



## SAFETY DATA SHEET

User must review the contents of this (SDS) and determine what is applicable to their own country laws under Health and Safety and apply them as necessary. This (SDS) will not reference every countries Health and Safety Laws. It is the user's responsibility to determine what is applicable to them, including but not limited to review of any specific chemical lists and apply the requirements as necessary.

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** 1075-EX30 LIQUID FLUX

**SDS Number:** SDS-HG003

**Revised Date:** 19 MARCH 2018

**Product Use:** Industrial Use - Wave Solder Flux

#### MANUFACTURER:

##### In America:

The Indium Corporation of America®.  
34 Robinson Rd., Clinton, NY 13323  
Information: (315) 853-4900  
[nswarts@indium.com](mailto:nswarts@indium.com)

#### EMERGENCY PHONE:

**CHEMTREC 24 hrs.**  
**USA: 1 (800) 424-9300**  
**Outside USA: +1 (703) 527-3887**

##### In Europe:

The Indium Corporation of America® (European Operations)  
7 Newmarket Ct  
Kingston, Milton Keynes, UK, MK 10 OAG  
Information: +44 [0] 1908 580400

##### In China:

Indium Corporation (Suzhou), Co., Ltd.  
No. 428 Xinglong Street  
Suzhou Industrial Park  
Suchun Industrial Square  
Unit No. 14-C  
Jiangsu Province, China 215126  
Information: (86) 512-6283-4900

##### In Asia:

Indium Corporation of America  
Asia-Pacific Operations-Singapore  
29 Kian Teck Avenue  
Singapore 628908  
Information: +65 6268-8678

## 2. HAZARDS IDENTIFICATION

### PRIMARY ROUTES OF ENTRY:

\*Eye      \*Inhalation      \*Skin      \*Ingestion      NTP      IARC      OSHA      \*Not Listed

### Carcinogen listed in

### GHS

#### Precautionary statement(s)

P233      Keep container tightly closed  
 P261      Avoid breathing dust/fume/gas/mist/vapors/spray  
 P270      Do not eat, drink or smoke when using this product  
 P273      Avoid release to the environment  
 P280      Wear protective gloves/protective clothing/eye protection/face protection  
 P362 + P364      Take off contaminated clothing and wash before reuse  
 P301 + P314      IF SWALLOWED: Get Medical advice/attention if you feel unwell  
 P302 + P352      IF ON SKIN: Wash with plenty of soap and water  
 P304 + 341      IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing  
 P305 + 351      IF IN EYES: Rinse continuously with water for several minutes (15 mins)

### POTENTIAL HEALTH EFFECTS:

**Eye Contact:**      Vapors may be irritating, liquid may damage eye tissue.

**Ingestion:**      May result in gastric disturbances.

**Inhalation:**      May cause irritation.

**Skin Contact:**      May cause irritation.

**Chronic:**      Not established.

**NOTE:**      The Indium Corporation does not recommend, manufacture, market or endorse any of it's products for human consumption.



**Warning:** This product can expose you to chemicals including [1,4 dioxane] which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>
WATER	85-95	7732-18-5 (US)	N.E.	N.E.	N.E.
PROPRIETARY (NON-HAZ)	2		N.E.	N.E.	N.E.
CARBOXYLIX ACID	<3	68603-87-2 (US)	N.E.	N.E.	N.E.

N.E. = Not established

## 4. FIRST AID MEASURES

<b>Eye Contact:</b>	Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
<b>Ingestion:</b>	If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
<b>Inhalation:</b>	Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
<b>Skin Contact:</b>	Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

## 5. FIRE FIGHTING MEASURES

<b>Flash Point:</b>	Not established.	<b>Method:</b>	Not established.
<b>Auto-ignition Temperature:</b>	None		
<b>Flammable Limits:</b>	Limits not established.		
<b>Extinguishing Media:</b>	Use extinguishers appropriate for the surrounding fire conditions.		
<b>Special Fire Fighting</b>	None		
<b>Procedures:</b>			

## 6. ACCIDENTAL RELEASE MEASURES

**Spill or Leak Procedures:** Do not allow material to enter sewer system or waterway. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

## 7. HANDLING AND STORAGE

<b>Handling Precautions:</b>	Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment.
<b>Storage Precautions:</b>	Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Face velocity >2.1 cubic feet/minute in confined areas. Recommended personal protective Equipment especially during heating of product.

### Personal protection:

<b>Eyes:</b>	Chemical safety glasses/goggles. Face shield for splash hazards.
<b>Respirator:</b>	An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated.
<b>Skin:</b>	Compatible chemical resistant gloves.
<b>Other:</b>	Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.
<b>Work/Hygienic Practices:</b>	Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area.

Wash hands thoroughly with soap and water immediately upon leaving the work area.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Liquid, clear	<b>Boiling Point:</b>	100°C (212°F)
<b>Odor:</b>	Mild characteristic odor.	<b>Melting Point:</b>	0°C (32°F)
<b>Specific Gravity:</b>	1.014 @ 60° F	<b>pH:</b>	2.8 (as is) 3.5 (1% solution)
<b>Vapor Pressure:</b>	23.7 mm HG @25°C	<b>Solubility in Water:</b>	Soluble
<b>Vapor Density:</b>	(air=1) Not applicable.		

## 10. STABILITY AND REACTIVITY

<b>General:</b>	Stable.
<b>Conditions to Avoid:</b>	Direct heat, open flames and storage in aluminum.
<b>Incompatible Materials:</b>	Strong alkali.
<b>Hazardous Decomposition / Combustion:</b>	Carbon dioxide/carbon monoxide.
<b>Hazardous Polymerization:</b>	Will not occur.

## 11. TOXICOLOGICAL INFORMATION

<b>Carcinogenicity:</b>	<b>NTP:</b> No		
	<b>OSHA:</b> No		
	<b>IARC:</b> No		
<b>LD50:</b>	Not established.	<b>LC50:</b>	Not established.

## 12. ECOLOGICAL INFORMATION

Product not tested.

## 13. DISPOSAL CONSIDERATION

<b>Waste Disposal Method:</b>	Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.
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## 14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States Department of Transportation).  
Not hazardous for shipping.

UN- NONE

## 15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

The information in this Material Safety Data Sheet meets the requirements of the EU under Chemicals (Hazard Information and Packaging for Supply) Regulations 1994 (CHIP 2) Regulation 6.

This product has been classified in accordance with the hazard criteria of the Commission Directive 91/155/EEC and EH40.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Not classified.

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

Regulatory Information China:

GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products

GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)

Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.



**WARNING:** This product can expose you to chemicals including [1,4 dioxane] which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

SARA 313 Listing - 40 CFR 372.65: trace levels of 1, 4 Dioxane <0.05%

All ingredients are listed on the EPA TSCA Inventory.

Ingredients are listed on the Canadian Domestic Substance List.

## 16. OTHER INFORMATION

<b>HMIS Hazard Rating:</b>	<b>Health:</b>	1
	<b>Fire:</b>	0
	<b>Reactivity:</b>	0

**Revised Date:** 19 MARCH 2018

**Prepared by:** Nancy Swarts, Indium Corporation of America

**Approved by:** Nancy Swarts, Indium Corporation of America

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