

PRODUCT DATA SHEET

2036 Non-Activated Rosin Flux

Features

- Leaves an insulative and benign residue
- Best for use in high-reliability applications without removal
- Provides good solderability

Introduction

2036 is a non-activated rosin flux blended with pure alcohol and water white rosin. This flux is best suited for easy to solder applications where high-reliability of the assembly is the highest priority.

Process Recommendations

2036 can be applied by foam, brush, or dipping. If thinning is required, flux thinner 16-3000 should be used.

Physical Properties

Test	Result
Color:	Amber
Specific Gravity:	
@25°C (77°F)	0.869
@15.5°C (60°F)	0.874
Percent Solids	36.42
Flash Point (°F TCC)	54
J-STD-004 Flux Type	ROLO

All information is for reference only. Not to be used as incoming product specifications.

Packaging

- 5 gallon containers
- 55 gallon drums

Safety

All fluxes with low flash points should be handled with utmost care and precaution. They should be stored in a dry, well ventilated area and flames, sparks and direct heating should be avoided.

Technical Support

Indium Corporation's internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon and paste. Indium Corporation's Technical Support engineers provide Rapid Response to all technical inquiries.

Safety Data Sheets

The SDS for this product can be found online at <http://www.indium.com/sds>

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