SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: NR-10 FLUX  
SDS Number: SDS-4033  
Product Use: INDUSTRIAL USE – FLUX (MIXTURE)  
Revised Date: 2 DECEMBER 2014

MANUFACTURER:

In America:
The Indium Corporation of America  
1676 Lincoln Ave., Utica NY 13502  
Information: (315) 853-4900  
nswarts@indium.com

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Information: +65 6268-8678

EMERGENCY PHONE:  
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USA: 1 (800) 424-9300

Outside USA: +1 (703) 527-3887

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Suzhou Industrial Park  
Suchun Industrial Square  
Unit No. 14-C  
Jiangsu Province, China 215126  
Information: (86) 512-6283-4900
2. HAZARDS IDENTIFICATION

GHS:

Signal Word: Danger

Hazard statement(s)

H225  Highly flammable liquid and vapor
H319  Causes serious eye irritation
H336  May cause drowsiness or dizziness

Precautionary statement(s)

P210  Keep away from heat/sparks/open flames/hot surfaces – No smoking
P233  Keep container tightly closed
P240  Ground/Bond container and receiving equipment
P241  Use explosion-proof electrical/ventilating/lightening equipment
P242  Use only non-sparking tools
P243  Take precautionary measures against static discharge
P261  Avoid breathing dust/fume/gas/mist/vapors/spray
P270  Do not eat, drink or smoke when using this product
P273  Avoid release to the environment
P280  Wear protective gloves/protective clothing/eye protection/face protection
P301 + P314 IF SWALLOWED: Get medical advice/attention if you feel unwell
P302 + P352 IF ON SKIN: Wash with plenty of soap and water
P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification
Flammable Liquid- Category 2
Eye irritation- Category 2A
Specific target organ toxicity- single exposure – Category 3, central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Vapors may be irritating, liquid may damage eye tissue.

Ingestion: May cause persistent nausea, vomiting and abdominal pain.

Inhalation: Vapor may cause headaches and or dizziness. Irritating to respiratory tract.

Skin Contact: Prolonged contact may cause irritation and dermatitis.

Chronic: Not established.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.
3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<td>N.E.</td>
<td>N.E.</td>
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</table>

Symbol: Xi, F  
Risk Phrases: R36/37/38, R11, R67  
N.E. = Not established  
EU = European Exposure Limits

PRODUCT DOES NOT CONTAIN ANY EU REACH SUBSTANCES OF VERY HIGH CONCERN (SVHC)

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 14°C (58°F)  
Method: Closed Cup  
Auto-ignition Temperature: 750F  
Flammable Limits: Upper: 12.7 ; Lower 2.0  
Extinguishing Media: Dry chemical, Water or CO₂. Use extinguishers appropriate for the surrounding fire conditions.
6. ACCIDENTAL RELEASE MEASURES
Spill or Leak Procedures: DO NOT allow material to enter sewer system or waterway. Wear personal protective equipment. Eliminate sources of ignition. Ventilate area in accordance with regulations. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE
Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment. Ground containers. Work in well ventilated area.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label. Store away from heat and flames.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION
Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Exhaust ventilation recommended. Keep exposure to as low as possible- use engineering controls.

Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated.
Skin: Compatible chemical resistant gloves. Use gloves such as nitrile, which are compatible with alcohols chemicals.
Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES
Appearance: Colorless
Odor: Alcohol odor.
Specific Gravity: 0.796
Vapor Pressure: 40 mm HG @ 23.8C
Vapor Density: 2.1 (air=1)
Boiling Point: 82°C (180F)
Evaporation Rate: 2.88
pH: Neutral
Solubility in Water: Soluble
% Volatiles by volume: 98
10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Direct heat, open flames and storage in aluminum.
Incompatible Materials: Anhydrides, halogens, phosphorus, trichlorides, monomers, aldehydes
Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: National Toxicity Program NTP: No
Occupational Safety & Health Administration OSHA: No
International Agency for Research on Cancer IARC: No
LD50: Not established. LC50: Not established.

Product not tested.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

UN1219, Isopropanol, 3, PGII (solution)
Flammable Liquid
15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

SARA 313 Listing - 40 CFR 372.65: None

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified under the Mexican regulations NOM-018-STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

XI, F

Risk Phrases:
R36/37/38  Irritating to eyes, respiratory system and skin
R 11  Highly Flammable
R67  Vapors may cause drowsiness and dizziness

Safety Phrases:
S16  Keep away from sources of ignition - "No Smoking"
S20/21  When using do not eat, drink or smoke
S23  Do not breathe fumes
S24/25  Avoid contact with skin and eyes
S28  After contact with skin wash immediately with plenty of soap and water
S36/37/39  Wear suitable protective clothing, gloves and eye/face protection
S62  If swallowed, do not induce vomiting seek medical advice immediately and show container or label
S7  Keep container tightly closed
16. OTHER INFORMATION

<table>
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<tr>
<th>HMIS Hazard Rating:</th>
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<tr>
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<td>Fire: 3</td>
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<tr>
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<td>Reactivity: 0</td>
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Revised Date: 2 DECEMBER 2014
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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