



## SAFETY DATA SHEET

This safety data sheet represents a family grouping of all metal mixes that are blended with the same fluxcake to make a flux cored wire for soldering applications. A table is provided that lists all metal groupings.

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** INDALLOY WITH FLUXCAKE-807HMP (CW-807HMP)

**SDS Number:** SDS-CW 5949

**Revised Date:** 12 NOVEMBER 2018

**Product Use:** Industrial Use - Flux cored wire for soldering applications. (See alloy table for metal alloy mix)  
Flux varies between 1-5%.

#### MANUFACTURER:

##### In America:

**The Indium Corporation of America®.**

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#### In China:

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**2. HAZARDS IDENTIFICATION**

**PRIMARY ROUTES OF ENTRY:**

⊕Eye    ⊕Inhalation    ⊕Skin    ⊕Ingestion    NTP

**Carcinogen listed in**

IARC    OSHA    ⊕Not Listed

GHS  
Lead free products



Signal Word: Warning

**Hazard statement(s)**

- H317            May cause an allergic skin reaction
- H334            May cause allergy or asthma symptoms or breathing difficulties if inhaled
- EUH208        Contains rosin. May produce an allergic reaction

**Precautionary statement(s)**

- P233            Keep container tightly closed
- P261            Avoid breathing dust/fume/gas/mist/vapors/spray
- P270            Do not eat, drink or smoke when using this product
- P273            Avoid release to the environment
- P280            Wear protective gloves/protective clothing/eye protection/face protection
- P362 +P364    Take off contaminated clothing and wash before reuse
- P301 + P314    IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352    IF ON SKIN: Wash with plenty of soap and water
- P304 + 341    IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351    IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Lead containing products



Signal Word: Warning

**Hazard statement(s)**

- H303            May be harmful if swallowed
- H317            May cause an allergic skin reaction
- H334            May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H351            Suspected of causing cancer
- H361            Suspected of damaging fertility or the unborn child
- H373            May cause damage to organs through prolonged or repeated exposure
- H410            Very toxic to aquatic life with long lasting effects
- EUH201A        Warning! Contains lead. Review listing.
- EUH208        Contains rosin. May produce an allergic reaction

**Precautionary statement(s)**

- P233            Keep container tightly closed
- P261            Avoid breathing dust/fume/gas/mist/vapors/spray
- P270            Do not eat, drink or smoke when using this product
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**Classification:**

Carcinogenicity (Category 2) (lead)

Reproductive toxicity (Category 2 ) (lead)

Acute aquatic toxicity – Category 1 for lead containing products

Chronic aquatic toxicity – Category 1 for lead containing products

For product containing both lead and antimony the Acute and Chronic Classification is (Category 2)

Sensitization, skin (Category 1B)

Sensitization, respiratory (Category 1B)

**POTENTIAL HEALTH EFFECTS:**

**Eye Contact:** Irritating to the eyes and if not removed, may result in serious injury. Contact with fume from molten metal may cause irritation.

**Ingestion:** This product contains metal and organic chemicals. May be harmful if swallowed.

**Inhalation:** Inhalation of fume or dust may cause local irritation to the respiratory system. Rosin may cause occupational asthma.

**Skin Contact:** May cause skin irritation. Rosin may cause dermatitis or sensitization.

**Chronic:** SILVER: Chronic skin contact or ingestion of silver powder, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

TIN: Prolonged inhalation of fume may result in lung complications.

LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning.

**NOTE:** The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.



**WARNING:** This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**WARNING:** This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making of joints in any private or public potable (drinking) water supply system. Keep out of the reach of children.

Solid metal wire does not pose a hazard.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>
<b>TIN</b>	*	7440-31-5/231-141-8			
		(US)	2	2	-
		(EU)	-	2	4
		(Canada)	-	2	4
		(Singapore)	2	-	-
<b>SILVER</b>	*	7440-22-4/231-131-3			
		(US)	0.01	0.1	-
		(EU)	-	0.1	-
		(Canada)	-	0.1	0.3
		(Singapore)	0.1	-	-
		(Mexico)	-	0.1	-
<b>LEAD</b>	*	7439-92-1/231-100-4			
		(US)	0.05	0.05	-
		(EU)	-	0.15	-
		(Canada)	0.05	0.05	-
		(Singapore)	0.15	-	-
		(Mexico)	N.E.	0.15	-
		(China)	-	0.05(dust) 0.03(fume)	- -
<b>ROSIN</b>	0.86 - 4.6	65997-05-9	N.E.	N.E.	N.E.
		(EU)	0.05	N.E.	0.15 (sensitizer)
<b>PROPRIETARY</b>	0.14 – 0.4	-	N.E.	N.E.	N.E.

