1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: INDALLOY 151 WITH NC-SMQ75RPC FLUX VEHICLE
SDS Number: SDS-5622
Revised Date: 10 JANUARY 2015
Product Use: Industrial Use - solder paste consisting of a flux vehicle blended with 83-92 % pre-alloyed metal powder. (mixture)

MANUFACTURER:

In America:
The Indium Corporation of America
1676 Lincoln Ave., Utica NY 13502
Information: (315) 853-4900
nswarts@indium.com

In Europe:
Indium Corporation of Europe
7 Newmarket Ct.
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In Asia:
Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678

EMERGENCY PHONE:
CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887

In China:
Indium Corporation (Suzhou), Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

- Eye
- Inhalation
- Skin
- Ingestion

Carcinogen listed in:

- NTP
- IARC*
- OSHA
- Not Listed

* See Section 11

GHS:

Signal Word: Warning

Hazard statement(s)

- H302 Harmful if swallowed
- H351 Suspected of causing cancer (lead)
- H361 Suspected of damaging fertility or the unborn child
- H373 May cause damage to organs through prolonged or repeated exposure
- H410 Very toxic to aquatic life with long lasting harmful effects
- EUH201A Warning! Contains lead (applicable only to the products listed that contain lead)

Precautionary statement(s)

- P233 Keep container tightly closed
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 Take off contaminated clothing and wash before reuse
- P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

- Skin irritant- Category 2
- Acute toxicity,- Category 4 (lead)
- Specific target organ toxicity- repeated exposure – Category 2
- Carcinogenicity (Category 2) (lead)
- Reproductive toxicity (Category 2 ) (lead)
- Acute aquatic toxicity – Category 1 for lead containing products
- Chronic aquatic toxicity – Category 1 for lead containing products

For product containing both lead and antimony the Acute and Chronic Classification is (Category 2)
POTENTIAL HEALTH EFFECTS:

Eye Contact: Contact with material at room temperature or fume from material at typical re-flow temperatures over 100°C can cause serious eye irritation.

Ingestion: This product may contain lead alloy powder and organic chemicals. Harmful if swallowed. May cause systematic lead poisoning and burns to the digestive tract. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

Inhalation: Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local irritation to the respiratory system.

Skin Contact: May cause skin irritation.

Chronic: LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

SILVER: Chronic skin contact or ingestion of silver dust, salts, or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

TIN: Has been shown to increase incidence of sarcoma in animal tests.

WARNING: This product may contain a chemical(s) known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (lead)

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

WARNING: This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.
3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS#</th>
</tr>
</thead>
<tbody>
<tr>
<td>TIN</td>
<td>4.15-4.6</td>
<td>7440-31-5/231-141-8</td>
</tr>
<tr>
<td>LEAD</td>
<td>76.8-85.1</td>
<td>7439-92-1/231-100-4</td>
</tr>
<tr>
<td>SILVER</td>
<td>2.1-2.3</td>
<td>7440-22-4/231-131-3</td>
</tr>
<tr>
<td>POLYGLYCOL ETHER</td>
<td>5-13</td>
<td>9038-95-3</td>
</tr>
<tr>
<td>CARBOXYLIC ACID</td>
<td>0.5-1.0</td>
<td>-</td>
</tr>
<tr>
<td>PROPRIETARY</td>
<td>2.5-3</td>
<td>-</td>
</tr>
</tbody>
</table>

PRODUCT DOES NOT CONTAIN ANY REPORTABLE EU SUBSTANCES OF VERY HIGH CONCERN (SVHC)

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: Not established. Method: Not established.

Auto-ignition Temperature: Not established.

Flammable Limits: Limits not established, not flammable.

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose of contaminated cloth rags or paper towels.
7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS#</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>TIN</td>
<td>4.15-4.6</td>
<td>7440-31-5/231-141-8</td>
<td>2</td>
<td>2</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>(US)</td>
<td>2</td>
<td>2</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(EU)</td>
<td>N.E.</td>
<td>2</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Canada)</td>
<td>N.E.</td>
<td>2</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Singapore)</td>
<td>2</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>LEAD</td>
<td>76.8-85.1</td>
<td>7439-92-1/231-100-4</td>
<td>0.05</td>
<td>0.05</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>(US)</td>
<td>0.05</td>
<td>0.05</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(EU)</td>
<td>N.E.</td>
<td>0.15</td>
<td>N.E.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Canada)</td>
<td>0.05</td>
<td>0.05</td>
<td>N.E.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Singapore)</td>
<td>0.15</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Mexico)</td>
<td>0.15</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(China)</td>
<td>-</td>
<td>0.05(dust)</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(China)</td>
<td>-</td>
<td>0.03(fume)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SILVER</td>
<td>2.1-2.3</td>
<td>7440-22-4/231-131-3</td>
<td>0.01</td>
<td>0.1</td>
<td>N.E.</td>
</tr>
<tr>
<td></td>
<td>(US)</td>
<td>0.01</td>
<td>0.1</td>
<td>N.E.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(EU)</td>
<td>N.E.</td>
<td>0.1</td>
<td>N.E.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Canada)</td>
<td>N.E.</td>
<td>0.1</td>
<td>0.3</td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Singapore)</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>POLYGLYCOL ETHER</td>
<td>5-13</td>
<td>9038-95-3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>
CARBOXYLIC ACID  0.5-1.0 -  N.E.  N.E.  N.E.
PROPRIETARY    2.5-3  -  N.E.  N.E.  N.E.

