1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: WF – 7742   3X CONCENTRATE
MSDS Number: MSDS-4282  Revised Date: 22 JULY 2009
Product Use: INDUSTRIAL USE - WAVE SOLDER FLUX [IPN Flux WV – 84391 – 5 Gal]

MANUFACTURER:

In America:
The Indium Corporation of America
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Information: (315) 853-4900
nswarts@indium.com

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Information: +44 [0] 1908 580400

In China:
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No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
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Information: (86) 512-6283-4900

In Asia:
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678

2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

√ Eye  √ Inhalation  √ Skin  √ Ingestion  NTP  IARC  OSHA  √ Not Listed

POTENTIAL HEALTH EFFECTS:

Eye Contact: Vapors may be irritating and liquid may damage eye tissue.

Ingestion: May cause gastric disturbance.

Inhalation: May cause mild throat irritation

Skin Contact: May cause mild irritation.

Chronic: Not established.
NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

WARNING: Applicable in the State of California. This product contains a chemical known to the State of California to cause cancer and/or birth defects (other reproductive harm). Contains: 1,4 dioxane <0.05%

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>WATER</td>
<td>35-45</td>
<td>7732-18-5</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>CARBOXYLIC ACID</td>
<td>15-20</td>
<td>68603-87-2</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>PROPRIETARY</td>
<td>35-50</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

Risk Phrases: R36/37/38  N.E. = Not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: >200F  Method: Not available

Auto-ignition Temperature: Not determined

Flammable Limits: Not determined

Extinguishing Media: Dry chemical, CO2, water. Use extinguishers appropriate for the surrounding fire conditions.

Special Fire Fighting Procedures: Wear protective clothing and self-contained breathing apparatus. Use water to cool fire exposed containers.
6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Do not allow material to enter sewer system or waterway unless allowed to do so. Wear personal protective equipment. Eliminate sources of ignition. Ventilate area in accordance with regulations. Dispose of following all Federal, State and Local regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Exhaust ventilation recommended.

Personal protection:
Eyes: Chemical safety glasses/goggles.
Respirator: An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated.
Skin: Compatible chemical resistant gloves use gloves such as nitrile.
Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Light Amber</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>212 F</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.014 -1.042 @60F</td>
</tr>
<tr>
<td>pH</td>
<td>~3.0</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>23.7 mm HG @ 25 C</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Soluble</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not determined</td>
</tr>
<tr>
<td>% Volatiles by volume</td>
<td>100</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Direct heat, open flames and storage in aluminum.
Incompatible Materials: Strong alkali
Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.
11. TOXICOLOGICAL INFORMATION

Carcinogenicity Listed: National Toxicity Program NTP: No
   Occupational Safety & Health Administration OSHA: No
   International Agency for Research on Cancer IARC: No

LD50: Not established. LC50: Not established.
Product not tested.

12. ECOLOGICAL INFORMATION

This section is subject to future development.
Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local
environmental regulations. Non hazardous under EPA.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Non - hazardous for shipping.
North America Emergency Guide Book 2004 – Not applicable

15. REGULATORY INFORMATION

The information in this Material Safety Data Sheet meets the requirements of the United States Occupational
Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

The information in this Material Safety Data Sheet meets the requirements of the EU under Chemicals (Hazard

This product has been classified in accordance with the hazard criteria of the Commission Directive 91/155/EEC and
EH40.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation
(CPR).

WHMIS: Not classified

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of
Singapore.

SARA 313 Listing - 40 CFR 372.65: 1,4 dioxane <0.05%
WARNING: This product contains a chemical known to the State of California to cause cancer and/or birth defects (or other reproductive harm).

Contains: 1,4 dioxane <0.05%

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified under the Mexican regulations NOM-018-STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

EC Classification, Packaging and Labeling Requirements:

Risk Phrases:
R36/37/38 Irritating to eyes, respiratory system and skin

Safety Phrases:
S20/21 When using do not eat, drink or smoke
S23 Do not breathe fumes
S24/25 Avoid contact with skin and eyes
S28 After contact with skin wash immediately with plenty of soap and water
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label
S7 Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating: Health: 1
Fire: 0
Reactivity: 0

Revised Date: 22 JULY 2009
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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