1. PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>Product Identifier</th>
<th>INDALLOY WITH CORE 230-RC</th>
</tr>
</thead>
<tbody>
<tr>
<td>SDS Number</td>
<td>SDS-6740</td>
</tr>
<tr>
<td>Revised Date</td>
<td>10 JULY 2018</td>
</tr>
<tr>
<td>Product Use</td>
<td>Industrial Use - Flux cored wire</td>
</tr>
</tbody>
</table>

MANUFACTURER:

**In America:**
The Indium Corporation of America®
34 Robinson Rd., Clinton, NY 13323
Information: (315) 853-4900
nswarts@indium.com

**EMERGENCY PHONE:**
CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887

**In Europe:**
Indium Corporation of America (European Operations)
7 Newmarket Cl.
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

**In China:**
Indium Corporation (Suzhou), Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900

**In Asia:**
Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

- Eye
- Inhalation
- Skin
- Ingestion

Carcinogen listed in

- NTP
- IARC
- OSHA
- Not Listed

GHS:
Lead free:

Signal Word: Warning

Hazard statement(s)

H317 May cause an allergic skin reaction
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

P233 Keep container tightly closed
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P270 Do not eat, drink or smoke when using this product
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection
P362 + P364 Take off contaminated clothing and wash before reuse
P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
P302 + P352 IF ON SKIN: Wash with plenty of soap and water
P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:
Skin sensitizer- Category 1B
Respiratory sensitizer- Category 1B

Lead Containing:

Signal Word: Warning

Hazard statement(s)

H303 May be harmful if swallowed
H317 May cause an allergic skin reaction
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
H351 Suspected of causing cancer
H361 Suspected of damaging fertility or the unborn child
H373 May cause damage to organs through prolonged or repeated exposure
H410 Very toxic to aquatic life with long lasting effects
EUH201A Warning! Contains lead. Review listing.
EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)
P233  Keep container tightly closed
P261  Avoid breathing dust/fume/gas/mist/vapors/spray
P270  Do not eat, drink or smoke when using this product
P273  Avoid release to the environment
P280  Wear protective gloves/protective clothing/eye protection/face protection
P362 + P364 Take off contaminated clothing and wash before reuse
P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
P302 + P352 IF ON SKIN: Wash with plenty of soap and water
P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:
Skin sensitizer- Category 1B
Respiratory sensitizer- Category 1B
Specific target organ toxicity- repeated exposure – Category 2
Carcinogenicity (Category 2) (lead)
Reproductive toxicity (Category 2 ) (lead)
Acute aquatic toxicity – Category 1 for lead containing products
Chronic aquatic toxicity – Category 1 for lead containing products

-----------------------------------------------------------------------------------------------------------------------------------------------------------------

POTENTIAL HEALTH EFFECTS:

Eye Contact:  Irritating to the eyes and if not removed, may result in serious irritation. Contact with fume from molten metal may cause irritation.

Ingestion:  May cause irritation.

Inhalation:  Rosin has been known to cause occupational asthma.

Skin Contact:  May cause skin irritation. Exposure to rosin may cause irritation or dermatitis.

Chronic:
SILVER: Chronic skin contact or ingestion of silver powder, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.
TIN: Prolonged inhalation of fume may result in lung complications.
COPPER: Overexposure to fumes of copper may cause metal fume fever (chills, muscle aches, nausea, fever; dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair.
LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

NOTE:  The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.
**WARNING:** This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Warning: This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.

Normal handling of solid metal wire is not harmful.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS#</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<tbody>
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<tr>
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<td>SILVER</td>
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<td>COPPER</td>
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<tr>
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<tr>
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<td>LEAD</td>
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</table>
(EU)  -       0.15   -  
(Canada)  0.05  0.05  -  
(Singapore)  0.15 -  -  
(Mexico)   N.E.  0.15 -  
(China)   -  0.05(dust)  -  
                           0.03(fume) -  

ROSIN MIX  1.0-5.0 65997-05-9 (US) N.E. N.E. N.E. 
          (EU)  0.05   N.E.  0.15 (sensitizer) 

N.E. = Not established

ALLOY TABLE
1-5% flux core

<table>
<thead>
<tr>
<th>Indalloy (metal mix)</th>
<th>%TIN Sn</th>
<th>%SILVER Ag</th>
<th>%COPPER Cu</th>
<th>% COBALT Co</th>
<th>%LEAD Pb</th>
<th>RoHS 2 Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>106 (Sn63/Pb37)</td>
<td>59.9-62.4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>35.2-36.6</td>
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<tr>
<td>121 (96.5Sn/3.5Ag)</td>
<td>91.7-95.5</td>
<td>3.34-3.47</td>
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<td>-</td>
<td>-</td>
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</tr>
<tr>
<td>241 (SAC 387)       (95.5Sn/3.8Ag/0.7Cu)</td>
<td>90.7-94.5</td>
<td>3.6-3.8</td>
<td>0.665-0.69</td>
<td>-</td>
<td>-</td>
<td>Yes</td>
</tr>
<tr>
<td>256 (SAC 305)      (96.5Sn/3Ag/0.5Cu)</td>
<td>91.7-95.5</td>
<td>2.85-2.97</td>
<td>0.475-0.495</td>
<td>-</td>
<td>-</td>
<td>Yes</td>
</tr>
<tr>
<td>263 (SAC0307)       (Sn99/0.3Ag/0.7Cu)</td>
<td>94.1-98</td>
<td>0.285-0.297</td>
<td>0.665-0.69</td>
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<td>-</td>
<td>Yes</td>
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<tr>
<td>Non Standard (Sn96/4Ag)</td>
<td>91.2-95</td>
<td>3.8-3.96</td>
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<td>-</td>
<td>-</td>
<td>Yes</td>
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<tr>
<td>Non Standard (99.3Sn/0.7Cu)</td>
<td>94.3-98.3</td>
<td>-</td>
<td>0.665-0.69</td>
<td>-</td>
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<tr>
<td>Sn995 (99.5Sn/0.5Co)</td>
<td>94.5-98.5</td>
<td>-</td>
<td>-</td>
<td>0.475-0.495</td>
<td>-</td>
<td>Yes</td>
</tr>
</tbody>
</table>

