



## SAFETY DATA SHEET

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** INDALLOY WITH CORE 230

**SDS Number:** SDS-CW 006

**Revised Date:** 25 SEPTEMBER 2018

**Product Use:** Industrial Use - Flux cored wire

#### MANUFACTURER:

##### In America:

**The Indium Corporation of America®.**

34 Robinson Rd., Clinton, NY 13323

Information: (315) 853-4900

[nswarts@indium.com](mailto:nswarts@indium.com)

Indium Corporation of America

Chicago Materials Division

80 Scott Street

Elk Grove Village, Illinois 60007

Information: (847) 439-9135

##### In Europe:

**The Indium Corporation of America® (European Operations)**

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Kingston, Milton Keynes, UK, MK 10 OAG

Information: +44 [0] 1908 580400

##### In Asia:

The Indium Corporation of America

Asia-Pacific Operations-Singapore

29 Kian Teck Avenue

Singapore 628908

Information: +65 6268-8678

##### In India:

Indium Solder Private Limited

Shed A, NP-7 Guindy Industrial Estate,

Ekkaduthangal, Chennai, Tamil Nadu, India 600032

Information: +91-044-46877888

#### EMERGENCY PHONE:

**CHEMTREC 24 hrs.**

**USA: 1 (800) 424-9300**

**Outside USA: +1 (703) 527-3887**

**In China: Emergency 86+ 4008417580**

#### In China:

Indium Corporation (Suzhou), Co., Ltd.

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Suzhou Industrial Park

Suchun Industrial Square

Unit No. 14-C

Jiangsu Province, China 215126

Information: (86) 512-6283-4900

## 2. HAZARDS IDENTIFICATION

### PRIMARY ROUTES OF ENTRY:

⊕Eye      ⊕Inhalation      ⊕Skin      ⊕Ingestion      NTP

### Carcinogen listed in

IARC      OSHA      ⊕Not Listed

GHS:



Signal Word: Warning

#### Hazard statement(s)

H317      May cause an allergic skin reaction  
 H319      Causes serious eye irritation  
 H334      May cause allergy or asthma symptoms or breathing difficulties if inhaled  
 EUH208      Contains rosin. May produce an allergic reaction

#### Precautionary statement(s)

P233      Keep container tightly closed  
 P261      Avoid breathing dust/fume/gas/mist/vapors/spray  
 P270      Do not eat, drink or smoke when using this product  
 P273      Avoid release to the environment  
 P280      Wear protective gloves/protective clothing/eye protection/face protection  
 P362 + P364      Take off contaminated clothing and wash before reuse  
 P301 + P314      IF SWALLOWED: Get Medical advice/attention if you feel unwell  
 P302 + P352      IF ON SKIN: Wash with plenty of soap and water  
 P304 + P341      IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing  
 P305 + P351      IF IN EYES: Rinse continuously with water for several minutes (15 mins)

#### Classification:

Eye irritation- Category 2A  
 Skin sensitizer- Category 1B  
 Respiratory sensitizer- Category 1B

### POTENTIAL HEALTH EFFECTS:

**Eye Contact:**      Irritating to the eyes and if not removed, may result in serious irritation. Contact with fume from molten metal may cause irritation.

**Ingestion:**      May cause irritation.

**Inhalation:**      Rosin has been known to cause occupational asthma.

**Skin Contact:**      May cause skin irritation. Exposure to rosin may cause irritation or dermatitis.

**Chronic:**      SILVER: Chronic skin contact or ingestion of silver powder, salts or fume can result in a condition

known as Argyria, a condition with bluish pigmentation of the skin and eyes.

**TIN:** Prolonged inhalation of fume may result in lung complications.

**COPPER:** Overexposure to fumes of copper may cause metal fume fever (chills, muscle aches, nausea, fever; dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair.

**NOTE:** The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.



**WARNING:** This product can expose you to chemicals including [trace amounts of lead] which is known to the State of California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Normal handling of solid metal is not harmful.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>
<b>TIN</b>	*	7440-31-5/231-141-8			
		(US)	2	2	-
		(EU)	-	2	4
		(Canada)	-	2	4
		(Singapore)	2	-	-
<b>SILVER</b>	*	7440-22-4/231-131-3			
		(US)	0.01	0.1	-
		(EU)	-	0.1	-
		(Canada)	-	0.1	0.3
		(Singapore)	0.1	-	-
		(Mexico)	-	0.1	-
<b>COPPER</b>	*	7440-50-8/231-159-6			
		(US)	0.1 (fume)	0.2 (fume)	-
		(EU)	-	0.2 (fume)	-
		(Canada)	-	0.2 (fume)	0.6 (fume)
		(Singapore)	0.2(fume)	-	-
		(Mexico)	-	0.2(fume)	2
<b>ANTIMONY</b>	*	7440-36-0/231-146-5			
			(China)	-	0.2(fume)

