1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: TACFLUX 017
SDS Number: SDS-IN TF017

Revised Date: 10 OCTOBER 2017

Product Use: Industrial Use – TACFLUX

MANUFACTURER:

In America:
The Indium Corporation of America
34 Robinson Road, Clinton NY  13323
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nswarts@indium.com

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Singapore 628908
Information: +65 6268-8678

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USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887

In China:
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No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China  215126
Information: (86) 512-6283-4900
# 2. HAZARDS IDENTIFICATION

## PRIMARY ROUTES OF ENTRY:

<table>
<thead>
<tr>
<th>Eye</th>
<th>Inhalation</th>
<th>Skin</th>
<th>Ingestion</th>
<th>Carcinogen listed in</th>
</tr>
</thead>
<tbody>
<tr>
<td>☑</td>
<td>☑</td>
<td>☑</td>
<td>☑</td>
<td>NTP, IARC, OSHA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>☑ Not Listed</td>
</tr>
</tbody>
</table>

### Harmful statement(s)

- H315 Causes skin irritation
- H317 May cause an allergic skin reaction
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- EUH208 Contains rosin. May produce an allergic reaction

### Precautionary statement(s)

- P233 Keep container tightly closed
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P270 Do not eat, drink or smoke when using this product
- P273 Avoid release to the environment
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P362 +364 Take off contaminated clothing and wash before reuse
- P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water
- P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15mins)

### Classification:
- Skin sensitizer-Category 1B
- Respiratory sensitizer-Category 1B
- Skin irritant- Category 2

## POTENTIAL HEALTH EFFECTS:

### Eye Contact:

- May cause irritation.

### Ingestion:

- May cause irritation.

### Inhalation:

- Heated vapor concentrations may be harmful if inhaled. Irritating to respiratory tract. Rosin may cause occupational asthma.

### Skin Contact:

- May cause skin irritation. Allergic reactions are possible, especially with repeated or prolonged exposure. Rosin may cause dermatitis.

### Chronic:

- Not established.

### NOTE:

- The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption or food stuffs.
3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>ROSIN</td>
<td>45-55</td>
<td>65997-05-9</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>(EU) 0.05</td>
<td>0.15 (sensitiser)</td>
</tr>
<tr>
<td>CARBOXYLIC ACID</td>
<td>10-30</td>
<td>68937-72-4</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>POLYGLYCOL ETHER</td>
<td>25-35</td>
<td>9038-95-3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

N.E. = Limits not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: Not determined

Auto-ignition Temperature: Not established

Flammable Limits: Limits not established

Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions (foam/carbon dioxide/water/dry chemical).

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations.

7. HANDLING AND STORAGE

Handling: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing
Precautions: vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Good general ventilation should be sufficient to control airborne levels.

Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves. Protective outer garment apron and sleeves as appropriate.

Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately.

Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Flux
Odor: Mild characteristic odor.
Specific Gravity: Not applicable.
Vapor Pressure: Not applicable.
Vapor Density: (air=1) Not applicable.

Boiling Point: Not applicable.
Melting Point: Not applicable
pH: Not applicable
Solubility in Water: Insoluble

10. STABILITY AND REACTIVITY

General: Stable.
Conditions to Avoid: Freezing temperatures. High temperatures.
Incompatible Materials: Not established
Hazardous Decomposition / Combustion: Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No

LD50: Not established.
LC50: Not established.
Other: None known
12. ECOLOGICAL INFORMATION
Product not tested.

13. DISPOSAL CONSIDERATION
Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION
Transport in accordance with applicable regulations and requirements. Not regulated under US DOT. Non hazardous for shipping modes (USDOT/IATA/IMDG).

UN – none.

15. REGULATORY INFORMATION
The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: D2B Materials Causing Other Toxic Effects -irritant

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

SARA 313 Listing - 40 CFR 372.65 - None
All ingredients are listed on the EPA TSCA Inventory.
This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

For compliance with EU Directive 2011/65/EU, Restriction of Hazardous Substances (RoHS), see Alloy Table.

Japan:
Poisonous and Deleterious Substance Control Law (PDSCL): No ingredients are listed.
Fire Service Law (FSL): Not regulated/not dangerous.
Industrial Safety and Health Law (ISHL): ingredients are listed
PRTR and Promotion of Chemical Management law, Class I Substance: Not applicable.

Waste Disposal and Public Cleaning Law: Specific Harmful Industrial Wastes: Some contents of the family grouping may contain lead within the solder paste. Review alloy table and product label/purchased and used.

Class II Designated Chemical Substances: No ingredients are listed.

Ingredients are listed on the Japanese Inventory Chemical Substance List/Industrial Safety and Health Law Substance List. Review SDS and apply regulations where applicable.

Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)

GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007.

All ingredients are listed on the China Chemical Inventory.

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating</th>
<th>Health:</th>
<th>1</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Fire:</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>Reactivity:</td>
<td>0</td>
</tr>
</tbody>
</table>

Revised Date: 10 OCTOBER 2017

Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

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