- Low-residue

### Introduction

**TACFlux 026** is no-clean and halide-free flux designed especially for flip-chip and CSP (chip scale package) attachment. It can be also used for 3D packages (POP). **TACFlux 026** is designed to accommodate a wide range of reflow temperatures, and is suitable for all Sn/Pb, Pb-Free and high-Pb processes.

### Properties

TACFlux 026 - J-STD-004A (IPC-TM-650)	
Flux type classification	ROL0
Typical viscosity	330kcps
Typical acid number	34
Typical tack strength	240g
Reflow atmosphere	Nitrogen
SIR	Pass
Cleaning	Not needed
Typical reflow residual weight	5%

### Application

**TACFlux 026** can be applied by printing, dispensing, pin-transfer, or dipping.

### Cleaning

**TACFlux 026** is designed for no-clean applications. If necessary, flux residues can be removed by using a semi-aqueous system, saponified water, alcohols, or other CFC-free alternatives.

### Packaging

**TACFlux 026** is available in 150g SEMCO cartridges, 10cc and 30cc syringes, or 100g jars. Other packaging can be provided to meet specific requirements.



### Storage and Handling

The shelf life of Tacflux 026 is 6 months when stored at 0 to 30°C.

Flux should be allowed to reach ambient working temperature prior to use. Packaging should be labeled with date and time of opening.

### Material Safety Data Sheet

The MSDS for this product can be found online at <http://www.indium.com/techlibrary/msds.php>

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Form No. 98185 R1

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