To better serve all of our customers Indium Corporation has generated one SDS, for this product, to be used within the United States as well as internationally. Some of the regulatory information contained within may not be applicable to the customer’s individual state or country. Unless otherwise stated the health and safety information provided within is applicable to all products.

SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: NC-771  
SDS Number: SDS-IN LF013  
Revised Date: 19 NOVEMBER 2018

Product Use: Industrial Use - Liquid Flux

MANUFACTURER:

In America: The Indium Corporation of America®  
34 Robinson Road, Clinton NY 13323  
Information: (315) 853-4900  
nswarts@indium.com

In Europe: The Indium Corporation of America® (European Operations)  
7 Newmarket Ct.  
Kingston, Milton Keynes, UK, MK 10 OAG  
Information: +44 [0] 1908 580400

In Asia: The Indium Corporation of America  
Asia-Pacific Operations-Singapore  
29 Kian Teck Avenue  
Singapore 628908  
Information: +65 6268-8678

EMERGENCY PHONE: CHEMTREC 24 hrs.  
USA: 1 (800) 424-9300  
Outside USA: +1 (703) 527-3887  
In China: Emergency 86+ 4008417580

In China: Indium Corporation (Suzhou), Co., Ltd.  
No. 428 Xinglong Street  
Suzhou Industrial Park  
Suchun Industrial Square  
Unit No. 14-C  
Jiangsu Province, China 215126  
Information: (86) 512-6283-4900
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:  

- Eye  
- Inhalation  
- Skin  
- Ingestion

Carcinogen listed in

- NTP  
- IARC  
- OSHA  
- Not Listed

GHS:

Signal Word: Danger

Hazard Statements:

- H225 Highly Flammable liquid and vapor
- H319 Causes serious eye irritation
- H336 May cause drowsiness or dizziness

Precautionary statement(s)

- P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking
- P233 Keep container tightly closed
- P240 Ground container and receiving equipment
- H242 Use only non-sparking tools
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 +P364 Take off contaminated clothing and wash before reuse
- P301 +P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell.
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

- Eye irritant – (Category 2A)
- Flammable liquids - (Category 2)
- Specific target organ systemic toxicity (single exposure) – (Category 3), Central nervous system

POTENTIAL HEALTH EFFECTS:

**Eye Contact:** Irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

**Ingestion:** May cause irritation.

**Inhalation:** Heated vapor concentrations may be irritating to respiratory tract. Vapors may cause drowsiness and dizziness. Acute effects to high levels of isopropyl alcohol through inhalation are alcoholic intoxication and narcosis.

**Skin Contact:** May cause skin irritation.

**Chronic:** Isopropyl alcohol target organs: nerves/kidneys. Otherwise not established.

**Note:** The Indium Corporation does not recommend, manufacture, market or endorse any of it's product's for human consumption.
### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
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<th>Components</th>
<th>% wt</th>
<th>CAS Registry #/EINECS</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
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<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

N.E. = Not established EU = European Union Occupational Exposure

### 4. FIRST AID MEASURES

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

### 5. FIRE FIGHTING MEASURES

**Flash Point:** 16°C(60°F)  
**Method:** Closed cup equilibrium method.

**Auto-ignition Temperature:** Not established.

**Flammable Limits:** Flammable, limits not established

**Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.

**Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

### 6. ACCIDENTAL RELEASE MEASURES

**Spill or Leak Procedures:** Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Do not allow to enter waterway. Keep flame away or other sources of ignition.

Dispose of following all Federal, State and Local regulations. In the EU refer to the Waste assessment rules.
7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Ground containers.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue. Ground containers for static protection.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Local exhaust ventilation may be necessary to control any air contaminants to within their exposure limits during the use if thus product. Additionally, the odor threshold of isopropyl alcohol is 50 ppm and ventilation may be required to keep annoyance odors to the minimum levels. Ventilation is recommended when heating product. Use non-sparking tools and equipment.

Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
Skin: Compatible chemical resistant gloves(nitrile). Protective outer garment, apron and sleeves as appropriate.
Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear Liquid mixture
Odor: Mild alcoholic odor.
Specific Gravity: 0.8255
Vapor Pressure: Not applicable.
Vapor Density: (air=1) Not applicable.
Boiling Point: Not applicable.
Melting Point: Not applicable
Flash Point: 16C (60F)
Solubility in Water: Soluble

10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Open flame or other sources of ignition and high temperatures. Acids, halogens, aluminum and oxidizing agents.

Hazardous Decomposition / Combustion: Elemental oxides
Hazardous Polymerization: Will not occur.
11. **TOXICOLOGICAL INFORMATION**

   **Carcinogenicity:**
   - NTP: No
   - OSHA: No
   - IARC: No

   Oral LD50 (isopropyl alcohol)
   LD50 Oral- rat- 5,045 mg/kg

   Inhalation LC50 (isopropyl alcohol)
   LC50 inhalation-rat-8h-16000 ppm

   Dermal LD50
   LD50 – Dermal- rabbit-12,800 mg/kg

   RTECS: Isopropyl alcohol NT8050000

12. **ECOLOGICAL INFORMATION**

    Product not tested.

    LC50-Pimephales promelas (fathead minnow)- 9,640 mg/l – 96h (isopropyl alcohol)

    EC50-Daphnia magna (water flea) – 5,102 mg/l – 24h (isopropyl alcohol)

13. **DISPOSAL CONSIDERATION**

    **Waste Disposal Method:** Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Recycle or dispose of as hazardous waste.

14. **TRANSPORT INFORMATION**

    Transport in accordance with applicable international regulations and requirements.

    **Shipping Name:** UN1219, Isopropanol ,3, PG II

    Marine Pollutant: No


    Marine Pollutant: No

    **Shipping small quantities:** Ground ONLY

    40 CFR 173.150 - Exceptions for Class 3 (Flammable Liquids). Limited quantities of flammable liquids, Class 3, are excepted from labeling requirements for ground shipment only. For Packing Group II, inner packaging not over 5.0L (1.3 gallons) net capacity each, packed in a strong outer packaging.

    40 CFR 172.203 – Limited quantities- when a shipping paper is required the description for a material offered for transportation as “limited quantity” must include the words “Limited Quantity” following the basic description.

    Shipping: UN 1219, Isopropanol, 3, PG II (Limited Quantity) (mixture)

    Review 40 CFR for clarification and further information.

    Shipping via aircraft requires compliance with the regulations and not under exceptions.
15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

SARA 313 Listing - 40 CFR 372.65 - None

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product complies with the requirements under the EU Directive 2002/95/EC (RoHS).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified under the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

Malaysia:
This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

Regulatory Information China:
GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products
GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)
Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.
This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agent in the Workplace, GBZ2-2007.

16. OTHER INFORMATION

HMIS Hazard Rating:

Health: 2
Fire: 3
Reactivity: 0

Revised Date: 19 NOVEMBER 2018
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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