



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: 1075-EXR-30 LIQUID FLUX

SDS Number: SDS-HG 010

Revised Date: 13 AUGUST 2018

Product Use: Industrial Use - Wave Solder Flux

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

Eye Inhalation Skin Ingestion

Carcinogen listed in

NTP IARC OSHA Not Listed

GHS:
No GHS hazards.

Precautionary statement(s)

P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 +P364 Take off contaminated clothing and wash before reuse
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
 P302 +P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

POTENTIAL HEALTH EFFECTS:

Eye Contact: May cause serious eye irritation.

Ingestion: May cause irritation.

Inhalation: May cause irritation.

Skin Contact: May cause harm to the skin upon contact. May cause skin irritation.

Chronic: Not established.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of it's products for human consumption.



WARNING: This product can expose you to chemicals including [1,4 dioxane] which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
WATER	85-95	7732-18-5 (US)	N.E.	N.E.	N.E.
PROPRIETARY	2-12	-	N.E.	N.E.	N.E.
CARBOXYLIX ACID	3	68603-87-2 (US)	N.E.	N.E.	N.E.

N.E. = Not established

4. FIRST AID MEASURES

Eye Contact:	Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
Ingestion:	If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
Inhalation:	Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
Skin Contact:	Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point:	None	Method:	Not applicable
Auto-ignition Temperature:	None		
Flammable Limits:	Limits not established.		
Extinguishing Media:	Use extinguishers appropriate for the surrounding fire conditions.		
Special Fire Fighting	None		
Procedures:			

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures:	Do not allow product to enter sewer system or waterway, unless approved to do so. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.
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7. HANDLING AND STORAGE

Handling Precautions:	Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment.
Storage Precautions:	Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Recommended personal protective equipment.

Personal protection:

Eyes:	Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator:	A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated.
Skin:	Compatible chemical resistant gloves. Disposable latex gloves not recommended.
Other:	Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses.
Hygienic	Maintain good housekeeping. Clean up spills immediately.

Practices: Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Liquid, clear	Boiling Point:	100°C (212°F)
Odor:	Mild characteristic odor.	Melting Point:	0°C (32°F)
Specific Gravity:	1.015 @60 F	pH:	2.8
Vapor Pressure:	23.7 mm HG @25°C	Solubility in Water:	Soluble
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: Direct heat, open flames and storage in aluminum.

Incompatible Materials: Strong alkali.

Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No

LD50: Not established. **LC50:** Not established.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated under US DOT (United States Department of Transportation).

Non hazardous

UN - none

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

WHMIS: May not be classified.

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

SARA 313 Listing - 40 CFR 372.65: (contains trace levels of 1, 4 dioxane)



WARNING: This product can expose you to chemicals including [1,4 dioxane] which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

All ingredients are listed on the EPA TSCA Inventory.

Ingredients are listed on the Canadian Domestic Substance List.

This product has been classified in accordance with the Mexican guidelines, NOM-018-STPS-2015 and NOM-010-STPS-2014.

In China:

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007. Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS) GB/T 16483-2008, GB/T 17517-2013

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	1
	Fire:	0
	Reactivity:	0

Revised Date: 13 AUGUST 2018

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