RoHS 2 = Restriction of Hazardous Substances
EU Directive 2011/65/EU
Products above do not contain any RoHS flame retardants (PBB or PBDE).
4. FIRST AID MEASURES
   
   **Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
   
   **Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
   
   **Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
   
   **Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES
   
   **Flash Point:** Not established.  
   **Method:** Not established.
   
   **Auto-ignition Temperature:** Not established.
   
   **Flammable Limits:** Limits not established.
   
   **Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
   
   **Special Fire Fighting Procedures:**  
   Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES
   
   **Spill or Leak Procedures:** Sweep up and place in a clearly labeled container for chemical waste. Not regarded as dangerous to the environment. Dispose of following all Federal, State and Local regulations.

7. HANDLING AND STORAGE
   
   **Handling** Keep containers tightly closed when not in use. Use care to avoid spills. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.
   
   **Storage Precautions:** Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION
   
   **Engineering Controls:** Good general ventilation should be used. If applicable use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.
   
   **Personal protection:**  
   **Eyes:** Chemical safety glasses/goggles. Face shield for splash hazards or particulate.
   
   **Respirator:** An authority approved or compliant marked air-purifying respirator with a fume/organic/particulate chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or exceed exposure limits.
   
   **Skin:** Compatible chemical resistant gloves may be required for certain applications. Hot gloves as needed.
for melting applications.

Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume or particulate areas.

Work/Hygienic: Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>Solid metal wire</td>
</tr>
<tr>
<td>Odor:</td>
<td>Odorless</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>Not established</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>Not established</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>(air=1) Not applicable.</td>
</tr>
<tr>
<td>Boiling Point:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting Point:</td>
<td>Not available</td>
</tr>
<tr>
<td>pH:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Solubility in Water:</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>Not flammable</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: Not established.

Incompatible Materials: Avoid contact with acids, bases or oxidizing agents.

Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:

- NTP: Reasonably anticipated to be a human carcinogen (lead)
- OSHA: 29 CFR 1910.1025 (lead)
- IARC: Yes 2B: Group 2B. Possibly carcinogenic to humans (lead)

LD50: Not established. LC50: Not established.

Other: Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma. Lead can cause potential harm to the developing fetus.

RTECS: OF7525000 (lead)

Lead
- reproductive toxicity – rat – inhalation
- reproductive toxicity – rat – oral
- reproductive toxicity – mouse-oral

Teratogenicity
- Developmental toxicity – rat- inhalation
- Developmental toxicity- rat- oral
- Suspected human reproductive toxicant

GHS- Specific target organ toxicity- repeated exposure
- May cause damage to organs through prolonged or repeated exposure
12. ECOLOGICAL INFORMATION

Product not tested.

Lead:

Toxicity to fish:

Rainbow trout- 1.19mg/l-96h
LC50 micropterus dolomieui- 2.2 mg/l-96h
Mortality NOEC-salvelinus fontinalis-1.7 mg/l-10d

Toxicity to algae

Mortality EC50-skeletonema costatum-7.94mg/l-10d

An environmental hazard cannot be excluded in the event of unprofessional handling, use and or disposal of this product. Contains a substance (lead) that is very toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States Department of Transportation. Not hazardous under shipping regulations, Ground/IATA/IMDG.

UN – none. Marine Pollutant: No

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

SARA 313 Listing - 40 CFR 372.65
Silver CAS# 7440-22-4 Copper CAS# 7440-50-8 Lead 7439-92-1

EPA Genetic Toxicology Program – Lead CAS# 7439-92-1

All ingredients are listed on the EPA TSCA Inventory.

WARNING: This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Regulatory Information China:

GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products
GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)
Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.
This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2007.

This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

Malaysia:
This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: D2B Materials Causing Other Toxic Effects -irritant

D2A-Materials Causing Other Toxic Effects-Very Toxic Material (Chronic) (lead)

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product complies with the requirements established under the EU directive 2011/65/EU, Restriction of Hazardous Substances (RoHS). 1907/2006 REACH Regulations

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating:</th>
<th>Health:</th>
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<tbody>
<tr>
<td></td>
<td>Fire:</td>
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<tr>
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<td>Reactivity:</td>
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Revised Date: 10 JULY 2018
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

The information and recommendations contained herein are, to the best of The Indium Corporation of America's knowledge and belief, accurate and reliable as of the date issued. The Indium Corporation of America does not warrant or guarantee their accuracy or reliability, and The Indium Corporation of America shall not be liable for any loss or damage arising out of the user thereof. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to satisfy itself that they are suitable and complete for its particular use. If buyer repackages this product, legal counsel should be consulted to insure proper health, safety and other necessary information is included on the container.