



## SAFETY DATA SHEET

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** LT-918

**SDS Number:** SDS-5208

**Revised Date:** 4 OCTOBER 2018

**Product Use:** Industrial Use - Solar Metallization Paste

#### MANUFACTURER:

##### In America:

The Indium Corporation of America®.  
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[nswarts@indium.com](mailto:nswarts@indium.com)

##### EMERGENCY PHONE:

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**USA: 1 (800) 424-9300**  
**Outside USA: +1 (703) 527-3887**  
**In China: Emergency 86+ 4008417580**

##### In Europe:

The Indium Corporation of America® (European Operations)  
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##### In China:

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**2. HAZARDS IDENTIFICATION**

**PRIMARY ROUTES OF ENTRY:**

Eye    
 Inhalation    
 Skin    
 Ingestion    
 NTP    
 Carcinogen listed in IARC    
 OSHA    
 Not Listed

GHS:



Signal Word: Warning

Hazard statement(s)

H320 Causes eye irritation

Precautionary statement(s)

- P233 Keep container tightly closed
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 +P364 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Eye irritation- Category 2B

**POTENTIAL HEALTH EFFECTS:**

**Eye Contact:** Causes eye irritation.

**Ingestion:** May cause irritation. May be harmful if swallowed.

**Inhalation:** Vapors or fumes from this material may be harmful. May cause irritation.

**Skin Contact:** May cause skin irritation.

**Chronic:**

**Silver:** Chronic skin contact or ingestion of silver dust, salts, or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.



**WARNING:** This product can expose you to chemicals including [trace amounts of lead] which is known to the State of California to cause cancer, and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**NOTE:** The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>	
SILVER (flake)	75-84	7440-22-4/231-131-3	(US)	0.01	0.1	-
			(EU)	-	0.1	-
			(Canada)	-	0.1	0.3
			(Singapore)	0.1	-	-
			(Mexico)	0.1	-	-
POLYGLYCOL ETHER	10- 19	9038-95-3	N.E.	N.E.	N.E.	
PROPRIETARY POLYMER RESIN	3-6	-	N.E.	N.E.	N.E.	

N.E. = Not established

### 4. FIRST AID MEASURES

<b>Eye Contact:</b>	Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
<b>Ingestion:</b>	If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
<b>Inhalation:</b>	Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
<b>Skin Contact:</b>	Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

### 5. FIRE FIGHTING MEASURES

<b>Flash Point:</b>	99C (210F)	<b>Method:</b>	Not available
<b>Auto-ignition Temperature:</b>	Not established.		
<b>Flammable Limits:</b>	Limits not established.		
<b>Extinguishing Media:</b>	Use extinguishers appropriate for the surrounding fire conditions.		
<b>Special Fire Fighting Procedures:</b>	Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.		

### 6. ACCIDENTAL RELEASE MEASURES

<b>Spill or Leak Procedures:</b>	Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations. May have metal reclaim value.
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## 7. HANDLING AND STORAGE

**Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for the application. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed. Product contains silver flake and aluminum powder mixed with chemicals.

**Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Control concentration of all components so that the exposure levels are not exceeded. Utilize ventilation exhaust to keep exposures to as low as possible and protect the user.

### Personal protection:

**Eyes:** Chemical safety glasses/goggles. Face shield for splash hazards.

**Respirator:** An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or exceed exposure limits.

**Skin:** Compatible chemical resistant gloves.

**Other:** Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

**Work/Hygienic Practices:** Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Grey colored paste	<b>Boiling Point:</b>	Not determined.
<b>Odor:</b>	Mild characteristic odor.	<b>Melting Point:</b>	Not applicable
<b>Specific Gravity:</b>	3.7 g/cc	<b>pH:</b>	Not determined
<b>Vapor Pressure:</b>	Not applicable.	<b>Solubility in Water:</b>	Insoluble (paste)
<b>Vapor Density:</b>	(air=1) Not applicable.		

## 10. STABILITY AND REACTIVITY

**General:** Stable.

**Conditions to Avoid:** Not established.

**Incompatible Materials:** Avoid contact with acids, bases or oxidizing agents.

**Hazardous Decomposition / Combustion:** Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

**Hazardous Polymerization:** Will not occur.

## 11. TOXICOLOGICAL INFORMATION

**Carcinogenicity:**            **NTP:** No  
   **OSHA:** No  
   **IARC:** No

**LD50:**                            Not established.                            **LC50:**                            Not established.

## 12. ECOLOGICAL INFORMATION

No information available. Product not tested.

Contains a chemical that is harmful to aquatic life.

## 13. DISPOSAL CONSIDERATION

**Waste Disposal Method:**    Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations.

## 14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated (US Department of Transportation).

Non - hazardous under all shipping regulations. (ground/IATA/IMDG)

## 15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican regulations: NOM-018-STPS-2015 and NOM-010-STPS-2014.

### Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

### In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)

GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007



**WARNING:** This product can expose you to chemicals including [trace amounts of lead] which is known to the State of California to cause cancer, and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

SARA 313 Listing - 40 CFR 372.65  
Silver CAS# 7440-22-4  
Polyglycol ether

RoHS = Restriction of Hazardous Substances EU directive 2002/95/EC

All ingredients are listed on the US EPA TSCA Inventory.

Silver listed on the Japanese Class I Designated Chemical Substances.

## 16. OTHER INFORMATION

<b>HMIS Hazard Rating:</b>	<b>Health:</b>	1
	<b>Fire:</b>	0
	<b>Reactivity:</b>	0

**Revised Date:** 4 OCTOBER 2018

**Prepared by:** Nancy Swarts, Indium Corporation of America

**Approved by:** Nancy Swarts, Indium Corporation of America

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