SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: 1081 RED LIQUID FLUX
SDS Number: SDS-5609
Revised Date: 17 AUGUST 2018

Product Use: Industrial Use – Water Soluble Solder Flux

MANUFACTURER:
The Indium Corporation of America®.
34 Robinson Rd., Clinton, NY 13323
Information: (315) 853-4900
nswarts@indium.com

CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
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In Europe:
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7 Newmarket Ct
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In China:
Indium Corporation (Suzhou), Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900

In Asia:
Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY: 
- Eye 
- Inhalation 
- Skin 
- Ingestion 

Carcinogen listed in: 
- NTP 
- IARC 
- OSHA 
- Not Listed

GHS:

Symbol: Warning

Hazard statement(s)
- H225 Highly flammable liquid and vapor
- H319 Causes serious eye irritation
- H336 May cause drowsiness or dizziness

Precautionary statement(s)
- P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking
- P233 Keep container tightly closed
- P240 Ground/Bond container and receiving equipment
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 +P364 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:
- Flammable liquids- Category 2
- Serious eye irritation- Category 2A
- Specific target organ toxicity- single exposure – Category 3- central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Vapors may be irritating, liquid may damage eye tissue.

Ingestion: May cause irritation. May be harmful.

Inhalation: May cause irritation, headache or dizziness. May be harmful.

Skin Contact: May cause irritation or defatting of the skin with irritation, dryness and cracking.

Chronic: Not established.

WARNING: This product can expose you to chemicals including [trace amounts of acetaldehyde, methyl isobutyl ketone] which are known to the State of California to cause cancer and [methanol, methyl isobutyl ketone ] which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov
NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<tr>
<td>WATER</td>
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MIXTURE:

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<td>(Mexico)</td>
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<td>(China)</td>
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</table>

N.E. = Not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 20C(68F) Method: TCC

Auto-ignition Temperature: Not available
Flammable Limits: Upper limit 33. Lower limit 3.3.
Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions: large fires use alcohol resistant form/water to cool containers/ small fires use dry chemicals/ CO2, water spray or alcohol resistant form.
Special Fire Fighting Procedures: Standard fire - fighting equipment: clothing and SCBA
Alcohol vapors are heavier than air and may travel a considerable distance to a source of ignition and flash back.

6. ACCIDENTAL RELEASE MEASURES
Spill or Leak Procedures: Do not allow material to enter sewer system or waterway. Wear personal protective equipment, such as gloves and depending on the quantity a respirator with organic cartridges may be required. Clean up by absorption. Eliminate sources of ignition. Keep unnecessary personnel away. Put clean-up materials in a properly labeled metal drum. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE
Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment. Ground containers and dispensing equipment.
Storage Precautions: Store product in tightly capped original containers in a cool, dry area away from sources of ignition. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION
Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Exhaust ventilation is required to keep exposure limits as low as possible.
Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator: An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated or when working in confined areas. Check area as air-purifying respirator is not fit for oxygen deficient atmospheres.
Skin: Compatible chemical resistant gloves (rubber/neoprene/vinyl).
Other: Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES
Appearance: Liquid, RED
Odor: Alcoholic
Specific Gravity: 0.963 +/- 0.005
Vapor Pressure: 40 mm HG @19°C
Vapor Density: 1.59
Boiling Point: 78°C (173°F)
Melting Point: Not applicable
pH: 4.98
Solubility in Water: Miscible
Evaporation Rate: 2.64
Volatile by Volume: 65%

10. STABILITY AND REACTIVITY
General: Stable.
Conditions to Avoid: Direct heat, open flames and storage in aluminum.
Incompatible Materials: phosphorus, halogens, anhydrides, monomers, aldehydes, trichlorides
Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION
Carcinogenicity: NTP: No
OSHA: No
IARC: No
LD50: Not established.
LC50: Not established.

12. ECOLOGICAL INFORMATION
Product not tested. Contains a substance that is harmful to aquatic life.

13. DISPOSAL CONSIDERATION
Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Flammable liquid.

14. TRANSPORT INFORMATION
Transport in accordance with applicable international regulations and requirements.
Shipping: UN 1987, Alcohols N.O.S. (ethyl alcohol, isopropanol), 3, PG II

15. REGULATORY INFORMATION
The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).
This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Flammable Division 2
D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

WARNING: This product can expose you to chemicals including [trace amounts of acetaldehyde, methyl isobutyl ketone] which are known to the State of California to cause cancer and [methanol, methyl isobutyl ketone ] which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

Regulatory Information China:
GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products
GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)
Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.
This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007

This product has been classified in accordance with the Mexican regulations: NOM – 018-STPS-2015 and NOM-010-STPS-2014.

SARA 313 Listing - 40 CFR 372.65:
Ethyl Alcohol

All ingredients are listed on the EPA TSCA Inventory.

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating:</th>
<th>Health:</th>
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<tbody>
<tr>
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<td>Fire:</td>
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<tr>
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<td>Reactivity:</td>
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</table>

Revised Date: 17 AUGUST 2018
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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