



**INDIUM CORPORATION OF AMERICA®\EUROPE®\ASIA-PACIFIC®
INDIUM CORPORATION (SUZHOU)
SAFETY DATA SHEET**

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: 66 SOLDERING FLUX

SDS Number: SDS-HG4102

Revised Date: 14 MARCH 2015

Product Use: Industrial Use - Solder Flux

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

☒ Eye ☒ Inhalation ☒ Skin ☒ Ingestion NTP

Carcinogen listed in

IARC OSHA ☒ Not Listed

GHS:



Signal word: Warning

Hazard statement(s)

H314 Causes severe skin burns and eye damage
 H318 Causes serious eye damage
 H335 May cause respiratory irritation

Precautionary statement(s)

P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 Take off contaminated clothing and wash before reuse
 P301 + P311 IF SWALLOWED: Call POISON CENTER or doctor/physician
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification

Skin corrosion (Category 1B)
 Serious eye damage (Category 1)
 Specific target organ toxicity-single exposure-Category 3-respiratory system

POTENTIAL HEALTH EFFECTS:

Eye Contact: Vapors may be are corrosive and irritating. Damage can occur from splashes. May cause burns to the eyes.

Ingestion: Corrosive, may cause burns or other harm.

Inhalation: May be corrosive and irritating to the respiratory tract.

Skin Contact: Corrosive. May cause irritation, redness and burns.

Chronic: Prolonged exposure to vapors may cause skin and respiratory tract irritation.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of it's

products for human consumption.

WARNING: This product may contain a chemical(s) known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (trace levels of ethylene oxide and 1,4 dioxane)

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
WATER	70-75	-	N.E.	N.E.	N.E.
HYDROBROMIC ACID	10-15	10035-10-6(US)	10	-	9.9(ceiling)
		(EU)	-	10	-
		(Canada)	-	-	9.9(ceiling)
		(Singapore)	-	-	9.9(ceiling)
		(Mexico)	-	-	10
		(China)	-	10(max)	-
PROPRIETARY ADDITIVES	10-20	-	N.E.	N.E.	N.E.

Symbol: X_nC

Risk Phrases: R21, R36/37/38

N.E. = Not established

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** None **Method:** Not applicable
- Auto-ignition Temperature:** Not established
- Flammable Limits:** Not established
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.

Special Fire Fighting Procedures:

Standard fire fighting equipment

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: DO NOT allow material to enter sewer system or waterway. Wear personal protective equipment, such as gloves and depending on the quantity a respirator with acid gas cartridges may be required. Clean up by absorption or neutralization. Eliminate sources of ignition. Keep unnecessary personnel away. Put clean-up materials in a properly labeled metal drum. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area away from sources of ignition. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Exhaust ventilation is recommended to keep exposure limits as low as possible.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: An approved or compliant marked air-purifying respirator with an acid gas chemical cartridge is recommended where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves.

Other: Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Clear	Boiling Point:	212°F
Odor:	Slight amine	Melting Point:	<0 F
Specific Gravity:	1.080@60F	pH:	<1
Vapor Pressure:	Not determined	Solubility in Water:	Soluble
Vapor Density:	Not determined	Evaporation Rate:	1
Volatile by Volume:	90%		

10. STABILITY AND REACTIVITY

General:	Stable.
Conditions to Avoid:	Direct heat, open flames and storage in aluminum.
Incompatible Materials:	Ammonia, strong oxidizing agents, alkalis
Hazardous Decomposition / Combustion:	toxic fumes of bromide/carbon monoxide.
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:	NTP: No		
	OSHA: No		
	IARC: No		
LD50:	Not established.	LC50:	Not established.

12. ECOLOGICAL INFORMATION

Biodegradability: Data not established.
 Aquatic Toxicity: Data not established.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements for ground, air and sea.
 UN3265, Corrosive Liquid, Acidic, Organic, N.O.S., 8, PG III (hydrobromic acid)
 North American Emergency Guide Book – Guide #153

**15. REGULATORY INFORMATION**

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

The information in this Material Safety Data Sheet meets the requirements of the EU under Chemicals (Hazard Information and Packaging for Supply) Regulations 1994 (CHIP 2) Regulation 6.

This product has been classified in accordance with the hazard criteria of the Commission Directive 91/155/EEC and EH40.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).



WHMIS: Class E Corrosive

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-0180STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

WARNING: This product may contain a chemical(s) known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (trace levels of ethylene oxide and 1,4 dioxane)

SARA 313 Listing - 40 CFR 372.65: None

All ingredients are listed on the EPA TSCA Inventory.

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

X_n C

Risk Phrases:

R21 Harmful in contact with skin
R36/37/38 Irritating to eyes, respiratory system and skin

Safety Phrases:

S20/21 When using do not eat, drink or smoke
S23 Do not breathe fumes
S24/25 Avoid contact with skin and eyes
S27 Take off immediately all contaminated clothing
S28 After contact with skin wash immediately with plenty of soap and water
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label
S7 Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating: **Health:** 2
 Fire: 0
 Reactivity: 0

Revised Date: 14 MARCH 2015

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Approved by: Nancy Swarts, Indium Corporation of America

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