N.E. = Not established

\* See alloy table

## ALLOY TABLE

Metal alloy mixed with rosin (1-5%)

INDALLOY	Lead Pb	Tin Sn	Silver Ag	Specific Gravity	RoHS 2/3 Compliance
Indalloy 228 (88Pb/10Sn/2Ag)	83.6-87	9.5-9.9	1.9-1.98	10.75	YES
93.5Pb/5Sn/1.5Ag Non standard mix	88.8-92.6	4.75-4.95	1.43-1.49	8.40	YES*

\* Review applicable exemptions that may apply for high lead content, otherwise not compliant.

RoHS 2 = (2011/65/EU) RoHS 3 = products do not contain any listed phthalates

### 4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

### 5. FIRE FIGHTING MEASURES

- Flash Point:** Not established. **Method:** Not established.
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

### 6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Pick up solids and put in container for reuse or recycling. Do not sweep powder or small particulate. Use vacuum. Reduce airborne dust and prevent scattering by moistening with water. Dispose of following all Federal, State and Local regulations.

### 7. HANDLING AND STORAGE

- Handling** Keep containers tightly closed when not in use. Use care to avoid spills. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.
- Storage Precautions:** Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Exhaust ventilation is recommended to keep exposures below established limits and protect operators. Use proper ventilation when working with leaded products.

### Personal protection:

**Eyes:** Chemical safety glasses/goggles. Face shield for splash hazards.

**Respirator:** An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or exceed exposure limits.

**Skin:** Compatible chemical resistant gloves may be required for certain applications. Hot gloves as needed for melting applications.

**Other:** Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas. Follow standard lead work practices when working with lead containing products.

**Work/Hygienic** Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. Follow applicable lead work practices.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Solid metal - wire	<b>Boiling Point:</b>	Not applicable.
<b>Odor:</b>	Odorless	<b>Melting Point:</b>	See table
<b>Specific Gravity:</b>	See table	<b>pH:</b>	Not applicable
<b>Vapor Pressure:</b>	Not established	<b>Solubility in Water:</b>	Insoluble
<b>Vapor Density:</b>	(air=1) Not applicable.		

## 10. STABILITY AND REACTIVITY

<b>General:</b>	Stable.
<b>Conditions to Avoid:</b>	Not established.
<b>Incompatible Materials:</b>	Avoid contact with acids, bases or oxidizing agents.
<b>Hazardous Decomposition / Combustion:</b>	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
<b>Hazardous Polymerization:</b>	Will not occur.

## 11. TOXICOLOGICAL INFORMATION

<b>Carcinogenicity:</b>	<b>NTP:</b> No		
	<b>OSHA:</b> 1910.1025 (lead)		
	<b>IARC:</b> Yes      Lead and lead compounds are listed as possible carcinogens.		
<b>LD50:</b>	Not established.	<b>LC50:</b>	Not established.

Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma. Lead can cause potential harm to the developing fetus.

Silver – LD50 oral – rat > 5,000 mg/kg

Lead – Suspected human reproductive toxicant. May cause damage to organs through prolonged or repeated exposure.  
Reproductive toxicity – rat –inhalation, oral/ effects on newborn.

## 12. ECOLOGICAL INFORMATION

Protect not tested.

Lead – Toxicity to fish – mortality LOEC – rainbow trout – 1.19 mg/l – 96h. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Bioaccumulation – *Oncorhynchus kisutch* – 2 weeks  
Bioconcentration factor (BCF): 12

Some products may contain lead which is harmful to the environment.

## 13. DISPOSAL CONSIDERATION

**Waste Disposal Method:** Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations.

## 14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated under US DOT (United States Department of Transportation).

Not hazardous under shipping regulations. UN – none  
Not hazardous- not regulated – IATA/IMDG

## 15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

SARA 313 Listing - 40 CFR 372.65  
Silver Lead

All ingredients are listed on the EPA TSCA Inventory.

EPA Genetic Toxicology Program – Lead CAS# 7439-92-1



WARNING: This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation



Canadian WHMIS: D2A-Materials Causing Other Toxic Effects-Very Toxic Material (Chronic). (lead)  
D2B Materials Causing Other Toxic Effects -irritant

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

**Regulatory Information China:**

GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products

GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)

Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2007.

**Malaysia:**

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

## 16. OTHER INFORMATION

<b>HMIS Hazard Rating:</b>	<b>Health:</b>	2
	<b>Fire:</b>	1
	<b>Reactivity:</b>	0

**Revised Date:** 12 NOVEMBER 2018

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**Approved by:** Nancy Swarts, Indium Corporation of America

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