SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier:  WF-9940  ROSIN FLUX
SDS Number:      SDS-4817                                     Revised Date:  17 AUGUST 2018
Product Use:      INDUSTRIAL USE - FLUX

MANUFACTURER:

In America:
The Indium Corporation of America®.
34 Robinson Rd., Clinton, NY 13323
Information: (315) 853-4900
nswarts@indium.com

EMERGENCY PHONE:
CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887

In Europe:
The Indium Corporation of America® (European Operations)
7 Newmarket Ct
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In China:
Indium Corporation (Suzhou), Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900

In Asia:
Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678
2. **HAZARDS IDENTIFICATION**

**PRIMARY ROUTES OF ENTRY:**

- 🎫 Eye
- ✅ Inhalation
- 🍃 Skin
- 🍼 Ingestion

**Carcinogen listed in**

- NTP
- IARC
- OSHA
- ✅ Not Listed

**GHS**

**Signal Word:** Danger

**Hazard statement(s)**

- H225  Highly flammable liquid and vapor
- H319  Causes serious eye irritation
- H335  May cause respiratory irritation
- H336  May cause drowsiness or dizziness

**Precautionary statement(s)**

- P210  Keep away from heat/sparks/open flames/hot surfaces – No smoking
- P233  Keep container tightly closed
- P240  Ground/Bond container and receiving equipment
- P261  Avoid breathing dust/fume/gas/mist/vapors/spray
- P270  Do not eat, drink or smoke when using this product
- P273  Avoid release to the environment
- P280  Wear protective gloves/protective clothing/eye protection/face protection
- P362 +P364  Take off contaminated clothing and wash before reuse
- P301 +P314  IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352  IF ON SKIN: Wash with plenty of soap and water
- P304 + 341  IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351  IF IN EYES: Rinse continuously with water for several minutes (15 mins)

**Classification – isopropyl alcohol**

- Eye irritant – (Category 2A)
- Flammable liquids - (Category 2)

**Specific target organ systemic toxicity (single exposure)** – (Category 3), Central nervous system

**POTENTIAL HEALTH EFFECTS:**

**Eye Contact:**

Vapors may be irritating, liquid may irritate or damage eye tissue.

**Ingestion:**

May result in gastric disturbances such as nausea and vomiting.

**Inhalation:**

May cause irritation, headache or dizziness. Rosin has been known to cause occupational asthma. Rosin may cause sensitization by inhalation.

**Skin Contact:**

Prolonged contact may cause irritation, dermatitis or sensitization.

**Chronic:**

Not established.

**NOTE:**

The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.
WARNING: This product can expose you to chemicals including [trace amounts of 1,4 dioxane] which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<tbody>
<tr>
<td>ISOPROPYL ALCOHOL</td>
<td>85-89</td>
<td>67-63-0 (US)</td>
<td>980</td>
<td>983</td>
<td>1230</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(EU)</td>
<td>-</td>
<td>999</td>
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<td>(Singapore)</td>
<td>983</td>
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<td>1230</td>
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<tr>
<td></td>
<td></td>
<td>(Mexico)</td>
<td>-</td>
<td>980</td>
<td>1225</td>
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<td>(China)</td>
<td>-</td>
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<td>700</td>
</tr>
<tr>
<td>ROSIN</td>
<td>1-3</td>
<td>65997-05-9</td>
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<td>-</td>
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<td></td>
<td></td>
<td>(EU)</td>
<td>0.05</td>
<td>-</td>
<td>0.15</td>
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<td>MINERAL SPIRITS</td>
<td>8 - 11</td>
<td>8052-41-3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>PROPRIETARY ACTIVATORS</td>
<td>1-3</td>
<td>-</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

N.E. = Not established

4. FIRST AID MEASURES

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

**Flash Point:** 12C (54F)  
**Method:** TCC  
**Flammable Limits:** Not established
### 6. ACCIDENTAL RELEASE MEASURES

**Spill or Leak Procedures:** DO NOT allow material to enter sewer system or waterway. Wear personal protective equipment, such as gloves and depending on the quantity a respirator with organic cartridges may be required. Clean up by absorption. Eliminate sources of ignition. Keep unnecessary personnel away. Put clean-up materials in a properly labeled metal drum. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

### 7. HANDLING AND STORAGE

**Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment. Ground containers when in use. Keep away from sources of heat.

**Storage Precautions:** Store product in tightly capped original containers in a cool, dry area, well ventilated away from sources of ignition. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Face velocity >2.1 cubic feet/minute in confined areas. Exhaust ventilation is recommended to keep exposure limits as low as possible. Keep exposure as low as possible.

**Personal Protection:**

**Eyes:** Chemical safety glasses/goggles. Face shield for splash hazards.

**Respirator:** A NIOSH approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated.

**Skin:** Compatible chemical resistant gloves. Do not use latex gloves.

**Other:** Lab coat, sleeve protectors, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

**Work/Hygienic Practices:** Maintain good housekeeping. Clean up spills immediately.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Amber</td>
</tr>
<tr>
<td>Odor</td>
<td>Alcoholic</td>
</tr>
<tr>
<td>Specific Gravity</td>
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<tr>
<td>Vapor Pressure</td>
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<tr>
<td>Vapor Density</td>
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</tr>
<tr>
<td>Boiling Point</td>
<td>Not available</td>
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<tr>
<td>Melting Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
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</tr>
<tr>
<td>Solubility in Water</td>
<td>Insoluble</td>
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</tbody>
</table>
10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Direct heat, open flames and storage in aluminum.
Incompatible Materials: phosphorus, halogens, anhydrides, monomers, aldehydes, trichlorides
Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No
LD50: Not established. LC50: Not established.

12. ECOLOGICAL INFORMATION

Product not tested. Contains mineral spirits which is harmful to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.
UN1987, Alcohols, N.O.S, 3, PG II (isopropanol, mineral spirits)

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ).

WARNING: This product can expose you to chemicals including [trace amounts of 1,4 dioxane] which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov
SARA 313 Listing - 40 CFR 372.65: trace levels of 1,4 dioxane

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-0180STPS-2015 and NOM-010-STPS-2014.

Regulatory Information China:
GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products
GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)
Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.
This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS)

16. OTHER INFORMATION

HMIS Hazard Rating:
Health: 2
Fire: 3
Physical Hazards: 0

Revised Date: 17 AUGUST 2018
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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