SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: INDALLOY 14 (GALLIUM METAL)

SDS Number: SDS- 5626  Revised Date: 20 APRIL 2015

Product Use: INDUSTRIAL USE – Metal alloy gallium

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRINCIPAL ROUTES OF ENTRY:  
- Eye  
- Inhalation  
- Skin  
- Ingestion

CARCINOGEN LISTED IN:
- NTP  
- IARC  
- OSHA  
- Not Listed

GHS:

Signal Word: Danger
Hazard Statement(s)
H314  Causes severe skin burns and eye damage
Precautionary Statement(s)
P234  Keep only in the original container
P261  Avoid breathing dust/fume/gas/mist/vapors/spray
P270  Do not eat, drink or smoke when using this product
P273  Avoid release to the environment
P280  Wear protective gloves/protective clothing/eye protection/face protection
P362  Take off contaminated clothing and wash before reuse
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
P302 + P352 IF ON SKIN: Wash with plenty of soap and water
P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)
P310  Immediately call a POISON CENTER or doctor/physician

Classification:
- Skin corrosion – Category 1B
- Serious eye damage - Category 1

POTENTIAL HEALTH EFFECTS:

Eye Contact:  Contact may cause eye irritation or burns. Severe eye damage may result from hot molten metal being splashed into the eyes. Wear proper protection when working with molten metal. Powder form may cause eye irritation. Gallium metal at room temperature may be a splash hazard and cause irritation to eyes.

Ingestion:  Ingestion may be harmful. Gallium is corrosive to metal.

Inhalation:  Inhalation of vapors may result in contamination and potential harmful effects.

Skin Contact:  Contact may cause irritation and dermatitis. GALLIUM metal may be liquid at room temperature and may be absorbed through skin. GALLIUM is corrosive to metal in the liquid state. Hot molten metal may cause burns to the skin. Wear proper protective equipment when handling hot molten metal.

Other:  GALLIUM: May cause bone marrow abnormalities with damage to blood forming tissues. Signs/symptoms of exposure are cough, shortness of breath, headache, nausea, vomiting, metallic taste, dermatitis.

Target Organs: kidney/lungs
WARNING: This product contains a chemical known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (may contain trace levels of lead). This is applicable within the State of California. This statement is not used outside of California.

NOTE: The Indium Corporation does not recommend, manufacturer, market or endorse any of it's products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS#</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>GALLIUM</td>
<td>100</td>
<td>7440-55-3/231-163-8</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

N.E. = Not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention. Gallium is generally corrosive to metal.

5. FIRE FIGHTING MEASURES

Flash Point: Not established. Not flammable

Method: Not established.

Auto-ignition Temperature: Not established.

Flammable Limits: Limits not established. Massive metal is not flammable.

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions. Do Not Direct Water at or onto the heated metal.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Contain spill. Gallium metal may be liquid at room temperature. As Gallium is corrosive to metal, it may be absorbed through skin, wear appropriate personal protection when containing spills. If possible, cool metal to below melting point, to solidify. Otherwise, remove by pushing pool of molten metal into a plastic dustpan and place it into a plastic container. Solid metal should be clean up without generating dust. Do not sweep.
### 7. HANDLING AND STORAGE

**Handling Precautions:**

If working with molten metals, or exposed to fume or dust, use appropriate personal protective equipment. Gallium is liquid at room temperature and should be properly handled.

The following are general procedures for handling gallium. User should review their own workplace situations and uses and determine the best guidelines for handling. PPE should be assessed based on the particular use or uses. Ventilation is recommended when there is a potential for workplace exposures to metal fume or particulate. Ensure engineering controls are used to protect the worker.

Gallium has a melting point of (29°C) 84°F. Personal protective equipment (PPE) must be worn when handling the metal. Safety glasses or goggles shall be worn. A face shield should be added when handling metal where there is a potential for splash hazards. Additional personal protective equipment should be used when handling molten metals: face shield, hot gloves for handling hot metals, sleeve protector for splash hazards if handling large volumes where there is a potential for splash and burns from hot metal. Additional protection includes apron.

