



INDIUM CORPORATION OF AMERICA® EUROPE® ASIA-PACIFIC®
INDIUM CORPORATION (SUZHOU)®
SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: LIQUID FLUX 5R

SDS Number: SDS-IN LF-009

Revised Date: 25 JANUARY 2015

Product Use: Industrial Use - Liquid flux

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

GHS



Signal Word: Danger

Hazard statement(s)

- H225 Highly flammable liquid and vapor
- H317 May cause an allergic skin reaction
- H319 Causes eye irritation
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H336 May cause drowsiness or dizziness
- EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

- P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking
- P233 Keep container tightly closed
- P240 Ground/Bond container and receiving equipment
- P242 Use only non-sparking tools
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 +P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

- Flammable Liquid – Category 2
- Eye irritation – Category 2A
- Skin sensitization- Category 1B
- Respiratory sensitization- Category 1B
- Specific target organ toxicity- single exposure – Category 3- central nervous system

PRIMARY ROUTES OF ENTRY:

- Eye
- Inhalation
- Skin
- Ingestion
- NTP

Carcinogen listed in

- IARC
- OSHA
- Not Listed

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

Ingestion: May cause irritation and damage to the mouth, esophagus and gastrointestinal

tract.

Inhalation: Heated vapor concentrations may be harmful if inhaled. Irritating to respiratory tract. May cause headache or lightheadedness. Rosin may cause occupational asthma.

Skin Contact: May cause skin irritation. Allergic reactions are possible, especially with repeated or prolonged exposure.

Chronic: Not established.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
ROSIN	50-60	65997-05-9	N.E.	N.E.	N.E.
		(EU)	0.05	N.E.	0.15
ISOPROPYL ALCOHOL	40-50	67-63-0	980	983	1230
		(EU)	-	999	1250
		(Canada)	-	983	1228
		(Mexico)	-	980	1225
		(Singapore)	983	-	1230
		(China)	-	350	700

Symbol: XI, F

Risk Phrases: R36/37/38, R11, R42/43

N.E. = Not established

EU = European Union Occupational Exposure Limits

PRODUCT DOES NOT CONTAIN ANY SUBSTANCES OF VERY HIGH CONCERN (SVHC)

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 11 C (52 F) **Method:** Not available

Auto-ignition Temperature: Not established.

Flammable Limits:	Limits not established. Flammable
Extinguishing Media:	Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.
Special Fire Fighting Procedures:	Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing. Evacuate area and fight fire from a safe distance. Containers can build up pressure if exposed to heat (fire) or flame.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures:	Wear a respirator and appropriate Personal Protective (See Exposure Controls/Personal Protective Section). Size of spill shall determine respiratory protection from air purifying to self contained breathing apparatus. Keep unnecessary and unprotected personnel from entering the spill area. Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.
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7. HANDLING AND STORAGE

Handling Precautions:	Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Ground containers.
Storage Precautions:	Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls:	Exhaust point source ventilation should be sufficient to control airborne levels. Use ventilation.
Personal protection:	
Eyes:	Chemical safety glasses/ splash goggles. Face shield for splash hazards.
Respirator:	An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
Skin:	Compatible chemical resistant gloves. Protective outer garment, apron or sleeves as appropriate and face shield.
Other:	Eyewash fountain in work area. Avoid the use of contact lenses.
Work/Hygienic Practices:	Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Liquid	Boiling Point:	84 C (183 F)
Odor:	Slight characteristic odor.	Melting Point:	Not applicable
Specific Gravity:	0.9291	pH:	Not applicable

Vapor Pressure:	Not applicable.	Solubility in Water:	Not established
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General:	Stable.
Conditions to Avoid:	High temperatures, open flame.
Incompatible Materials:	Not established
Hazardous Decomposition / Combustion:	Not established
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:	NTP: No		
	OSHA: No		
	IARC: No		
LD50:	Not established.	LC50:	Not established.
Other:	None known		

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Flammable waste.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

UN 1219, Isopropanol, 3, PG II



North American Emergency Guide Book – Guide Page #129

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational

Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals). D2B Materials Causing Other Toxic Effects –irritant.



This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican regulations, NOM-018-STPS-2000 and NOM-010-STPS-1999.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

SARA 313 Listing - 40 CFR 372.65 - None

All ingredients are listed on the USEPA TSCA Inventory.

All ingredients are listed on the Philippines Inventory of Chemicals.

All ingredients are listed on the Korean Existing Chemical List.

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

XI, F

Risk Phrases:

- R36/37/38 Irritating to eyes, respiratory system and skin
- R11 Highly Flammable
- R42/43 May cause sensitization by inhalation and skin contact
- R67 Vapors may cause drowsiness and dizziness

Safety Phrases:

- S16 Keep away from sources of ignition – No Smoking
- S20/21 When using do not eat, drink or smoke
- S23 Do not breathe fumes/gas/vapor/spray
- S24/25 Avoid contact with skin and eyes
- S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
- S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label
- S7 Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	2
	Fire:	3
	Physical Hazard:	0

Revised Date: 25 JANUARY 2015

Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

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