1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: INDIUM #16-1081
SDS Number: SDS-HG4123
Product Use: THINNER

Revised Date: 24 JANUARY 2015

MANUFACTURER:

In America:
The Indium Corporation of America
1676 Lincoln Ave., Utica NY  13502
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Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In China:
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Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China  215126
Information: (86) 512 - 62834900

In Asia:
Indium corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:  
⊗Eye  ⊗Inhalation  ⊗Skin  ⊗Ingestion  
Carcinogen listed in  
NTP  IARC  OSHA  ⊗Not Listed

GHS

Signal Word: Danger

Hazard statement(s)

H225  Highly flammable liquid and vapor
H336  May cause drowsiness or dizziness

Precautionary statement(s)

P210  Keep away from heat/sparks/open flames/hot surfaces – No smoking
P233  Keep container tightly closed
P240  Ground/Bond container and receiving equipment
P241  Use explosion-proof electrical/ventilating/lightening/equipment
P242  Use only non-sparking tools
P261  Avoid breathing dust/fume/gas/mist/vapors/spray
P270  Do not eat, drink or smoke when using this product
P273  Avoid release to the environment
P280  Wear protective gloves/protective clothing/eye protection/face protection
P362  Take off contaminated clothing and wash before reuse
P301 + P314  IF SWALLOWED: Get Medical advice/attention if you feel unwell
P302 +P352  IF ON SKIN: Wash with plenty of soap and water
P304 + 341  IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + 351  IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:
Flammable Liquid – Category 2
Specific target organ toxicity- single exposure – Category 3- central nervous system

POTENTIAL HEALTH EFFECTS:

Eye Contact:  Vapors may be irritating, liquid may damage eye tissue. May cause corneal injury.

Ingestion:  May result in gastric disturbances such as nausea and vomiting. Contains methanol ingestion of as little as 1 to 4 ounces may cause death or serious irreversible injury such as blindness. Contains an ingredient that may cause kidney or liver damage.

Inhalation:  May cause irritation, headache or dizziness. Repeated overexposure may cause nervous system damage.

Skin Contact:  Prolonged contact may cause irritation, defatting and drying of the skin.

Chronic:  Preexisting skin, eye and respiratory disorders may be aggravated by exposure to this product.

NOTE:  The Indium Corporation does not recommend, manufacture, market or endorse any of it's products for human consumption.
3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALIPHATIC ALCOHOL</td>
<td>90-95</td>
<td>64-17-5 (US)</td>
<td>-</td>
<td>1884</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(EU)</td>
<td>-</td>
<td>1920</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(Canada)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(Singapores)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(Mexico)</td>
<td>-</td>
<td>1900</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(China)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>METHANOL</td>
<td>4.3</td>
<td>67-56-1 (US)</td>
<td>260</td>
<td>160</td>
<td>325</td>
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<tr>
<td></td>
<td></td>
<td>(EU)</td>
<td>-</td>
<td>266</td>
<td>333</td>
</tr>
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<td></td>
<td></td>
<td>(Canada)</td>
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<td>262</td>
<td>328</td>
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<td></td>
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<td>(Singapore)</td>
<td>262</td>
<td>-</td>
<td>328</td>
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<td>(Mexico)</td>
<td>-</td>
<td>260</td>
<td>310</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(China)</td>
<td>-</td>
<td>25(skin)</td>
<td>50(skin)</td>
</tr>
</tbody>
</table>

| PROPRIETARY ADDITIVE     | 0.7-5.7 | - | - | - | - |

Symbol: Xn F
Risk Phrases: R36/37/38, R11
N.E. = Not established

4. FIRST AID MEASURES

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Flash Point: 59F</th>
<th>Method: TCC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Auto-ignition Temperature: 750 F</td>
<td></td>
</tr>
<tr>
<td>Flammable Limits: Upper limit 19. Lower limit 3.3</td>
<td></td>
</tr>
<tr>
<td>Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions. Water fog, foam, chemical extinguishers.</td>
<td></td>
</tr>
<tr>
<td>Special Fire Fighting: Standard fire fighting equipment</td>
<td></td>
</tr>
</tbody>
</table>
6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: DO NOT allow chemical product to enter sewer system or waterway. Wear personal protective equipment, such as gloves and depending on the quantity a respirator with organic cartridges may be required. Clean up by absorption. Eliminate sources of ignition. Keep unnecessary personnel away. Put clean-up materials in a properly labeled metal drum. Dispose of following all Federal, State and Local regulations.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Wear personal protective equipment. Ground containers. Use in well ventilated areas.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area away from sources of ignition. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Face velocity >2.1 cubic feet/minute in confined areas. Exhaust ventilation is recommended to keep exposure limits as low as possible.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves.

Other: Lab coat, eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid, colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>Alcoholic</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.812</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>41 mm HG @68°C</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>1.5</td>
</tr>
<tr>
<td>Volatile by Volume</td>
<td>100%</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>169-179°F</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Neutral</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Soluble</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>1.4</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Direct heat, open flames and storage in aluminum.
Incompatible Materials: phosphorus, halogens, anhydrides, monomers, aldehydes, trichlorides
Hazardous Decomposition / Combustion: Carbon dioxide/carbon monoxide.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:
   NTP: No
   OSHA: No
   IARC: No
LD50: Not established. LC50: Not established.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

Alcohols, N.O.S., 3, UN1987, II (ethyl alcohol, methanol) Label: Flammable

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

WHMIS: Class B2 Flammable Liquid, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals).

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with Mexican regulations NOM-0180STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

SARA 313 Listing - 40 CFR 372.65: methanol

All ingredients are listed on the EPA TSCA Inventory.

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

Xi, F

Risk Phrases:
R36/37/38 Irritating to eyes, respiratory system and skin
R11 Highly Flammable

Safety Phrases:
S20/21 When using do not eat, drink or smoke
S23 Do not breathe fumes
S24/25 Avoid contact with skin and eyes
S27 Take off immediately all contaminated clothing
S28 After contact with skin wash immediately with plenty of soap and water
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label
S7 Keep container tightly closed
16. OTHER INFORMATION

HMIS Hazard Rating:  
Health: 1  
Fire: 3  
Reactivity: 0

Revised Date: 24 JANUARY 2015
Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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