



## SAFETY DATA SHEET

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** INDALLOY WITH LEAD AND/OR TIN AND/OR SILVER AND ANTIMONY

**SDS Number:** SDS-IN 053

**Revised Date:** 5 APRIL 2018

**Product Use:** INDUSTRIAL USE - METAL ALLOY MIX CONSISTING OF ONLY LEAD AND/OR TIN AND/OR SILVER, ANTIMONY (MIXTURE). REVIEW ALLOY TABLE FOR MIXTURES AVAILABLE.

#### MANUFACTURER:

##### In America:

**The Indium Corporation of America®.**

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Information: (315) 853-4900

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**CHEMTREC 24 hrs.**

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##### In Europe:

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**2. HAZARDS IDENTIFICATION****PRIMARY ROUTES OF ENTRY:**

⊗Eye    ⊗Inhalation    ⊗Skin    ⊗Ingestion

**CARCINOGEN LISTED IN:**

NTP    IARC    OSHA    ⊗Not Listed  
See Section 11

GHS

Lead containing products



Signal Word: Warning

Hazard statement(s)

H303      May be harmful if swallowed  
 H351      Suspected of causing cancer  
 H361      Suspected of damaging fertility or the unborn child  
 H373      May cause damage to organs through prolonged or repeated exposure  
 H410      Very toxic to aquatic life with long lasting effects  
 EUH201A    Warning! Contains lead. Review listing.

Precautionary statement(s)

P233      Keep container tightly closed  
 P261      Avoid breathing dust/fume/gas/mist/vapors/spray  
 P270      Do not eat, drink or smoke when using this product  
 P273      Avoid release to the environment  
 P280      Wear protective gloves/protective clothing/eye protection/face protection  
 P362 +P364    Take off contaminated clothing and wash before reuse  
 P301 + P312    IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell  
 P302 +P352    IF ON SKIN: Wash with plenty of soap and water  
 P304 + 341    IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing  
 P305 + 351    IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Acute toxicity, Oral (Category 4) (lead)  
 Carcinogenicity (Category 2) (lead)  
 Reproductive toxicity (Category 2) (lead)  
 Specific target organ toxicity-repeated exposure-Category 2 (lead)  
 Acute aquatic toxicity (Category 1) (lead)  
 Chronic aquatic toxicity (Category 1) (lead)

Review metal alloy table of mixtures.

GHS- Lead free products

No pictogram  
 No signal word

Precautionary statement(s)

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 P362 +P364    Take off contaminated clothing and wash before reuse  
 P301 + P312    IF SWALLOWED: Get medical advice/attention if you feel unwell  
 P302 +P352    IF ON SKIN: Wash with plenty of soap and water  
 P304 + 341    IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing

P305 + 351

IF IN EYES: Rinse continuously with water for several minutes (15 mins)

**POTENTIAL HEALTH EFFECTS:**

- Eye Contact:** Contact with powdered metal alloy or fume from molten metal may cause irritation. Severe eye damage may result from hot molten metal being splashed into the eyes. Wear safety glasses and face shield when working with molten metal, cutting or grinding.
- Ingestion:** Ingestion of dust may cause headache, nausea, abdominal pain, fatigue and pain in the legs, arms and joints. May be harmful if swallowed.
- Inhalation:** Inhalation of fume or dust may cause local irritation to the respiratory system. Inhalation of fume or dust may cause headache, nausea, abdominal pain, fatigue and pain in the legs, arms and joints. Normal handling of solid form has no inhalation issues.
- Skin Contact:** Normal handling of solid form should not cause any adverse health effects. Powder form may cause skin irritation. Hot molten metal may cause burns to the skin. Wear protective equipment when handling molten metal. Antimony may cause dermatitis.
- Chronic:** LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

SILVER: Chronic skin contact or ingestion of silver powder, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

TIN: Has been shown to increase incidence of sarcoma in animal tests.



**WARNING:** This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**NOTE:** The Indium Corporation does not recommend, manufacturer, market or endorse any of its products for human consumption.

