



## SAFETY DATA SHEET

Some of the regulatory information contained within may not be applicable to the customer's individual state or country. Unless otherwise stated the health and safety information provided within is applicable to all.

### 1. PRODUCT AND COMPANY IDENTIFICATION

**General Product Class Identifier:** INDALLOY WITH INDIUM5.1 ATR

(View product table for individual product descriptions)

**SDS Number:** SDS-5014

**Revised Date:** 20 APRIL 2018

**Product Use:** Industrial Use -No-clean solder paste consisting of a flux vehicle blended with an 83-92 % pre-alloyed metal powder used for solder applications.

#### MANUFACTURER:

##### In America:

The Indium Corporation of America®  
34 Robinson Rd., Clinton, New York 13323  
Information: (315) 853-4900  
[NSWARTS@INDIUM.COM](mailto:NSWARTS@INDIUM.COM)

##### EMERGENCY PHONE:

**CHEMTREC 24 hrs.**  
**USA: 1 (800) 424-9300**  
**Outside USA: +1 (703) 527-3887**

##### In Europe:

Indium Corporation of America® (European Operations)  
7 Newmarket Ct.  
Kingston, Milton Keynes, UK, MK 10 OAG  
Information: +44 [0] 1908 580400

##### In China:

Indium Corporation (Suzhou), Co., Ltd.  
No. 428 Xinglong Street  
Suzhou Industrial Park  
Suchun Industrial Square  
Unit No. 14-C  
Jiangsu Province, China 215126  
Information: (86) 512-6283-4900

##### In Asia:

Indium Corporation of America  
Asia-Pacific Operations-Singapore  
29 Kian Teck Avenue  
Singapore 628908  
Information: +65 6268-8678

## 2. HAZARDS IDENTIFICATION

### GHS

Lead-free



Signal Word: Warning

#### Hazard statement(s)

H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
EUH208	Contains rosin. May produce an allergic reaction

#### Precautionary statement(s)

P233	Keep container tightly closed
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P270	Do not eat, drink or smoke when using this product
P273	Avoid release to the environment
P280	Wear protective gloves/protective clothing/eye protection/face protection
P362	Take off contaminated clothing and wash before reuse
P301 + P314	IF SWALLOWED: Get Medical advice/attention if you feel unwell
P302 + P352	IF ON SKIN: Wash with plenty of soap and water
P304 + 341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + 351	IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Lead containing



Signal Word: Warning

#### Hazard statement(s)

H303	May be harmful if swallowed
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H351	Suspected of causing cancer (lead)
H361	Suspected of damaging fertility or the unborn child
H373	May cause damage to organs through prolonged or repeated exposure
H410	Very toxic to aquatic life with long lasting effects (lead)
EUH201A	Warning! Contains lead Review listing.
EUH208	Contains rosin. May produce an allergic reaction

#### Precautionary statement(s)

P233	Keep container tightly closed
P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P270	Do not eat, drink or smoke when using this product
P273	Avoid release to the environment
P280	Wear protective gloves/protective clothing/eye protection/face protection

P362	Take off contaminated clothing and wash before reuse
P301 + P314	IF SWALLOWED: Get Medical advice/attention if you feel unwell
P302 +P352	IF ON SKIN: Wash with plenty of soap and water
P304 + 341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + 351	IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Carcinogenicity (Category 2) (lead)

Reproductive toxicity (Category 2 ) (lead)

Skin sensitizer-Category 1B

Respiratory sensitizer-Category 1B

Acute aquatic toxicity – Category 1 for lead containing products (H400)

Chronic aquatic toxicity – Category 1 for lead containing products (H410)

**PRIMARY ROUTES OF ENTRY:**
Eye    Inhalation    Skin    Ingestion
**CARCINOGEN LISTED IN:**
 NTP    IARC    OSHA    Not Listed
**POTENTIAL HEALTH EFFECTS:**

**Eye Contact:** Contact with material at room temperature or fume from material at typical re-flow temperatures over 100°C may cause eye irritation.

**Ingestion:** Contains metal alloys and organic flux ingredients. May be harmful. May cause irritation.

**Inhalation:** Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local irritation to the respiratory system. Rosin fume may cause occupational asthma.

**Skin Contact:** May cause skin irritation. Rosin may cause dermatitis.

**Chronic:**

**SILVER:** Chronic skin contact or ingestion of silver dust, salts, or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

**TIN:** Has been shown to increase incidence of sarcoma in animal tests. Chronic exposure to tin dusts and fume may result in “stannosis” a mild form of pneumoconiosis.

**COPPER:** Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever; dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair.

**LEAD:** Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.



**WARNING:** This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**NOTE:** The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

**Warning:** This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>	
<b>TIN</b>	*	7440-31-5/231-141-8				
			(US)	2	2	-
			(EU)	-	2	4
			(Canada)	-	2	4
			(Singapore)	2	-	-
<b>SILVER</b>	*	7440-22-4/231-131-3				
			(US)	0.01	0.1	-
			(EU)	-	0.1	-
			(Canada)	N.E.	0.1	0.3
			(Singapore)	0.1	-	-
(Mexico)	0.1	-	-			
<b>COPPER</b>	*	7440-50-8/231-159-6				
			(US)	0.1	0.2	-
			(EU)	-	0.2 (fume)	2(dust)
			(Canada)	-	0.2	0.6
			(Singapore)	0.2(fume)	1(dust)	-
			(Mexico)	0.2	-	2
(China)	-	0.2(fume)	0.6(fume)			
<b>LEAD</b>	*	7439-92-1/231-100-4				
			(US)	0.05	0.05	-
			(EU)	-	0.15	-
			(Canada)	0.05	0.05	-
			(Singapore)	0.15	-	-
(Mexico)	N.E.	0.15	-			

		(China)	-	0.05(dust)	-
				0.03(fume)	-
<b>ROSIN</b>	4.0-6.0	65997-05-9 (US)	N.E.	N.E.	N.E.
		(EU)	0.05	-	0.15 (sensitiser)
<b>POLYGLYCOL ETHER</b>	3.0-5.0	9038-95-3	N.E.	N.E.	N.E.
<b>PROPRIETARY</b>	1.0-4.0		N.E.	N.E.	N.E.

