



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: TACFLUX 027

SDS Number: SDS-4650

Revised Date: 1 MARCH 2018

Product Use: INDUSTRIAL USE – FLUX

MANUFACTURER:

In America:

The Indium Corporation of America®.

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

⊕Eye ⊕Inhalation ⊕Skin ⊕Ingestion NTP IARC OSHA ⊕Not Listed

Carcinogen listed in

GHS:



Signal Word: Warning

Hazard statement(s)

H317 May cause an allergic skin reaction
 H319 Causes severe eye irritation
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
 EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 +P364 Take off contaminated clothing and wash before reuse
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
 P302 +P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Eye irritant – (Category 2A)

Skin sensitization- Category 1B

Respiratory sensitization-Category 1B

POTENTIAL HEALTH EFFECTS:

Eye Contact: Moderately to severely irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

Ingestion: May cause irritation.

Inhalation: Heated vapor concentrations may be harmful if inhaled. May be irritating to respiratory tract.

Skin Contact: May cause skin irritation. Allergic reactions (dermatitis) are possible, especially with repeated or prolonged exposure.

Chronic: Not established. Long term exposure to rosin based solder flux fume has been known to cause occupational asthma.

NOTE: **The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.**

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
ROSIN	35-40	65997-05-9	N.E.	N.E.	N.E.
		(EU)	0.5.	N.E.	0.15(sensitizer)
POLYGLYCOL ETHER	45-50	9038-95-3	N.E.	N.E.	N.E.
PROPRIETARY ACTIVATORS	6 -16	-	N.E.	N.E.	N.E.
PROPRIETARY AMINE	2	-	N.E.	5	N.E.
		(Singapore)	5	N.E.	N.E.

N.E. = Not established EU = European Union Occupational Exposure Limits

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: >100C (212 F) **Method:** Not available

Auto-ignition Temperature: Not established.

Flammable Limits: Limits not established

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations.

7. HANDLING AND STORAGE

Handling Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.

Precautions:

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Local exhaust ventilation is necessary to control airborne levels and exposure.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves such as nitrile should be worn. Protective outer garment, apron and sleeves as appropriate.

Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Flux - yellowish	Boiling Point:	Not established
Odor:	Mild characteristic odor.	Melting Point:	Not applicable
Specific Gravity:	Not established	pH:	Not applicable
Vapor Pressure:	Not applicable.	Solubility in Water:	Not soluble
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: High temperatures, open flame.

Incompatible Materials: Not established

Hazardous Decomposition / Combustion: Not established

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No

LD50: Not established. **LC50:** Not established.
Other: Exposure to rosin-based solder flux fume may cause occupational asthma.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under the USDOT. Non hazardous under shipping regulations.

North American Emergency Guide Book – Not applicable

UN – None

Marine Pollutant: No

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)

GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007

SARA 313 Listing - 40 CFR 372.65 - None

All ingredients are listed on the EPA TSCA Inventory.

16. OTHER INFORMATION

HMIS Hazard Rating: **Health:** 1
 Fire: 1
 Reactivity: 0

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