This safety data sheet represents a family grouping of all metal mixes that are blended with the same flux. A table is provided that lists all metal groupings.

SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: Indalloy with Indium 5.7LT Flux Vehicle
SDS Number: SDS-5348
Revised Date: 24 APRIL 2019

Product Use: Industrial Use - Solder paste consisting of a flux vehicle blended with 83-92 weight percent pre-alloyed metal powder. Solder applications. (mixture). See alloy table for all possible alloy mixtures.

MANUFACTURER:

In America:
The Indium Corporation of America®
34 Robinson Rd., Clinton, NY 13323
Information: (315) 853-4900
nswarts@indium.com

In Europe:
The Indium Corporation of America® (European Operations)
7 Newmarket Ct
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In Asia:
Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678

EMERGENCY PHONE:
CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887

In China:
Indium Corporation (Suzhou), Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900
2. HAZARDS IDENTIFICATION

GHS:

**Lead free products**

Signal Word: Warning

**Hazard statement(s)**

- H317  May cause an allergic skin reaction
- H319  Causes serious eye irritation
- H334  May cause allergy or asthma symptoms or breathing difficulties if inhaled
- EUH208  Contains rosin. May produce an allergic reaction

**Precautionary statement(s)**

- P233  Keep container tightly closed
- P261  Avoid breathing dust/fume/gas/mist/vapors/spray
- P270  Do not eat, drink or smoke when using this product
- P273  Avoid release to the environment
- P280  Wear protective gloves/protective clothing/eye protection/face protection
- P362  Take off contaminated clothing and wash before reuse
- P301 +P314  IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352  IF ON SKIN: Wash with plenty of soap and water
- P304 + 341  IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351  IF IN EYES: Rinse continuously with water for several minutes (15 mins)

**Lead containing products**

Signal Word: Warning

**Hazard statement(s)**

- H303  May be harmful if swallowed
- H317  May cause an allergic skin reaction
- H319  Causes serious eye irritation
- H334  May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H351  Suspected of causing cancer
- H361  Suspected of damaging fertility or the unborn child
- H373  May cause damage to organs through prolonged or repeated exposure
- H410  Very toxic to aquatic life with long lasting effects
- EUH208  Contains rosin. May produce an allergic reaction
- EUH201A  Warning! Contains lead. Review listing

**Precautionary statement(s)**

- P233  Keep container tightly closed
- P261  Avoid breathing dust/fume/gas/mist/vapors/spray
- P270  Do not eat, drink or smoke when using this product
- P273  Avoid release to the environment
- P280  Wear protective gloves/protective clothing/eye protection/face protection
- P362  Take off contaminated clothing and wash before reuse
- P301 +P314  IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352  IF ON SKIN: Wash with plenty of soap and water
P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable
for breathing
P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:
Skin irritant- Category 2
Specific target organ toxicity- repeated exposure – Category 2
Carcinogenicity (Category 2) (lead)
Reproductive toxicity (Category 2 ) (lead)
Acute aquatic toxicity – Category 1 for lead containing products (H400)
Chronic aquatic toxicity – Category 1 for lead containing products (H410)

PRIMARY ROUTES OF ENTRY:  Carcinogen listed in

- Eye
- Inhalation
- Skin
- Ingestion
- NTP
- IARC
- OSHA
- Not Listed

POTENTIAL HEALTH EFFECTS:

Eye Contact:  Contact with material at room temperature or fume from material at typical re-flow temperatures
over 100°C may cause eye irritation.

Ingestion: This product contains metal alloy powders and organic chemicals. Harmful if swallowed. May cause burns to the digestive tract.

Inhalation: Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local
irritation to the respiratory system. Harmful if inhaled. Inhalation of rosin fume may cause occupational asthma.

Skin Contact: May cause skin irritation. Rosin may cause dermatitis and skin sensitization.

Chronic: 
- SILVER: Chronic skin contact or ingestion of silver powder, salts or fume can result in a condition
known as Argyria, a condition with bluish pigmentation of the skin and eyes.
- TIN: Has been shown to increase incidence of sarcoma in animal tests.
- BISMUTH: May cause kidney damage.
- LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory
irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle
and joint pain and damage to the nervous system, blood system and kidneys.
- INDIUM: May cause damage to respiratory or kidney system. May be harmful if inhaled.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its
products for human consumption.

WARNING: This product can expose you to chemicals including [lead] which is known to the State of
California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to
www.P65Warnings.ca.gov

WARNING: This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.
### 3. COMPOSITION / INFORMATION ON INGREDIENTS

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<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/ EINECS#</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
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**ALLOY TABLE**

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<tr>
<th>Indalloy (metal mixture)</th>
<th>%TIN Sn</th>
<th>%BISMUTH Bi</th>
<th>%LEAD Pb</th>
<th>%SILVER Ag</th>
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</table>

*RoHS 2 = Restriction of Hazardous Substances (review for any applicable exemptions that may apply)
(2011/65/EU)

*RoHS 3- products do not contain any listed phthalates

**4. FIRST AID MEASURES**

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.
5. FIRE FIGHTING MEASURES

Flash Point: Not established. Method: Not established.
Auto-ignition Temperature: Not established.
Flammable Limits: Limits not established.
Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions.
Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.
Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Use only with production equipment (stencil printers and re-flow furnaces) with adequate ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that any permissible exposure limits are not exceeded. Use exhaust ventilation.

Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.
Skin: Compatible chemical resistant gloves. Latex gloves not recommended for handling paste.
Other: Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. DO NOT allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. When applicable follow proper lead work practices.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Grey colored paste. Boiling Point: Not applicable.
Odor: Mild characteristic odor. Melting Point: Not applicable
Specific Gravity: 1 g/cc pH: 4-8 (flux)
10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: Not established.

Incompatible Materials: Avoid contact with acids, bases or oxidizing agents.

Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No

OSHA: No

IARC: Yes Lead and lead compounds are listed as possible carcinogens.

LD50: Not established.

LC50: Not established.

Other: Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma. Lead can cause potential harm to the developing fetus.

12. ECOLOGICAL INFORMATION

Product not tested.

An environmental hazard cannot be eliminated in the event of mishandling, misuse or disposal of this material. If applicable lead containing products are harmful to the environment.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated under US DOT (United States Department of Transportation).

Non hazardous under shipping requirements (ground/IATA/IMDG). UN - none


15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

SARA 313 Listing - 40 CFR 372.65
WARNING: This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

All ingredients are listed on the USEPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class D2B Materials Causing Other Toxic Effects – irritant and D2A-Materials Causing Other Toxic Effects-Very Toxic Material (Chronic) (lead)

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican guidelines, NOM-018-STPS-2015 and NOM-010-STPS-2014.

Malaysia:
This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:
Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals
GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)
GB/T 16483-2008, GB/T 17517-2013
This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

16. OTHER INFORMATION

HMIS Hazard Rating:
Health: 2
Fire: 1
Physical Hazards: 0

Revised Date: 24 APRIL 2019
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

The information and recommendations contained herein are, to the best of The Indium Corporation of America's knowledge and belief, accurate and reliable as of the date issued. The Indium Corporation of America does not warrant or guarantee their accuracy or reliability, and The Indium Corporation of America shall not be liable for any loss or damage arising out of the user thereof. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to satisfy itself that they are suitable and complete for its particular use. If buyer repackages this product, legal counsel should be consulted to insure proper health, safety and other necessary information is included on the container.