Keep unauthorized personnel away when handling molten metals.

Exhaust ventilation should be provided for any metal fume when heating is being conducted.

Store materials in the proper container. Hot metals should be placed into a compatible container. Gallium is corrosive to metals.

**Storage Precautions:**

Store product in a cool, dry area away from incompatible materials (metals and moisture). Close container when not in use, where applicable. Store in plastic container or other non-metal container. Recommended storage temperature: 2 – 8°C.

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:**

Exhaust ventilation is recommended to control any air contaminants and keep exposures as low as possible.

**Personal Protection:**

**Eyes:**

Chemical safety glasses/goggles and face shield with molten metal. Gallium metal is liquid at room temperature. Face shield may need to be worn when handling liquid metal at any temperature for splash protection.

**Respirator:**

An authority approved or compliant marked air-purifying respirator with a fume/dust chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

**Skin:**

Wear rubber or vinyl gloves when handling gallium metal. Gloves-leather or impervious (vinyl) type. Heat resistant gloves if handling hot metal. Safety type boots. Personal protective equipment is recommended when working with molten metal to avoid burns. Room temperature gallium is corrosive.

**Other:**

Lab coat, safety shower and eyewash fountain in work area. Avoid the use of contact lenses.

**Work/Hygienic Practices:**

Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.
9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Lustrous, silvery liquid or gray solid metal product is a corrosive liquid to metal at room temperature.

Boiling Point: 2,403°C (4,357°F)
Odor: Odorless
Specific Gravity: 5.904 g/ml at 25°C
Vapor Pressure: no data available
Vapor Density: no data available

Melting Point: 29°C (84°F)
Solubility in Water: Insoluble

Molecular Weight: 69.72

10. STABILITY AND REACTIVITY

General: Stable in dry air. Gallium will tarnish in moist air.

Conditions to Avoid: Dusts, metals, exposure to moisture

Incompatible Materials: Potentially explosive reaction with hydrogen peroxide and hydrochloric acid. Violent or vigorous reaction with halogens.

Hazardous Decomposition / Combustion: Corrosive and/or toxic gases

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: National Toxicity Program (NTP): No
Occupational Safety & Health Administration (OSHA): No
U.N. International Agency for Research on Cancer (IARC): No

RTECS# LW8600000 (gallium)

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations.
14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

Shipping Name: **UN2803, Gallium, 8, PG III**

*Must follow the proper packaging requirements as stated in 49 CFR 173.162 (US Department of Transportation regulations.*

North America Emergency Guide – Guide# 172 (gallium)

![Corrosive Symbol](image)

Gallium is corrosive to metal. Store in plastic or other non-metal container.

Marine Pollutant: No

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS:

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

California PROP 65 (Safe Drinking Water Standard): WARNING: This product contains a chemical known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (trace lead). Applicable within the state.

SARA 313 Listing - 40 CFR 372.65: none

Gallium is listed on the EPA TSCA Inventory, Philippines Inventory, Japan Existing and New Chemical Substances, China Inventory of Existing Chemical Substances, Canadian Domestic Substances List

EC Classification, Packaging and Labeling Requirements:
Symbol and Hazard Classification of Product

C

Risk Phrases:
R34 Causes burns

Safety Phrases:
S20/21 When using do not eat, drink or smoke
S22 Do not breathe dust
S23 Do not breathe fumes
S24/25 Avoid contact with skin and eyes
S27 Take off immediately all contaminated clothing
S28 After contact with skin wash immediately with plenty of soap and water
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label

16. OTHER INFORMATION

HMIS Hazard Rating:
- Health: 3
- Fire: 0
- Physical Hazard: 0

Revised Date: 20 APRIL 2015

Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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