SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: TACFLUX 032HF
SDS Number: SDS-6671
Revised Date: 21 MAY 2018
Product Use: Industrial Use - Flux

MANUFACTURER:

In America:
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Outside USA: +1 (703) 527-3887

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Suchun Industrial Square
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Jiangsu Province, China 215126
Information: (86) 512-6283-4900
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

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- ☒ Eye
- ☒ Inhalation
- ☒ Skin
- ☒ Ingestion

Carcinogen listed in

- NTP
- IARC
- OSHA
- ☒ Not Listed

GHS:

Signal Word: Warning

Hazard statement(s)

- H315 Causes skin irritation
- H319 Causes serious eye irritation

Precautionary statement(s)

- P233 Keep container tightly closed
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 +P364 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 +P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

- Skin irritation- Category 2
- Eye irritation- Category 2A

POTENTIAL HEALTH EFFECTS:

Eye Contact: Causes irritation to the eyes.
Ingestion: May cause irritation. May be harmful if swallowed.
Inhalation: May cause irritation. May be harmful if inhaled.
Skin Contact: Causes skin irritation.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of it's product's for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

- METHOXY POLYGLYCOL ETHER 10 - 20 9004-74-4 N.E. N.E. N.E.
- ORGANIC ACIDS 10 -40 68937-72-4 N.E. N.E. N.E.
- ETHANOLAMINES 12 - 45 68910-05-4 N.E. N.E. N.E.
NON-HAZARDOUS ADDITIVES

N.E. = Not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: Not flammable Method: Not available
Auto-ignition Temperature: Not established.
Flammable Limits: Limits not established.
Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions.
Special Fire Fighting Procedures: Firefighters must wear approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear a respirator and appropriate Personal Protective (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Ventilate area. Keep unnecessary personnel away from the area. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue. Ambient temperatures.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Good general ventilation or chemical hood should be sufficient to control any contaminate levels especially during heating applications.

Personal protection:
**Eyes:** Chemical safety glasses/goggles. Face shield for splash hazards.

**Respirator:** An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or if engineering controls are not available.

**Skin:** Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate.

**Other:** Eyewash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.

**Work/Hygienic Practices:** Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Flux – creamy, amber</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Odor</td>
<td>mild odor</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>(air=1) Not applicable</td>
</tr>
</tbody>
</table>

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**10. STABILITY AND REACTIVITY**

**General:** Stable

**Conditions to Avoid:**

**Incompatible Materials:** Not available

**Hazardous Decomposition / Combustion:** Harmful organic fumes and toxic oxide fumes may form at elevated temperatures

**Hazardous Polymerization:** Will not occur.

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**11. TOXICOLOGICAL INFORMATION**

**Carcinogenicity:**
- NTP: No
- OSHA: No
- IARC: No

**LD50:** Not established.

**LC50:** Not established.

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**12. ECOLOGICAL INFORMATION**

Product not tested. No information available.

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**13. DISPOSAL CONSIDERATION**

**Waste Disposal Method:** Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.
14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements.
Not regulated as hazardous material. Non hazardous for shipping.

UN – None

Marine pollutant: No

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

USA SARA 313 Listing - 40 CFR 372.65 - 16% glycol
Ingredients are listed on the TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canada WHMIS: not classified.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

Malaysia:
This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:
Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals
GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)
GB/T 16483-2008, GB/T 17517-2013
This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

16. OTHER INFORMATION

HMIS Hazard Rating: Health: 1
Fire: 1
Reactivity: 0

Revised Date: 21 MAY 2018
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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