**WARNING:** This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.

**ALLOY TABLE: (LEAD/ANTIMONY)**

INDALLOY	%LEAD Pb	%ANTIMONY Sb	LIQUIDUS °C/°F	SOLIDUS °C/°F	DENSITY (gm/cm <sup>3</sup> )
143	90	10	260/500	252/486	10.60
157	95	5	295/563	252/486	10.96
168	98	2	320/608	300/572	11.19
169	98.5	1.5	322/612	310/590	11.23

<b>NS</b>	96	4	-	-	11.03
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**ALLOY TABLE: (TIN/ANTIMONY)**

INDALLOY	%TIN	%ANTIMONY	LIQUIDUS °C/°F	DENSITY (gm/cm <sup>3</sup> )
<b>129</b>	99	1	235/455	7.27
<b>131</b>	97	3	238/460	7.26
<b>133</b>	95	5	240/464	7.25
<b>264</b>	91.5	8.5	248/478	7.28

**ALLOY TABLE: (TIN/LEAD/ANTIMONY/SILVER)**

INDALLOY	%TIN Sn	%LEAD Pb	%ANTIMONY Sb	%SILVER Ag	LIQUIDUS °C/°F	DENSITY
119	50	49.5	0.5	-	216/421	8.85
126	40	58	2	-	231/448	9.17
134	35	63.2	1.8	-	243/469	9.39
138	30	68.4	1.6	-	250/482	9.63
144	25	73.7	1.3	-	263/505	9.88
152	5	92	3	-	285/545	10.82
233	5	85	10	-	255/491	10.36
236	5	83	10	2	247/477	10.35
INDALLOY	%TIN	%LEAD	%ANTIMONY	%SILVER	LIQUIDUS °C/°F	DENSITY
NS	5	92.5	0.5	2	-	10.99
NS	10	75	15	-	-	9.76
NS	10	80	10	-	-	10.07
NS	25	74.65	0.35	-	-	9.94

NS = NON STANDARD ALLOY MIX

**ALLOY TABLE: (LEAD/ANTIMONY/SILVER)**

INDALLOY	%LEAD	%ANTIMONY	%SILVER	-	LIQUIDUS °C/°F	DENSITY
NS	92.5	5	2.5	-	-	10.94

**ALLOY TABLE: (LEAD/ANTIMONY/TIN)**

INDALLOY	%LEAD	%ANTIMONY	%TIN	DENSITY
NS	36.65	0.35	63	8.38
NS	52.3	2.7	45	8.93
NS	69	0.5	30.5	9.67

NS = Non Standard Mix

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Components	% wt	CAS Registry #/EINECS	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>
<b>LEAD</b>	*	7439-92-1/231-100-4			
		(US)	0.05	0.05	-
		(EU)	-	0.15	-
		(Canada)	-	0.05	-
		(Singapore)	0.15	-	-
		(Mexico)	-	0.15	-
		(China)	-	0.05(dust)	-
			-	0.03(fume)	-
<b>ANTIMONY</b>	*	7440-36-0/231-146-5			
		(US)	0.5	0.5	-
		(EU)	0.5	-	-
		(Canada)	-	0.5	1.5
		(Singapore)	0.5	-	-
		(Mexico)	-	0.5	-
		(China)	-	0.5	-
<b>TIN</b>	*	7440-31-5/231-141-8			

	(US)	2	2	-
	(EU)	-	2	4
	(Canada)	-	2	4
	(Singapore)	2	-	-
<b>SILVER</b>	*	7440-22-4/231-131-3		
	(US)	0.01	0.1	-
	(EU)	-	0.1	-
	(Canada)	-	0.1	0.3
	(Mexico)	-	0.1	-
	(Singapore)	0.1	-	-
N.E. = Not established		* See alloy tables		

#### 4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

#### 5. FIRE FIGHTING MEASURES

- Flash Point:** Not established. **Method:** Not established.
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established. Massive metal is not flammable; however dust or powder may be flammable.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

#### 6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Contain spill. If molten, cool to allow metal to solidify. If a solid metal, wear gloves, pick up and return to process. If dust, wear recommended personal protective equipment. DO NOT SWEEP. Use a vacuum, place in barrels and return to process if applicable. Otherwise, dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations. Metal may have reclaim value.

#### 7. HANDLING AND STORAGE

<b>Handling Precautions:</b>	Only dry metals should be added to molten bath. If working with molten metals, or exposed to fume or dust, use appropriate personal protective equipment.
<b>Storage Precautions:</b>	Store product in a cool, dry area away from incompatible materials.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering Controls:</b>	Local exhaust ventilation is recommended to control any air contaminants. Control concentration of all components so that their exposure levels are not exceeded.
<b>Personal protection:</b>	
<b>Eyes:</b>	Chemical safety glasses/goggles and face shield with molten metal.
<b>Respirator:</b>	An authority approved or compliant marked air-purifying respirator with a fume/dust chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
<b>Skin:</b>	Gloves-leather or impervious (vinyl) type. Heat resistant gloves if handling hot metal. Safety type boots. Personal protective equipment is recommended when working with molten metal to avoid burns.
<b>Other:</b>	Lab coat or other clothing/skin protection, safety shower and eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.
<b>Work/Hygienic Practices:</b>	Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. Follow proper lead work practices.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Silver grey solid metal or powder form	<b>Boiling Point:</b>	Not applicable.
<b>Odor:</b>	Odorless	<b>Melting Point:</b>	See Tables
<b>Specific Gravity:</b>	See Tables	<b>pH:</b>	Not applicable
<b>Vapor Pressure:</b>	Not applicable.	<b>Solubility in Water:</b>	Insoluble
<b>Vapor Density:</b>	(air=1) Not applicable.		

