INDIUM CORPORATION®

Product Data Sheet

2632 Soldering Flux

Features

- Excellent surface wetting on tin
- Dries quickly
- Leaves minimal residue

Introduction

2632 is an alcohol-based flux developed for soldering can seams. **2632** provides fast wetting for dependable soldering and excellent seam-fill on tin-plated cans.

Process Recommendations

2632 can be applied by brush or wheel. Maintain flux level with fresh flux. Periodically clean flux pot and replace with fresh flux.

Physical Properties

Test	Result
Color	Pale
Specific Gravity	
@25C (77°F)	0.864
@15.5C (60°F)	0.871
Acid value	66
Solids content	20%
Flash Point (TCC)	12°C (54°F°)

Packaging

- 5 gallon containers
- 55 gallon drums

Technical Support

Indium Corporation's internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon and paste. Indium Corporation's Technical Support engineers provide Rapid Response to all technical inquiries.

Material Safety Data Sheet

The MSDS for this product can be found online at http://www.indium.com/techlibrary/msds.php

All information is for reference only. Not to be used as incoming product specifications.

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