



**INDIUM CORPORATION OF AMERICA®\EUROPE®\ASIA-PACIFIC®
INDIUM CORPORATION (SUZHOU)®**

This safety data sheet represents a family grouping of all metal mixes that are blended with the same flux. A table is provided that lists all metal groupings. To better serve all of our customers Indium Corporation has generated one SDS, for this product, to be used within the United States as well as internationally. Some of the regulatory information contained within may not be applicable to the customer's individual state or country. Unless otherwise stated the health and safety information provided within is applicable to all products.

SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: INDALLOY WITH INDIUM5.81 FLUX VEHICLE

SDS Number: SDS-4719

Revised Date: 15 FEBRUARY 2015

Product Use: Industrial Use - No-clean solder paste consisting of a flux vehicle blended with an 83-92 % pre-alloyed metal powder.

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

⊕Eye ⊕Inhalation ⊕Skin ⊕Ingestion

CARCINOGEN LISTED IN:

NTP IARC OSHA ⊕Not Listed

GHS:



lead containing products

Signal Word: Warning

Hazard statement(s)

- H303 May be harmful if swallowed
- H317 May cause an allergic skin reaction
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H335 May cause respiratory irritation
- H332 Harmful if inhaled (lead)
- H351 Suspected of causing cancer (lead)
- H361 Suspected of damaging fertility or the unborn child (lead containing product)
- H373 May cause damage to organs through prolonged or repeated exposure (applicable to lead containing product)
- H410 Very toxic to aquatic life with long lasting effects (lead)
- EUH201A Warning! Contains lead (applicable only to the products listed that contain lead) Review listing.
- EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

- P233 Keep container tightly closed
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get medical advice/attention if you feel unwell
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

POTENTIAL HEALTH EFFECTS:

Eye Contact: Contact with material at room temperature or fume from material at typical re-flow temperatures over 100°C may cause eye irritation.

Ingestion: This product contains metal alloy powder and organic chemicals. May be harmful if swallowed.

Inhalation: Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local irritation to the respiratory system. Rosin may cause occupational asthma.

Skin Contact: May cause skin irritation. Antimony may cause skin irritation. Rosin may cause dermatitis.

Chronic: **LEAD:** Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

SILVER: Chronic skin contact or ingestion of silver dust, salts, or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

TIN: Has been shown to increase incidence of sarcoma in animal tests.

COPPER: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever; dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair.

BISMUTH: May cause kidney damage.

WARNING: Applicable in California: This product contains a chemical (s) known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (lead)

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

WARNING: This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints and fittings in any private or public water supply system. Keep out of the reach of children.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
TIN	*	7440-31-5/231-141-8			
		(US)	2	2	-
		(EU)	-	2	4
		(Canada)	-	2	4
		(Singapore)	2	-	-
COPPER	*	7440-50-8/231-159-6			
		(US)	0.1 1(dust)	0.2	-
		(EU)	-	0.2 (fume)	2(dust)
		(Canada)	-	0.2	0.6
		(Singapore)	0.2(fume)	1(dust)	-
		(Mexico)	0.2	-	2
		(China)	-	0.2(fume) 1(dust)	0.6(fume) 2.5(dust)
ANTIMONY	*	7440-36-0/231-146-5			

		(US)	0.5	0.5	-
		(EU)	0.5	-	-
		(Canada)	-	0.5	1.5
		(Mexico)	N.E.	0.5	-
		(Singapore)	0.5	-	-
		(China)	-	0.5	-

LEAD	*	7439-92-1/231-100-4			
		(US)	0.05	0.05	-
		(EU)	-	0.15	-
		(Canada)	0.05	0.05	-
		(Singapore)	0.15	-	-
		(Mexico)	0.15	-	-
		(China)	-	0.05(dust)	-
				0.03(fume)	-

SILVER	*	7440-22-4/231-131-3			
		(US)	0.01	0.1	-
		(EU)	-	0.1	-
		(Canada)	-	0.1	0.3
		(Singapore)	0.1	-	-
		(Mexico)	0.1	-	-

BISMUTH	*	7440-69-9/231-177-4	N.E.	N.E.	N.E.
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GERMANIUM	*	7440-56-4/231-164-3	N.E.	N.E.	N.E.
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ROSIN	3.0-4.0	65997-05-9	N.E.	N.E.	N.E.
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		(EU)	0.05	N.E.	0.15 (sensitiser)
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PROPRIETARY	4.0-14.0	-	N.E.	N.E.	N.E.
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PRODUCT DOES NOT CONTAIN ANY EU REACH SUBSTANCES OF VERY HIGH CONCERN (SVHC)

