



INDIUM CORPORATION OF AMERICA
®\EUROPE®\ASIA-PACIFIC®/INDIUM CORPORATION (SUZHOU) ®
SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: ON-SPEC® SOLAR GRADE LIQUID FLUX 5RA

SDS Number: SDS-4837

Revised Date: 29 MARCH 2015

Product Use: Industrial Use- Liquid flux for soldering related activities

MANUFACTURER:

In America:

The Indium Corporation of America
1676 Lincoln Ave., Utica NY 13502
Information: (315) 853-4900
nswarts@indium.com

EMERGENCY PHONE:

CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887

In Europe:

Indium Corporation of Europe
7 Newmarket Ct.
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In China:

Indium Corporation(Suzhou) Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900

In Asia:

Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678

2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

⊗Eye ⊗Inhalation ⊗Skin ⊗Ingestion NTP IARC OSHA ⊗Not Listed



Carcinogen listed in

Signal Word: Danger

Hazard Statements:

H225 Highly flammable liquid and vapor
 H317 May cause an allergic skin reaction
 H319 Causes serious eye irritation
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
 H335 May cause respiratory irritation
 H336 May cause drowsiness or dizziness
 EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking
 P233 Keep container tightly closed
 P240 Ground container and receiving equipment
 P242 Use only non-sparking equipment
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 Take off contaminated clothing and wash before reuse
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Flammable Liquid – Category 2
 Eye irritation – Category 2A
 Skin sensitization- Category 1B
 Respiratory sensitization- Category 1B
 Specific target organ toxicity- single exposure – Category 3- central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

Ingestion: May be harmful if swallowed. May cause irritation and damage to the mouth, esophagus,

gastrointestinal tract. May cause headache, dizziness or lowered blood pressure.

Inhalation: Heated vapor concentrations may be harmful if inhaled. Moderately toxic. Moderately irritating to respiratory tract. Inhalation of high concentrations may cause headache or central nervous system depression. Rosin may cause occupational asthma.

Skin Contact: May cause skin irritation or dryness. Allergic reactions/dermatitis are possible, especially with repeated or prolonged exposure.

Chronic: Target organs: CNS

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
ROSIN FLUX	40-50	65997-05-9	N.E.	N.E.	N.E.
		(EU)	0.05	N.E.	0.15
ISOPROPYL ALCOHOL (Propan-2ol)	35-40	67-63-0/200-661-7	980	983	1230
		(EU)	-	999	1250
		(Canada)	-	983	1228
		(Singapore)	983	-	1230
		(Mexico)	-	980	1225
		(China)	-	350	700
METHYL ETHYL KETONE (Butanone)	10-20	78-93-3/201-159-0	590	590	885
		(EU)	N.E.	600	899
		(Canada)	N.E.	590	885
		(Singapore)	590	-	885
		(Mexico)	-	590	885
		(China)	-	300	600

Symbol: XI, F

Risk Phrases: R36/37/38, R11, R42/43

N.E. = Not established

EU = European Union Occupational Exposure Limits

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** 11 C (52 F) **Method:** Not available
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established. Flammable
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing. Evacuate area and fight fire from a safe distance. Containers can build up pressure if exposed to heat (fire) or flame.

6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Wear a respirator and appropriate Personal Protective (See Exposure Controls/Personal Protective Section). Size of spill shall determine respiratory protection from air purifying to self-contained breathing apparatus. Keep unnecessary and unprotected personnel from entering the spill area. Extinguish or remove all ignition sources. Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

- Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.
- Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Exhaust ventilation is necessary control airborne levels and any potential exposures.

Personal protection:

Eyes: Chemical safety glasses/ splash goggles. Face shield for splash hazards.

Respirator: An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves. Protective outer garment, apron. Sleeves as appropriate. Face shield is recommended when there is a possibility for splash hazards.

Other: Eyewash fountain in work area. Avoid the use of contact lenses.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately.

Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Liquid	Boiling Point:	84 C (183 F)
Odor:	Slight characteristic odor.	Melting Point:	Not applicable
Specific Gravity:	0.88	pH:	Not applicable
Vapor Pressure:	Not applicable.	Solubility in Water:	Not established
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General:	Stable.
Conditions to Avoid:	High temperatures, open flame, oxidizing agents, strong reducing agents.
Incompatible Materials:	Excessive heat
Hazardous Decomposition / Combustion:	Not established
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No

LD50: Not established. **LC50:** Not established.

Other: Methyl ethyl ketone LD50 Oral, rat, 2,737 mg/kg
LD50 Dermal, rabbit, 6,480 mg/kg

12. ECOLOGICAL INFORMATION

This section is subject to future development. Product not tested.

WGK Germany – Water hazard Class – Class 1

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Flammable

Shipping Name: UN 1993, Flammable Liquid, N.O.S., 3, PG II (Isopropanol and Methyl Ethyl Ketone)



North American Emergency Guide Book – Guide # 128

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).



This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

SARA 313 Listing - 40 CFR 372.65 - Methyl Ethyl Ketone CAS# 78-93-3

All ingredients are listed on the EPA TSCA Inventory.

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

XI, F

Risk Phrases:

- R36/37/38 Irritating to eyes, respiratory system and skin
R11 Highly Flammable
R42/43 May cause sensitization by inhalation and skin contact

Safety Phrases:

- S20/21 When using do not eat, drink or smoke
S23 Do not breathe fumes/gas/vapor/spray
S24/25 Avoid contact with skin and eyes
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
S7 Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	2
	Fire:	3
	Physical Hazard:	0

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Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

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