



SAFETY DATA SHEET

Some of the regulatory information contained within may not be applicable to the customer's individual state or country. Unless otherwise stated the health and safety information provided within is applicable to all. See alloy table for all metal mixtures using the same flux.

1. PRODUCT AND COMPANY IDENTIFICATION

General Product Class Identifier: **INDALLOY WITH INDIUM3.2HF-SIP**

(View product table for individual product descriptions)

SDS Number: SDS-6688

Revised Date: 7 SEPTEMBER 2018

Product Use: Industrial Use- water- wash solder paste consisting of a flux vehicle blended with an 83-92 % pre-alloyed metal powder used for solder applications. See Alloy table for metal mixes with the same flux.

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

⊗Eye ⊗Inhalation ⊗Skin ⊗Ingestion

CARCINOGEN LISTED IN:

NTP IARC OSHA ⊗Not Listed

GHS

Lead free products:



Signal Word: Warning

Hazard statement(s)

H317 May cause an allergic skin reaction
 H319 Causes serious eye irritation
 H335 May cause respiratory irritation

Precautionary statement(s)

P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 + P364 Take off contaminated clothing and wash before reuse
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell.
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Lead containing products:



Signal Word: Warning

Hazard statement(s)

H317 May cause an allergic skin reaction
 H319 Causes serious eye irritation
 H335 May cause respiratory irritation
 H351 Suspected of causing cancer
 H361 Suspected of damaging fertility or the unborn child
 H373 May cause damage to organs through prolonged or repeated exposure
 H410 Very toxic to aquatic life, with long lasting effects

Precautionary statement(s)

P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
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Classification:

Acute toxicity,- Category 4 (lead)

Specific target organ toxicity- repeated exposure – Category 2

Carcinogenicity (Category 2) (lead)

Reproductive toxicity (Category 2) (lead)

Acute aquatic toxicity – Category 1 for lead containing products (H400)

Chronic aquatic toxicity – Category 1 for lead containing products(H410)

Sensitization, skin- Category 1B

Serious eye irritation- Category 2A

Specific target organ toxicity, single exposure; respiratory tract irritation – Category 3

POTENTIAL HEALTH EFFECTS:

Eye Contact: Contact with material at room temperature or fume from material at typical re-flow temperatures over 100°C may cause serious eye irritation.

Ingestion: May cause irritation. May be harmful (lead containing).

Inhalation: Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local irritation to the respiratory system.

Skin Contact: May cause skin irritation. Antimony may causes dermatitis.

Chronic:

SILVER: Chronic skin contact or ingestion of silver dust, salts, or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

TIN: Has been shown to increase incidence of sarcoma in animal tests. Chronic exposure to tin dusts and fume may result in “stannosis” a mild form of pneumoconiosis.

COPPER: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair.

LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning.



WARNING: This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer and can also cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

WARNING: This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making of joints in any private or public potable (drinking) water supply system. Keep out of the reach of children.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m³	TLV-TWA mg/m³	TLV-STEL mg/m³
TIN	*	7440-31-5/231-141-8			
		(US)	2	2	-
		(EU)	-	2	4
		(Canada)	-	2	4
		(Singapore)	2	-	-
SILVER	*	7440-22-4/231-131-3			
		(US)	0.01	0.1	-
		(EU)	-	0.1	-
		(Canada)	N.E.	0.1	0.3
		(Singapore)	0.1	-	-
(Mexico)	0.1	-	-		
COPPER	*	7440-50-8/231-159-6			
		(US)	0.1	0.2	-
		(EU)	-	0.2 (fume)	2(dust)
		(Canada)	-	0.2	0.6
		(Singapore)	0.2(fume)	1(dust)	-
		(Mexico)	0.2	-	2
(China)	-	0.2(fume)	0.6(fume)		
ANTIMONY	*	7440-36-0/231-146-5			
		(US)	0.5	0.5	-
		(EU)	0.5	-	-
		(Canada)	-	0.5	1.5
		(Mexico)	N.E.	0.5	-
		(Singapore)	0.5	-	-
(China)	-	0.5	-		
LEAD	*	7439-92-1/231-100-4			
		(US)	0.05	0.05	-
		(EU)	-	0.15	-
(Canada)	0.05	0.05	-		

