SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: TACFLUX 020B-RC
SDS Number: SDS-6672       Revised Date: 10 SEPTEMBER 2018

Product Use: Industrial Use –Tacflux for soldering related activity

MANUFACTURER:

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Information: (86) 512-6283-4900

http://www.indium.com
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

- Eye
- Inhalation
- Skin
- Ingestion

Carcinogen listed in:

- IARC
- OSHA
- Not Listed

GHS:

Signal Word: Danger

Hazard Statements:

- H226 Flammable liquid and vapor
- H317 May cause an allergic skin reaction
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H336 May cause drowsiness or dizziness
- EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s):

- P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking
- P233 Keep container tightly closed
- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/light/equipment
- P242 Use non-sparking tools
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 + P364 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)
- P403 Store in a well-ventilated place
- P5010 Dispose of content/container in accordance with local/regional/national regulations.

Classification:

- Flammable liquids- Category 3
- Skin sensitization- Category 1B
- Respiratory sensitization- Category 1B
- Specific target organ toxicity- single exposure – Category 3- central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in eye damage. Do not allow material to come in contact with the eyes.

Ingestion: May cause irritation.

Inhalation: Heated vapor concentrations may be harmful if inhaled. May cause irritation or harm to respiratory tract. Rosin may cause occupational asthma. May cause drowsiness.
Skin Contact: May cause skin irritation. Allergic reactions or dermatitis are possible, especially with repeated or prolonged exposure.

Chronic: Not established. Contains a chemical that may damage fertility or the unborn child.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its product's for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS#</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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</thead>
<tbody>
<tr>
<td>ROSIN</td>
<td>45-55</td>
<td>65997-05-9 (US)</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
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<tr>
<td></td>
<td></td>
<td>(EU) 0.05</td>
<td>N.E.</td>
<td>0.15 (sensitiser)</td>
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</tr>
<tr>
<td>ALCOHOL</td>
<td>30-45</td>
<td>-</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
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<tr>
<td>PROPRIETARY ADDITIVES</td>
<td>10-15</td>
<td>-</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>NON-HAZARDOUS</td>
<td></td>
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</tbody>
</table>

N.E. = Not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 45-50 C (112-122 F) Method: Not available

Auto-ignition Temperature: Not established.

Flammable Limits: Flammable - not established

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.
6. ACCIDENTAL RELEASE MEASURES
Spill or Leak Procedures: Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. Keep sources of ignition away.

7. HANDLING AND STORAGE
Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Keep sources of ignition away. Ground containers.
Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION
Engineering Controls: Exhaust ventilation is recommended to control airborne levels and keep exposures as low as possible. Recommend material not be used without proper ventilation.
Personal protection:
Eyes: Chemical safety glasses with side shields or goggles. Face shield for splash hazards.
Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevate or when proper ventilation is not available.
Skin: Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate. Latex gloves not recommended. Use rubber gloves, nitrile or butyl rubber.
Other: Eyewash fountain in work area. Avoid the use of contact lenses.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES
Appearance: Flux- light amber
Odor: Mild characteristic odor.
Specific Gravity: 1.05
Vapor Pressure: Not applicable.
Vapor Density: (air=1) Not applicable.
Boiling Point: Not applicable.
Melting Point: Not applicable
pH: Not applicable
Solubility in Water: Insoluble

10. STABILITY AND REACTIVITY
General: Stable.
Conditions to Avoid: High temperatures, flame.
Incompatible Materials: Ignition sources
Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
Hazardous Polymerization: Will not occur.
11. TOXICOLOGICAL INFORMATION

Carcinogenicity:
- NTP: No
- OSHA: No
- IARC: No

LD50: Not established.  
LC50: Not established.

Contains a substance that may damage fertility or the unborn child.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations.  
Product is a flammable liquid.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements.

Shipping name: UN 3092, 1-METHOXY-2-PROPANOL, 3, PG III


15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals) (skin irritant/skin sensitizer).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.
SARA 313 Listing - 40 CFR 372.65 : NONE

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

In China:
Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals
GB 30000.2-29-2013, Rules for classification and labeling of chemicals.
GB/T 16483-2008, GB/T 17517-2013
This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating:</th>
<th>Health:</th>
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<tbody>
<tr>
<td></td>
<td>Fire:</td>
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<tr>
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<td>Physical Hazards:</td>
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</tbody>
</table>

Revised Date: 10 SEPTEMBER 2018

Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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