



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: 1075 LIQUID FLUX

SDS Number: SDS-HG001

Revised Date: 13 JUNE 2018

Product Use: Wave Solder Flux - mixture

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

*Eye *Inhalation *Skin *Ingestion NTP IARC OSHA *Not Listed

Carcinogen listed in

GHS
No GHS hazard statements.

Precautionary statement(s)

- P233 Keep container tightly closed
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 +P364 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice / attention if you feel unwell
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

POTENTIAL HEALTH EFFECTS:

- Eye Contact:** Vapors, mist, liquid may be irritating.
- Ingestion:** May cause irritation.
- Inhalation:** Mists, vapors and splash may cause irritation, discomfort, itching, redness and swelling.
- Skin Contact:** May cause irritation.
- Chronic:** Not established.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of it's products for human consumption.



WARNING: This product can expose you to chemicals including [1,4 dioxane] which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
WATER	85-95	7732-18-5	N.E.	N.E.	N.E.
CARBOXYLIC ACID	3	68603-87-2	N.E.	N.E.	N.E.
PROPRIETARY (NON-HAZ)	2 - 12	-	N.E.	N.E.	N.E.

N.E. = Not established

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** Not established. **Method:** Not established.
- Auto-ignition Temperature:** None
- Flammable Limits:** Limits not established.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** None

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Do not allow material to enter sewer system or waterway. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations. Product contains a substance that may be harmful to the aquatic environment.

7. HANDLING AND STORAGE

- Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment.
- Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Use exhaust ventilation especially when heating where vapors and mist may be generated. Avoid inhalation.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazard.

Respirator: A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical

cartridge is recommended where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves. Disposable nitril or other rubber gloves.
Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately.
 Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area.
 Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Liquid, clear	Boiling Point:	100°C (212°F)
Odor:	Mild characteristic odor.	Melting Point:	0°C (32°F)
Specific Gravity:	1.009	pH:	2.8 (as is) 3.5 (1% solution)
Vapor Pressure:	23.7 mm HG @25°C	Solubility in Water:	Soluble
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Direct heat, open flames and storage in aluminum.
Incompatible Materials: Strong alkali.
Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
 OSHA: No
 IARC: No

LD50: Not established. **LC50:** Not established.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated under US DOT (United States Department of Transportation).

UN - none

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

WHMIS: May not be classified.

This product has been classified in accordance with the guidelines set, by the Dept. of Industrial Health of the Republic of Singapore.

Regulatory Information China:

GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products

GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)

Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014



WARNING: This product can expose you to chemicals including [1,4 dioxane] which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

SARA 313 Listing - 40 CFR 372.65: trace amounts of 1, 4 Dioxane (<0.0.5%)

All ingredients are listed on the EPA TSCA Inventory.

Ingredients are listed on the Canadian Domestic Substance List.

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	1
	Fire:	0
	Reactivity:	0

Revised Date: 13 JUNE 2018

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