PRODUCT DOES NOT CONTAIN ANY REPORTABLE EU SUBSTANCES OF VERY HIGH CONCERN (SVHC)
N.E. = Not established

Engineering Controls: Use only with production equipment (such as stencil printers and re-flow furnaces) with adequate exhaust ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that the exposure levels are not exceeded. For other uses use exhaust ventilation.

Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.
Skin: Compatible chemical resistant gloves. Latex gloves not recommended
Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Do not allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. When working with lead containing product observe OSHA/EU or other countries established lead work practices.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Grey colored paste</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild characteristic odor</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.92</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not applicable (air=1)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>N/D</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available see product data sheet</td>
</tr>
<tr>
<td>Decomposition Temp</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>4 – 8 (flux)</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Insoluble (paste)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability</td>
<td>No Information</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>N/D</td>
</tr>
<tr>
<td>Partition coefficient, n-octanol/water</td>
<td>N/D</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Not established.
Incompatible Materials: Avoid contact with acids, bases or oxidizing agents.
Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
Hazardous Polymerization: Will not occur.
11. **TOXICOLOGICAL INFORMATION**

Carcinogenicity:  
- **NTP:** 2B-reasonably anticipated as a human carcinogen
- **OSHA:** 1910-1025
- **IARC:** Yes  
  Lead and lead compounds are listed as possible carcinogens.

LD50:  
- Not established.

LC50:  
- Not established.

Other: Chronic Toxicity: Lead can cause potential harm to the developing fetus.

12. **ECOLOGICAL INFORMATION**

Contains ingredients that are harmful to aquatic organisms. Product not tested.

Contains 5.6-11.9% of a substance rated as a severe marine pollutant.

13. **DISPOSAL CONSIDERATION**

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Product may have some reclaim value. An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Contains: 5.6-11.9% of a substance rated as a severe marine pollutant. Product not tested.

14. **TRANSPORT INFORMATION**

Transport in accordance with applicable regulations and requirements.

Not regulated under USDOT or IATA per 49 CFR 171.4 (c).

IMDG:

UN 3077, Environmentally Hazardous Substances, Solid, N.O.S., 9, PG III (alkyphenol)

Marine Pollutant: contains a severe marine pollutant.
15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with Mexican regulations, NOM-018-STPS-2000 and NOM-101-STPS-1999.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

WHMIS: D2A-Materials Causing Other Toxic Effects-Very Toxic Material (Chronic) (lead)

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

For compliance with EU Directive 2002/95/EC, Restriction of Hazardous Substances (RoHS) see Alloy Table.

Philippines Inventory of Chemicals and Chemical Substances – 2000  [< 5% ingredients not listed]

California PROP 65 Safe Drinking Water Standard: WARNING:
This product contains a chemical(s) known to the State of California to cause cancer and/or birth defects (or other reproductive harm).

SARA 313 Listing - 40 CFR 372.65
- Lead CAS# 7439-92-1
- Silver CAS# 7440-22-4

EPA Genetic Toxicology Program – Lead CAS# 7439-92-1
All ingredients are listed on the EPA TSCA Inventory.
Some ingredients are listed on the Canadian Domestic Substance List. No more than 2.2% by weight is listed on the Non-domestic substance list.

EC Classification, Packaging and Labeling Requirements:
Symbol and Hazard Classification of Product
\[ X_n \]

Risk Phrases:
- R20/22 Harmful by inhalation and if swallowed
- R36/37/38 Irritating to eyes, respiratory system and skin
- R33 Danger of cumulative effects (lead)
- R40 Limited evidence of carcinogenic effect (lead)
- R48 Danger of serious damage to health by prolonged exposure (lead)
<table>
<thead>
<tr>
<th>R52/53</th>
<th>Harmful to aquatic environment and may cause long-term adverse effects in the aquatic environment</th>
</tr>
</thead>
<tbody>
<tr>
<td>R61</td>
<td>May cause harm to the unborn child (lead)</td>
</tr>
</tbody>
</table>

**Safety Phrases:**

- **S20/21** When using do not eat, drink or smoke
- **S23** Do not breathe fumes/gas/vapor/spray
- **S24/25** Avoid contact with skin and eyes
- **S36/37/39** Wear suitable protective clothing, gloves and eye/face protection
- **S28** After contact with skin wash immediately with plenty of soap and water
- **S62** If swallowed, do not induce vomiting seek medical advice immediately and show container or label
- **S7** Keep container tightly closed

### 16. OTHER INFORMATION

**HMIS Hazard Rating:**

- **Health:** 2
- **Fire:** 1
- **Reactivity:** 0

**Revised Date:** 10 JANUARY 2015

**Prepared by:** Nancy Swarts, Indium Corporation of America

**Approved by:** Nancy Swarts, Indium Corporation of America

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