Symbol: X_n Risk Phrases: R20/22, R36/37/38, R42/43
 N.E. = Not established * See alloy table

ALLOY TABLE**% Metal in flux (83-92%)**

Indalloy (Metal)	%TIN Sn	%SILVER Ag	%COPPER Cu	%ANTIMONY Sb	%BISMUTH Bi	%LEAD Pb	RoHS 2* Compliance
100 (Sn62.6/Pb37/Ag 0.4)	52.0-57.6	0.33-0.37	-	-	-	30.7-34.0	No
104(Sn62)	51.9-57.5	1.2-1.8	-	-	-	29.9-33.2	No
106(Sn63)	52.3-58	-	-	-	-	30.7-34	No
121 (Sn96.5/Ag3.5)	80.1-88.8	2.9-3.2	-	-	-	-	Yes
241 (SAC387) (Sn95.5/Ag3.8/ Cu0.7)	79.3-87.9	3.2-3.5	0.58-0.64	-	-	-	Yes
252 (Sn95.5/Ag3.9/ Cu0.6)	79.3-87.9	3.2-3.6	0.50-0.55	-	-	-	Yes
256 (SAC305) (Sn96.5/Ag3/Cu 0.5)	80.1-88.8	2.5-2.8	0.42-0.46	-	-	-	Yes
NS (90Sn/10Sb)	74.7-82.8	-	-	8.3-9.2	-	-	Yes
NS (89Bi/11Ag/ Doped 0.05 Ge)	-	9.13-10	-	-	73.9-81.9	-	Yes

*RoHS2 = Restriction on Hazardous Substances (review for any applicable exemptions) (2011/65/EU)

NS = Non Standard Alloy Mix

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** Not established. **Method:** Not established.
- Auto-ignition Temperature:** Not established.

Flammable Limits:	Limits not established.
Extinguishing Media:	Use extinguishers appropriate for the surrounding fire conditions.
Special Fire Fighting Procedures:	Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures:	Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.
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7. HANDLING AND STORAGE

Handling Precautions:	Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.
Storage Precautions:	Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls:	Use with adequate exhaust ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that the permissible exposure levels are not exceeded.
Personal protection:	
Eyes:	Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator:	A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.
Skin:	Compatible chemical resistant gloves.
Other:	Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices:	Maintain good housekeeping. Clean up spills immediately. DO NOT allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. When working with lead containing products follow standard lead work practices.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Grey colored paste.	Boiling Point:	Not applicable.
Odor:	Mild characteristic odor.	Melting Point:	Not applicable

Specific Gravity:	Not applicable.	pH:	Not applicable
Vapor Pressure:	Not applicable.	Solubility in Water:	Insoluble (paste)
Vapor Density:	(air=1) Not applicable.		

Review product data sheet for use and storage information.

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: Not established.

Incompatible Materials: Avoid contact with acids, bases or oxidizing agents.

Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: **NTP:** No
OSHA: No
IARC: Yes Lead and lead compounds are listed as possible carcinogens.

LD50: Not established. **LC50:** Not established.

Other: Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma. Lead can cause potential harm to the developing fetus.

Product mixture not tested.

RTECS: OF7525000 (lead)

Lead
 reproductive toxicity – rat –inhalation
 reproductive toxicity – rat – oral
 reproductive toxicity – mouse-oral

Teratogenicity
 Developmental toxicity – rat- inhalation
 Developmental toxicity- rat- oral
 Suspected human reproductive toxicant

GHS- Specific target organ toxicity- repeated exposure
 May cause damage to organs through prolonged or repeated exposure

Lead- OSHA Hazards- carcinogen/target organ effect/harmful by ingestion/teratogen.

12. ECOLOGICAL INFORMATION

Product not tested.

Lead:

Toxicity to fish:

Rainbow trout- 1.19mg/l-96h

LC50 micropterus dolomieu- 2.2 mg/l-96h

Mortality NOEC-salvelinus fontinalis-1.7 mg/l-10d

Toxicity to algae

Mortality EC50-skeletonema costatum-7.94mg/l-10d

An environmental hazard cannot be excluded in the event of unprofessional handling, use and or disposal of this product.

Contains a substance (lead) that is very toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated (US Department of Transportation).

Non hazardous under shipping regulations.

UN - none

North American Emergency Guide Book – Not applicable

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).



WHMIS: D2A-Materials Causing Other Toxic Effects-Very Toxic Material (Chronic) (lead).
D2B Materials Causing Other Toxic Effects (irritant)

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

California PROP 65: WARNING:

