SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: WF-9945 LEAD FREE ROSIN FLUX
SDS Number: SDS-4710
Product Use: INDUSTRIAL USE (mixture) - WAVE SOLDER FLUX

Revised Date: 3 JULY 2018

MANUFACTURER:

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Singapore 628908
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http://www.indium.com
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

- Eye
- Inhalation
- Skin
- Ingestion

Carcinogen listed in

- NTP
- IARC
- OSHA
- Not Listed

GHS

Signal Word: Danger

Hazard Statements:

- H225: Highly Flammable liquid and vapor
- H315: Causes skin irritation
- H317: May cause an allergic skin reaction
- H319: Causes serious eye irritation
- H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H335: May cause respiratory irritation
- H336: May cause drowsiness or dizziness
- EUH208: Contains rosin. May produce an allergic reaction

Precautionary statement(s):

- P210: Keep away from heat/sparks/open flames/hot surfaces. – No smoking
- P233: Keep container tightly closed
- P240: Ground/Bond container and receiving equipment
- P261: Avoid breathing dust/fume/gas/mist/vapors/spray
- P270: Do not eat, drink or smoke when using this product
- P273: Avoid release to the environment
- P280: Wear protective gloves/protective clothing/eye protection/face protection
- P362 + P364: Take off contaminated clothing and wash before reuse
- P301 + P314: IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 + P352: IF ON SKIN: Wash with plenty of soap and water
- P304 + 341: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351: IF IN EYES: Rinse continuously with water for several minutes (15 mins)
- P501: Dispose of in accordance with applicable regulations

Classification:

- Flammable Liquid – Category 2
- Skin irritant- Category 3
- Eye irritant- Category 2

POTENTIAL HEALTH EFFECTS:

Eye Contact: Vapors may be irritating, liquid may cause irritation to eye tissue.

Ingestion: May cause persistent nausea, vomiting and abdominal pain. Irritating to digestive tract.

Inhalation: Vapor may cause headaches and or dizziness. Avoid inhalation of vapors. Irritating to respiratory tract. Rosin may cause occupational asthma.

Skin Contact: Prolonged contact may cause irritation and dermatitis.

Chronic: Over exposure to vapors may be harmful. Not established.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.
3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<td>N.E.</td>
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</table>

N.E. = Not established  EU = European Exposure Limits

4. FIRST AID MEASURES

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

**Flash Point:** 12°C (54°F)  **Method:** Closed Cup

**Auto-ignition Temperature:** 750°F (isopropanol)

**Flammable Limits:** Upper: 12 @77°F; Lower 2 @ 77°F (isopropanol)

**Extinguishing Media:** Water. Use extinguishers appropriate for the surrounding fire conditions.

**Special Fire Fighting Procedures:** Wear protective clothing and self-contained breathing apparatus. Use water to cool fire exposed containers. Flammable vapors may travel great distances to ignition source and flash back.
6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Do not allow material to enter sewer system or waterway. Wear personal protective equipment. Eliminate sources of ignition. Ventilate area in accordance with regulations. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment. Ground containers. Use in well vented areas.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Overall exhaust ventilation. Recommended in order to keep exposures to as low as possible.

Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated. Use respiratory protection in confined areas. Air purifying respirators will offer no protection in oxygen deficient areas. Ensure that the protection factors of the respirator are not exceeded.

Skin: Compatible chemical resistant gloves. Use gloves such as nitrile, which are compatible with alcohols. Do not use latex gloves for handling of product.

Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>Appearance</td>
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<tr>
<td>Odor</td>
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<tr>
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<tr>
<td>Flash Point</td>
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</tbody>
</table>
10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Direct heat, open flames and storage in aluminum.
Incompatible Materials:
- Anhydrides
- Halogens
- Phosphorus
- Trichlorides
- Monomers
- Aldehydes

Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:
- National Toxicity Program (NTP): No
- Occupational Safety & Health Administration (OSHA): No
- International Agency for Research on Cancer (IARC): No

LD50: Not established. LC50: Not established.

12. ECOLOGICAL INFORMATION

Product not tested.
An environmental hazard cannot be excluded in the event of unprofessional handling.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements.
UN1987, Alcohols, N.O.S., 3, PG II (isopropanol, mineral spirits)

Marine Pollutant: No
15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated thereunder (29 CFR 1910.1200 ET. SEQ).

SARA 313 Listing - 40 CFR 372.65: none

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations: NOM-018-STPS-2015 and NOM-010-STPS-2014.

Regulatory Information China:
GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products
GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)
Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2007.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

RoHS 2 (Restriction of Hazardous Substances) Compliance Statement: This product complies with the requirements of the EU Directive 2011/65/EU regarding the restriction of certain hazardous substances in electronic equipment. This product does not contain any metals and does not contain any flame-retardants.

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating:</th>
<th>Health:</th>
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<tr>
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<td>Fire:</td>
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<td>Physical Hazard:</td>
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Revised Date: 3 JULY 2018

Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

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