N.E. = Not established      \* See Alloy Table

**ALLOY TABLE (DATA)**

**%Metal Mix in Flux**

<b>Indalloy Mixture (%Metal)</b>	<b>%TIN Sn</b>	<b>%SILVER Ag</b>	<b>%COPPER Cu</b>	<b>%LEAD Pb</b>	<b>RoHS 2/3* Compliance</b>
<b>100</b> (62.6Sn/37Pb/0.4Ag)	52-57.6	0.3-0.37	-	30.7-34	NO
<b>(62Sn/36Pb/2Ag)</b>	51.5-57	1.2-1.8	-	29.9-33	NO
<b>106</b> (Sn63/Pb37)	52-58	-	-	30.7-34	NO
<b>241</b> (SAC 387) (95.5Sn/3.8Ag/0.7Cu)	79.2-87.9	3.2-3.5	0.58-0.64	-	YES
<b>256</b> (SAC 305) (96.5Sn/3Ag/0.5Cu)	80.1-88.8	2.5-2.8	0.42-0.46	-	YES
<b>NS</b> (98.5Sn/1Ag/0.5Cu)	81.8-90.6	0.83-0.92	0.42-0.46	-	YES
<b>NS</b> (99Sn/0.3Ag/0.7Cu)	82-91.1	0.25-0.28	0.58-0.6	-	YES

**NS = Non standard alloy mixture RoHS 3- no phthalates**

**\*RoHS = Restriction of Hazardous Substances (2011/65/EU)**

#### 4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

#### 5. FIRE FIGHTING MEASURES

- Flash Point:** Not established.      **Method:** Not established.
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

#### 6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations. Material may have reclaim value.

#### 7. HANDLING AND STORAGE

- Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.
- Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Engineering Controls:** Use only with production equipment (stencil printers and re-flow furnaces) with adequate ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that exposure levels are not exceeded.

**Personal protection:**

<b>Eyes:</b>	Chemical safety glasses/goggles. Face shield for splash hazards.
<b>Respirator:</b>	An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.
<b>Skin:</b>	Compatible chemical resistant gloves.
<b>Other:</b>	Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
<b>Work/Hygienic Practices:</b>	Maintain good housekeeping. Clean up spills immediately. DO NOT allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Appearance:</b>	Grey colored paste.	<b>Boiling Point:</b>	Not applicable.
<b>Odor:</b>	Mild characteristic odor.	<b>Melting Point:</b>	Not applicable
<b>Specific Gravity:</b>	1 g/cc	<b>pH:</b>	4 -8 (flux)
<b>Vapor Pressure:</b>	Not applicable.	<b>Solubility in Water:</b>	Insoluble (paste)
<b>Vapor Density:</b>	(air=1) Not applicable.		

**10. STABILITY AND REACTIVITY**

<b>General:</b>	Stable.
<b>Conditions to Avoid:</b>	Not established.
<b>Incompatible Materials:</b>	Avoid contact with acids, bases or oxidizing agents.
<b>Hazardous Decomposition / Combustion:</b>	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
<b>Hazardous Polymerization:</b>	Will not occur.

**11. TOXICOLOGICAL INFORMATION**

<b>Carcinogenicity:</b>	<b>NTP:</b> No	
	<b>OSHA:</b> No	OSHA 29CFR1910.1025
	<b>IARC:</b> Yes	Lead and lead compounds are listed as possible carcinogens.

**LD50:** Not established.                      **LC50:** Not established.

**Other:** Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma. Lead can cause potential harm to the developing fetus.

**12. ECOLOGICAL INFORMATION**

Product not tested.

### 13. DISPOSAL CONSIDERATION

**Waste Disposal Method:** Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

### 14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated (US Department of Transportation). Not hazardous under shipping regulations.

North American Emergency Guide Book – Not applicable

UN – None

Not hazardous- ground/IATA/IMDG

### 15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).



Canadian WHMIS:

D2B – Materials Causing Other Toxic Effects (skin irritation/skin sensitization)

D2A-Materials Causing Other Toxic Effects-Very Toxic Material (Chronic) (lead).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

Regulatory Information China:

GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products

GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)

Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.





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SARA 313 Listing - 40 CFR 372.65  
Silver Copper Lead

All ingredients are listed on the EPA TSCA Inventory.

EPA Genetic Toxicology Program – Lead CAS# 7439-92-1

All ingredients are listed on the China Chemical Inventory.

## 16. OTHER INFORMATION

<b>HMIS Hazard Rating:</b>	<b>Health:</b>	2
	<b>Fire:</b>	1
	<b>Reactivity:</b>	0

**Revised Date:** 20 APRIL 2018

**Prepared by:** Nancy Swarts, Indium Corporation of America

**Approved by:** Nancy Swarts, Indium Corporation of America

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