



**INDIUM CORPORATION OF AMERICA ® \ EUROPE ® \ ASIA-PACIFIC ®
INDIUM CORPORATION (SUZHOU) ®**

SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: INDALLOY 256 (SAC305) WITH MD089 FLUX VEHICLE

SDS Number: SDS-6213

Revised Date: 21 APRIL 2016

Product Use: Industrial Use (mixture) - Solder paste consisting of a flux vehicle blended with 79% weight percent pre-alloyed metal powder for soldering applications.

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

Eye
Inhalation
Skin
Ingestion
 NTP
 IARC
 OSHA
Not Listed

Carcinogen listed in

GHS general information:



Signal Word: Warning

Hazard statement(s)

H317 May cause an allergic skin reaction
 H319 Causes serious eye irritation
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
 EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 Take off contaminated clothing and wash before reuse
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Skin sensitizer-Category 1B

Respiratory sensitizer-Category 1B

POTENTIAL HEALTH EFFECTS:

Eye Contact: Contact with material at room temperature or fume from material at typical re-flow temperatures over 100°C may cause severe eye irritation.

Ingestion: This product contains metal alloy powders and organic chemicals. May cause irritation, if swallowed.

Inhalation: Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local irritation to the respiratory system. May be harmful if inhaled.

Skin Contact: May cause skin irritation or dermatitis.

Chronic: SILVER: Chronic skin contact or ingestion of silver powder, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

TIN: Has been shown to increase incidence of sarcoma in animal tests.

COPPER: Overexposure to fumes of copper may cause metal fume fever (chills, muscle aches, nausea, fever; dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin

and hair.

Warning: Applicable in California: This product contains a chemical known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (trace levels of lead)

Note: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/ EINECS#	mg/m ³	PEL	TLV-TWA mg/m ³	TLV-STEL mg/m ³
TIN	76.2	7440-31-5/231-141-8				
			(US)	2	2	-
			(EU)	-	2	4
			(Canada)	-	2	4
			(Singapore)	2	-	-
SILVER	2.4	7440-22-4/231-131-3				
			(US)	0.01	0.1	-
			(EU)	-	0.1	-
			(Canada)	-	0.1	0.3
			(Mexico)	-	0.1	-
			(Singapore)	0.1	-	-
COPPER	0.4	7440-50-8 (US)		0.1 (fume)	0.2 (fume)	-
			(EU)	-	0.2 (fume)	-
			(Canada)	-	0.2 (fume)	0.6 (fume)
			(Mexico)	-	0.2(fume)	2
			(Singapore)	0.2	-	-
			(China)	-	1(dust)	2.5
					0.2(fume)	0.6
ROSIN	7.0-9.0	65997-05-9		N.E.	N.E.	N.E.
			(EU)	0.05	N.E.	0.15 (sensitizer)

PROPRIETARY ACTIVATORS	5.0-9.0	-	N.E.	N.E.	N.E.
POLYGLYCOL ETHER	5.0-7.0	9038-95-3	N.E.	N.E.	N.E.

Complies: RoHS 2 (2011/65/EU) Restriction of Hazardous Substances

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** Not established. **Method:** Not established.
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established. Not flammable.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

- Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use only with production equipment (such as stencil printers and re-flow furnaces) with adequate ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that the permissible exposure limits are not exceeded. Use proper exhaust ventilation. Keep exposures to as low as possible.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.

Skin: Compatible chemical resistant gloves. Suggest a nitrile type disposable to keep control direct skin contact. Other chemical gloves may be worn. Latex not recommended.

Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. DO NOT allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Grey colored paste.	Boiling Point:	Not applicable.
Odor:	Mild characteristic odor.	Melting Point:	Not applicable
Specific Gravity:	Not applicable.	pH:	Not applicable
Vapor Pressure:	Not applicable.	Solubility in Water:	Insoluble (paste)
Vapor Density:	(air=1) Not applicable.	Flash Point:	Not applicable, not flammable

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: Not established.

Incompatible Materials: Avoid contact with acids, bases or oxidizing agents.

Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No

IARC: No

LD50: Not established. **LC50:** Not established.
Other: Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma.

12. ECOLOGICAL INFORMATION

Product not tested.

Copper – Toxicity to daphnia and other aquatic invertebrate's mortality NOEC – Daphnia 0.004 mg/l – 24h.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States Department of Transportation).

Non hazardous under all shipping requirements.

Not regulated under IATA.

North American Emergency Guide Book – Not Classified

Marine Pollutant: No

UN – none.

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

California PROP 65 (Safe Drinking Water Standard):

This product contains a chemical known to the State of California to cause cancer and/or birth defects or other reproductive harm. (trace amounts of lead)

SARA 313 Listing - 40 CFR 372.65

Silver Copper

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: D2B –Materials Causing Other Toxic Effects (irritant or sensitizer)



This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican guidelines, NOM-018-STPS-2016 and NOM-010-STPS-2014.

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2002.

Most of the ingredients are listed on the Canadian Domestic Substance List.

Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals
GB 30000.2-29-2013, Rules for classification and labeling of chemicals.
GB/T 16483-2008, GB/T 17517-2013

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	1
	Fire:	0
	Physical Hazard:	0

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Note: This SDS may be translated into an international language. If there is any misinterpretation or misunderstanding of any words or phrases that may occur within any translation the ENGLISH language shall always prevail.