



**INDIUM CORPORATION OF AMERICA®\EUROPE®\ASIA-PACIFIC®  
INDIUM CORPORATION(SUZHOU)®  
SAFETY DATA SHEET**

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product Identifier:** PoP Flux 23LV

**SDS Number:** SDS-4503

**Revised Date:** 8 JULY 2015

**Product Use:** Industrial Use – Tacflux (mixture)

**MANUFACTURER:**

**In America:**

The Indium Corporation of America  
1676 Lincoln Ave., Utica NY 13502  
Information: (315) 853-4900  
nswarts@indium.com

**EMERGENCY PHONE:**

**CHEMTREC 24 hrs.**  
**USA: 1 (800) 424-9300**  
**Outside USA: +1 (703) 527-3887**

**In Europe:**

Indium Corporation of Europe  
7 Newmarket Ct.  
Kingston, Milton Keynes, UK, MK 10 OAG  
Information: +44 [0] 1908 580400

**In China:**

Indium Corporation (Suzhou), Co., Ltd.  
No. 428 Xinglong Street  
Suzhou Industrial Park  
Suchun Industrial Square  
Unit No. 14-C  
Jiangsu Province, China 215126  
Information: (86) 512-6283-4900

**In Asia:**

Indium Corporation of America  
Asia-Pacific Operations-Singapore  
29 Kian Teck Avenue  
Singapore 628908  
Information: +65 6268-8678

## 2. HAZARDS IDENTIFICATION

**GHS:**



Signal Word: Warning

Hazard statement(s)

- H303 May be harmful if swallowed
- H317 May cause an allergic skin reaction
- H318 Causes serious eye damage
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H335 May cause respiratory irritation
- EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

- P233 Keep container tightly closed
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get medical advice/attention if you feel unwell
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15mins)

**PRIMARY ROUTES OF ENTRY:**

- Eye   
 Inhalation   
 Skin   
 Ingestion   
 NTP   
 Carcinogen listed in IARC   
 OSHA   
 Not Listed

**POTENTIAL HEALTH EFFECTS:**

- Eye Contact:** Irritating to the eyes and if not removed promptly, may result in serious eye damage. Do not allow material to come in contact with the eyes.
- Ingestion:** May be harmful if swallowed. May cause irritation.
- Inhalation:** Heated vapor concentrations may be harmful if inhaled. Irritating to respiratory tract. Rosin may cause occupational asthma.
- Skin Contact:** May cause skin irritation. Allergic reactions are possible, especially with repeated or prolonged exposure.
- Chronic:** Not established.

**NOTE:** The Indium Corporation does not recommend, manufacture, market or endorse any of it's product's for human consumption.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>
ROSIN	40-70	65997-05-9 (US)	N.E.	N.E.	N.E.
		(EU)	0.05	N.E.	0.15 (sensitiser)
POLYGLYCOL ETHER	20-40	9038-95-3	N.E.	N.E.	N.E.
PROPRIETARY	10-20		N.E.	N.E.	N.E.

NE = Not established

Symbol: XI

Risk Phrases: R36/37/38, R42/43, R41

### 4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

### 5. FIRE FIGHTING MEASURES

- Flash Point:** >200 F      **Method:** ASTM D93-02A
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established, not flammable.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

### 6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Wear a respirator and appropriate Personal Protective (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

### 7. HANDLING AND STORAGE

<b>Handling Precautions:</b>	Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.
<b>Storage Precautions:</b>	Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

<b>8. EXPOSURE CONTROLS / PERSONAL PROTECTION</b>	
<b>Engineering Controls:</b>	Use exhaust ventilation sufficient to control airborne levels.
<b>Personal protection:</b>	
<b>Eyes:</b>	Chemical safety glasses/goggles. Face shield for splash hazard.
<b>Respirator:</b>	An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
<b>Skin:</b>	Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate.
<b>Other:</b>	Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
<b>Work/Hygienic Practices:</b>	Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

<b>9. PHYSICAL AND CHEMICAL PROPERTIES</b>			
<b>Appearance:</b>	Flux	<b>Boiling Point:</b>	Not applicable.
<b>Odor:</b>	Mild characteristic odor.	<b>Melting Point:</b>	Not applicable
<b>Specific Gravity:</b>	Not applicable.	<b>pH:</b>	Not applicable
<b>Vapor Pressure:</b>	Not applicable.	<b>Solubility in Water:</b>	Insoluble (paste)
<b>Vapor Density:</b>	(air=1) Not applicable.	<b>Viscosity:</b>	410 kcps

<b>10. STABILITY AND REACTIVITY</b>	
<b>General:</b>	Stable.
<b>Conditions to Avoid:</b>	Freezing temperatures. High temperatures.
<b>Incompatible Materials:</b>	Not established
<b>Hazardous Decomposition / Combustion:</b>	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
<b>Hazardous Polymerization:</b>	Will not occur.

<b>11. TOXICOLOGICAL INFORMATION</b>			
<b>Carcinogenicity:</b>	<b>NTP:</b> No		
	<b>OSHA:</b> No		
	<b>IARC:</b> No		
<b>LD50:</b>	Not established.	<b>LC50:</b>	Not established.

**Other:** Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma.

## 12. ECOLOGICAL INFORMATION

Product not tested.

## 13. DISPOSAL CONSIDERATION

**Waste Disposal Method:** Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

## 14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States Department of Transportation). Non hazardous for shipping.

UN - none

## 15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: D2B Materials Causing Other Toxic Effects -irritant



This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

SARA 313 Listing - 40 CFR 372.65 - glycol

All ingredients are listed on the EPA TSCA Inventory and EINECS (European Inventory of Existing Commercial Chemical Substances).

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

XI

**Risk Phrases:**

R36/37/38 Irritating to eyes, respiratory system and skin

R41 Risk of serious damage to eyes

