



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: TACFLUX 020B

SDS Number: SDS-IN TF038

Revised Date: 22 JUNE 2018

Product Use: Industrial Use –Taclux for soldering related activity

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

⊗Eye ⊗Inhalation ⊗Skin ⊗Ingestion NTP

Carcinogen listed in

IARC OSHA ⊗Not Listed

GHS:



Signal Word: Danger

Hazard Statements:

H226 Flammable liquid and vapor
 H303 May be harmful if swallowed
 H317 May cause an allergic skin reaction
 H320 Causes eye irritation
 H333 May be harmful if inhaled
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
 H360FD May damage fertility. May damage the unborn child
 EUH208 Contains rosin. May produce an allergic reaction

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. – No smoking
 P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362 +P364 Take off contaminated clothing and wash before reuse
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
 P302 +P352 IF ON SKIN: Wash with plenty of soap and water
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

Classification:

Flammable Liquids- Category3
 Acute toxicity, oral-Category 5
 Sensitization, skin-Category 1B
 Serious eye irritation- Category2B
 Acute toxicity, inhalation-Category 5
 Sensitization, respiratory-Category 1B
 Reproductive toxicity- Category 1B

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in serious eye irritation. Do not allow material to come in contact with the eyes.

Ingestion: May be harmful if swallowed. May cause irritation and damage to the mouth, esophagus and gastrointestinal tract.

Inhalation: Heated vapor concentrations may be harmful if inhaled. May cause irritation or harm to respiratory tract. Rosin may cause occupational asthma.

Skin Contact: May cause skin irritation. Allergic reactions or dermatitis are possible, especially with repeated or prolonged exposure. May be harmful if absorbed through the skin

Chronic: Not established. Contains a chemical that may impair fertility or cause harm to the unborn child. Target organs(2-methoxyethanol): CNS/liver/lungs/kidneys/immune system/bone marrow.



WARNING: This product can expose you to chemicals including [2-methoxyethanol (ethylene glycol monomethyl ether)] which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its product's for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
ROSIN	45-55	65997-05-9 (US)	N.E.	N.E.	N.E.
		(EU)	0.05	N.E.	0.15 (sensitiser)
2-METHOXYETHANOL	30-45	109-86-4/203-713-7		80 (skin)	16
		(EU)	16 (MEL-skin)	N.E.	N.E.
		(Canada)	N.E.	16	32
MODIFIED CASTER OIL	3-8	61788-85-0	N.E.	N.E.	N.E.

N.E. = Not established government exposure limits

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: 46 C (115 F) **Method:** Not available

Auto-ignition Temperature: Not established.

Flammable Limits:	Flammable - not established
Extinguishing Media:	Use extinguishers appropriate for the surrounding fire conditions.
Special Fire Fighting Procedures:	Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. Keep sources of ignition away.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Keep sources of ignition away. Ground containers.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Exhaust ventilation is recommended to control airborne levels and keep exposures as low as possible. Recommend material not be used without proper ventilation.

Personal protection:

Eyes: Chemical safety glasses with side shields or goggles. Face shield for splash hazards.

Respirator: An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or when proper ventilation is not available.

Skin: Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate. Latex gloves not recommended. Use rubber gloves, nitrile or butyl rubber.

Other: Eyewash fountain in work area. Avoid the use of contact lenses.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Flux	Boiling Point:	Not applicable.
Odor:	Mild characteristic odor.	Melting Point:	Not applicable
Specific Gravity:	Not applicable.	pH:	Not applicable
Vapor Pressure:	Not applicable.	Solubility in Water:	Insoluble
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: Freezing temperatures. High temperatures.

Incompatible Materials: Ignition sources

Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: **NTP:** No
OSHA: No
IARC: No

LD50: Not established. **LC50:** Not established.

Other: 2-methoxyethanol
 LD50 oral- 2370 mg/kg (rat)
 LD50 Dermal – 1280 mg/kg (rabbit) & 2000 mg/kg (rat)

12. ECOLOGICAL INFORMATION

Product not tested.
 2-methoxyethanol
 500 mg/l LC50 96h (freshwater fish)
 10000 mg/l LC50 96h (freshwater fish)

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements.

Shipping name: UN 1188, Ethylene Glycol Monomethyl Ether, 3, PG III



North American Emergency Guide Book – Guide #127

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).



Canadian WHMIS: Class B Division 2 Flammable, D2B Toxic Material Causing Other Toxic Effects (eye irritation in animals) (skin irritant/skin sensitizer).

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.



WARNING: This product can expose you to chemicals including [2-methoxyethanol (ethylene glycol monomethyl ether)] which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

SARA 313 Listing - 40 CFR 372.65 : 2-methoxyethanol

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals.

GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	2
	Fire:	2
	Physical Hazards:	0

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Approved by: Nancy Swarts, Indium Corporation of America

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