			(Singapore)	0.15	-	-
			(Mexico)	N.E.	0.15	-
			(China)	-	0.05(dust) 0.03(fume)	-
INDIUM	*	7440-74-6/231-180-0				
			(US)	0.1	0.1	-
			(EU)	-	0.1	0.3
			(Canada)	-	0.1	0.3
			(Mexico)	-	0.1	0.3
			(Singapore)	0.1	-	-
			(China)	-	0.1	0.3
PROPRIETARY	0 – 4	-		N.E.	N.E.	N.E.
METHOXY POLYGLYCOL ETHER	3.0-7.0	9004-74-4		N.E.	N.E.	N.E.
ETHANOLAMINE	1.0-5.0	141-43-5		N.E.	5	N.E.
			(Singapore)	5	-	-
N.E. = Not established * See Alloy Table						

ALLOY TABLE (DATA)

%Metal Mix in Flux

Indalloy Mixture (%Metal)	%TIN Sn	%SILVER Ag	%COPPER Cu	%ANTIMONY Sb	%LEAD Pb	%INDIUM In	RoHS 2/3* Compliance (2011/65/EU)
121 96.5Sn/3.5Ag	80-88.8	2.9-3.2	-	-	-	-	YES
128 100Sn	83-92	-	-	-	-	-	YES
133 (95Sn/5Sb)	78.9-87	-	-	4.2-4.6	-	-	YES
228 (88Pb/10Sn/2Ag)	8.3-9.2	1.7-1.84	-	-	73-80.9	-	YES with exemption
241 (SAC 387) (95.5Sn/3.8Ag/0.7Cu)	79.2-87.9	3.2-3.5	0.58-0.64	-	-	-	YES

Indalloy Mixture (%Metal)	%TIN Sn	%SILVER Ag	%COPPER Cu	%ANTIMONY Sb	%LEAD Pb	%INDIUM In	RoHS 2/3* Compliance (2011/65/EU)
244 (99.3Sn/0.7Cu)	82.4-91.4	-	0.58-0.64	-	-	-	YES
254 (86.9Sn/10 In/3.1Ag)	72-80	2.6-2.9	-	-	-	8.3-9.2	YES
256 (SAC 305) (96.5Sn/3Ag/0.5Cu)	80.1-88.8	2.5-2.8	0.42-0.46	-	-	-	YES

*RoHS 2 – Restriction on Hazardous Substances (2011/65/EU)

*RoHS 3 – products do not contain any listed phthalates

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: Not established. **Method:** Not established.

Auto-ignition Temperature: Not established.

Flammable Limits: Limits not established.

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations. Material may have reclaim value.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use only with production equipment (such as stencil printers and re-flow furnaces) with adequate ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that exposure levels are not exceeded. Use ventilation.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.

Skin: Compatible chemical resistant gloves. Latex gloves not recommended.

Other: Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. DO NOT allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Grey colored paste.

Boiling Point: Not applicable.

Odor: Mild characteristic odor.

Melting Point: Not applicable

Specific Gravity: 1 g/cc

pH: 4 -8 (flux)

Vapor Pressure: Not applicable.

Solubility in Water: Insoluble (paste)

Vapor Density: (air=1) Not applicable.

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: Not established.

Incompatible Materials: Avoid contact with acids, bases or oxidizing agents.

Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No

OSHA: No

IARC: Yes Lead and lead compounds are listed as possible carcinogens.

LD50: Not established.

LC50: Not established.

Chronic Toxicity: Lead can cause potential harm to the developing fetus.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated (US Department of Transportation). Not hazardous under shipping regulations, all modes.

UN – none

Marine Pollutant: no

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).



WARNING: This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer and can also cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

SARA 313 Listing - 40 CFR 372.65
Silver Copper Antimony Lead

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

Regulatory Information China:

GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products

GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)

Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

All ingredients are listed on the Korean Existing Chemical Inventory.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	2
	Fire:	1
	Reactivity:	0

Revised Date: 7 SEPTEMBER 2018

Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

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