## 10. STABILITY AND REACTIVITY

<b>General:</b>	Stable.
<b>Conditions to Avoid:</b>	Not established.
<b>Incompatible Materials:</b>	Avoid contact with mineral acids.
<b>Hazardous Decomposition / Combustion:</b>	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
<b>Hazardous Polymerization:</b>	Will not occur.

## 11. TOXICOLOGICAL INFORMATION

<b>Carcinogenicity: National Toxicity Program (NTP):</b>	No
<b>Occupational Safety &amp; Health Administration (OSHA):</b>	No
<b>U.N. International Agency for Research on Cancer (IARC):</b>	Yes
Lead and Lead compounds are listed as possible carcinogens.	

<b>LD50:</b>	Not established	<b>LC50:</b>	Not established
<b>Other:</b> Chronic Toxicity:	Lead can cause potential harm to the developing fetus.		
<b>Irritancy of Product:</b>	Not established	<b>Mutagenicity:</b>	Not established
<b>Sensitization to Product:</b>	Not established	<b>Teratogenicity:</b>	Not established
<b>Reproductive Toxicity:</b>	No specific data is available	<b>Synergistic Products:</b>	Not established

Tin: RTECS XP 7320000 Lead: RTECS OF 7525000 Antimony: RTECS CC 4025000

RTECS: OF7525000 (lead)

Lead

reproductive toxicity – rat –inhalation

reproductive toxicity – rat – oral

reproductive toxicity – mouse-oral

Teratogenicity

Developmental toxicity – rat- inhalation

Developmental toxicity- rat- oral

Suspected human reproductive toxicant

GHS- Specific target organ toxicity- repeated exposure

May cause damage to organs through prolonged or repeated exposure

Lead- OSHA Hazards- carcinogen/target organ effect/harmful by ingestion/teratogen.

## 12. ECOLOGICAL INFORMATION

. Environmental: Lead: If this is released or deposited on soil it generally will remain in the top 2-5 cm of soil. Leaching is not a factor under normal conditions.

. Lead:

Toxicity to fish:

Rainbow trout- 1.19mg/l-96h

LC50 micropterus dolomieu- 2.2 mg/l-96h

Mortality NOEC-salvelinus fontinalis-1.7 mg/l-10d

Toxicity to algae

Mortality EC50-skeletonema costatum-7.94mg/l-10d

An environmental hazard cannot be excluded in the event of unprofessional handling, use and or disposal of this product.

Contains a substance (lead) that is very toxic to aquatic life with long lasting effects.

## 13. DISPOSAL CONSIDERATION

**Waste Disposal Method:** Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

## 14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States



Department of Transportation).

Solid metal form (wire/chips/preform/ribbon): Non - hazardous under shipping. UN – none Marine Pollutant: No  
Non lead containing powder form is non – hazardous for shipping all modes.

Note: Lead Containing Powder Form: DOT/IATA/IMDG only if it meets or exceeds the reportable quantity (RQ), in a single package.

RQ, UN 3077, Environmentally Hazardous Substance, Solid, N.O.S., 9, PG III (lead)

Reportable Quantity (RQ): 10 lbs (lead)



IMDG: EHS-Mark required (ADR 2.2.9.1.10, IMDG code 2.10.3) for single packaging and combination packaging's containing inner packaging's with Dangerous Goods > 5L liquids or > 5 kg for solids.

## 15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).



**WARNING:** This product can expose you to chemicals including [lead] which is known to the State of California to cause cancer, and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

SARA 313 Listing - 40 CFR 372.65: Lead Antimony Silver Copper

EPA Genetic Toxicology Program - Lead CAS# 7439-92-1

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: D2A - Materials Causing Other Toxic Effects - Very Toxic Material (Chronic).



This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

Ingredients are listed on the Canadian Domestic Substance List.

Ingredients are listed on the Philippines, Korean, EU, Japanese and China Chemical Inventories.

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)

GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

## 16. OTHER INFORMATION

<b>HMIS Hazard Rating:</b>	<b>Health:</b>	2
	<b>Fire:</b>	1
	<b>Reactivity:</b>	0

**Revised Date:** 5 APRIL 2018

**Prepared by:** Nancy Swarts, Indium Corporation of America

**Approved by:** Nancy Swarts, Indium Corporation of America

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