



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: FC-WS-HT-A1

SDS Number: SDS-IN FC08R

Revised Date: 5 DECEMBER 2018

Product Use: Industrial Use - Flip chip flux

MANUFACTURER:

In America:

The Indium Corporation of America®.

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

Eye
 Inhalation
 Skin
 Ingestion
 NTP
 IARC
 OSHA
Not Listed

Carcinogen listed in

GHS



Signal Word: Danger

Hazard statement(s)

H225 Highly flammable liquid and vapor
 H319 Causes serious eye irritation
 H335 May cause respiratory irritation
 H336 May cause drowsiness or dizziness

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking
 P233 Keep container tightly closed
 P240 Ground/Bond container and receiving equipment
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 +P364 Take off contaminated clothing and wash before reuse
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
 P302 +P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification – isopropyl alcohol

Eye irritant – (Category 2A)

Flammable liquids - (Category 2)

Skin irritation- (Category 3)

Specific target organ systemic toxicity (single exposure) – (Category 3), Central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in serious eye irritation. Do Not allow material to come in contact with the eyes.

Ingestion: May cause irritation and damage to the mouth, esophagus and gastrointestinal tract.

Inhalation: Heated vapor concentrations may be irritating if inhaled. High concentrations may cause headache or dizziness or light headedness.

Skin Contact: May cause skin irritation.

Chronic: Not established.



WARNING: This product can expose you to chemicals including [trace amounts of ethylene oxide and 1,4 dioxane] which is known to the State of California to cause cancer, and [trace amounts of ethylene oxide] which causes birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
2-PROPANOL (ISOPROPYL ALCOHOL)	85-90	67-63-0 (US)	980	980	1225
		(EU)	-	999	1250
		(Canada)	-	983	1228
		(Singapore)	983	-	1230
		(Mexico)	-	980	1225
		(China)	-	350	700
PROPRIETARY ACTIVATORS	10-15	trade secret	N.E.	N.E.	N.E.

N.E. = Not established EU = European Union Occupational Exposure Limits

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point:	11 C (52 F)	Method:	Not available.
Auto-ignition Temperature:	Not established.		
Flammable Limits:	Flammable, limits not established		
Extinguishing Media:	Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.		
Special Fire Fighting Procedures:	Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.		

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear a respirator and appropriate personal protection (See Exposure Control Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Turn off all sources of ignition. Keep unnecessary personnel away from spill. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Ground containers.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Exhaust ventilation should be sufficient to control airborne contaminant levels. Do not use without proper ventilation.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield should be used for splash hazards.

Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate.

Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately.

Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Liquid	Boiling Point:	Not applicable.
Odor:	Alcohol like odor.	Melting Point:	Not applicable
Specific Gravity:	Not applicable.	pH:	Not applicable
Vapor Pressure:	Not applicable.		
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General:	Stable.
Conditions to Avoid:	High temperatures, open flame and other sources of ignition.
Incompatible Materials:	Not established
Hazardous Decomposition / Combustion:	Not established
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:	NTP: No
	OSHA: No
	IARC: No
	* Product FC-WS-HT-A1 is not considered to be a carcinogen.

LD50: Not established. **LC50:** Not established.

Other: Product not tested

Oral LD50 (isopropyl alcohol)

LD50 Oral- rat- 5,045 mg/kg

Inhalation LC50 (isopropyl alcohol)

LC50 inhalation-rat-8h-16000 ppm

Dermal LD50

LD50 – Dermal- rabbit-12,800 mg/kg

RTECS: Isopropyl alcohol NT8050000

12. ECOLOGICAL INFORMATION

Product mixture not tested.

LC50-Pimephales promelas (fathead minnow)- 9,640 mg/l – 96h (isopropyl alcohol)

EC50-Daphnia magna (water flea) – 5,102 mg/l – 24h (isopropyl alcohol)

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Recycle when possible.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

Shipping Name: UN1219, Isopropanol, 3, PG II

North American Emergency Response Guidebook 2012:Guide No. 129



15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

SARA 313 Listing - 40 CFR 372.65 - none

All ingredients are listed on the EPA TSCA Inventory.



WARNING: This product can expose you to chemicals including [trace amounts of ethylene oxide and 1,4 dioxane] which is known to the State of California to cause cancer, and [trace amounts of ethylene oxide] which causes birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).



This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)

GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

This product is in compliance with the Directive of the European Parliament and of the Council on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS 2 (2011/65/EU)).

16. OTHER INFORMATION

HMIS Hazard Rating: **Health:** 2
 Fire: 3
 Reactivity: 0

Revised Date: 5 DECEMBER 2018

Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

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