		(US)	0.5	0.5	-
		(EU)	0.5	-	-
		(Canada)	-	0.5	1.5
		(Mexico)		-	0.5 -
		(Singapore)	0.5	-	-
		(China)	-	0.5	-
<b>ROSIN MIX</b>	1.0-5.0	65997-05-9 (US)	N.E.	N.E.	N.E.
		(EU)	0.05	N.E.	0.15 (sensitiser)

N.E. = Not established

## ALLOY TABLE

Indalloy (metal mix)	%TIN Sn	%SILVER Ag	%COPPER Cu	%ANTIMONY Sb	RoHS 2/3 Compliance
<b>121</b> (96.5Sn/3.5Ag/)	96.5	3.5	-	-	Yes
<b>133</b> (95Sn/5Sb)	95	-	-	5	Yes
<b>241</b> (SAC 387) (95.5Sn/Ag3.8/Cu0.7)	95.5	3.8	0.7	-	Yes
<b>246</b> (95.5Sn/4Ag)	95.5	4	-	-	Yes
<b>256</b> (SAC 305) (96.5Sn/3Ag/0.5Cu)	96.5	3	0.5	-	Yes
<b>263</b> (SAC0307) (99Sn/0.3Ag/0.7Cu)	99	0.3	0.7	-	Yes

RoHS 2 = Restriction of Hazardous Substances EU Directive 2011/65/EU

RoHS 3 = products do not contain any listed phthalates

Products above do not contain any RoHS metals intentionally added. Products above do not contain any RoHS flame retardants (PBB or PBDE).

## **4. FIRST AID MEASURES**

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before

reuse. If irritation persists, obtain medical attention.

## 5. FIRE FIGHTING MEASURES

**Flash Point:** Not established. **Method:** Not established.

**Auto-ignition Temperature:** Not established.

**Flammable Limits:** Limits not established.

**Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.

### Special Fire Fighting Procedures:

Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

## 6. ACCIDENTAL RELEASE MEASURES

**Spill or Leak Procedures:** Sweep up and place in a clearly labeled container for chemical waste. Not regarded as dangerous to the environment. Dispose of following all Federal, State and Local regulations.

## 7. HANDLING AND STORAGE

**Handling** Keep containers tightly closed when not in use. Use care to avoid spills. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.

**Storage Precautions:** Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Good general ventilation should be used. If applicable use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.

### Personal protection:

**Eyes:** Chemical safety glasses/goggles. Face shield for splash hazards or particulate.

**Respirator:** An authority approved or compliant marked air-purifying respirator with a fume/organic/particulate chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or exceed exposure limits.

**Skin:** Compatible chemical resistant gloves may be required for certain applications. Hot gloves as needed for melting applications.

**Other:** Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume or particulate areas.

**Work/Hygienic** Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Appearance:</b>	Solid metal	<b>Boiling Point:</b>	Not applicable.
<b>Odor:</b>	Odorless	<b>Melting Point:</b>	See table
<b>Specific Gravity:</b>	See Table	<b>pH:</b>	Not applicable
<b>Vapor Pressure:</b>	1 mm Hg @ 973 C	<b>Solubility in Water:</b>	Insoluble
<b>Vapor Density:</b>	(air=1) Not applicable.	<b>Flash Point:</b>	Not flammable

**10. STABILITY AND REACTIVITY**

<b>General:</b>	Stable.
<b>Conditions to Avoid:</b>	Not established.
<b>Incompatible Materials:</b>	Avoid contact with acids, bases or oxidizing agents.
<b>Hazardous Decomposition / Combustion:</b>	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
<b>Hazardous Polymerization:</b>	Will not occur.

**11. TOXICOLOGICAL INFORMATION**

<b>Carcinogenicity:</b>	<b>NTP:</b> No		
	<b>OSHA:</b> No		
	<b>IARC:</b> No		
<b>LD50:</b>	Not established.	<b>LC50:</b>	Not established.
<b>Other:</b>	Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma.		

**12. ECOLOGICAL INFORMATION**

Product not tested. No information available.

**13. DISPOSAL CONSIDERATION**

**Waste Disposal Method:** Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations.

**14. TRANSPORT INFORMATION**

Transport in accordance with applicable international regulations and requirements. Not regulated under US DOT (United States Department of Transportation. Not hazardous under shipping regulations, Ground/IATA/IMDG.

UN – none. Marine Pollutant: No

**15. REGULATORY INFORMATION**

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

Some ingredients are listed on the New Jersey Right To Know List.

SARA 313 Listing - 40 CFR 372.65

Silver CAS# 7440-22-4

Copper CAS# 7440-50-8

All ingredients are listed on the EPA TSCA Inventory.



**WARNING:** This product can expose you to chemicals including [trace amounts of lead] which is known to the State of California to cause cancer, and can cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Regulatory Information China:

GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products

GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)

Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2007.

This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS: D2B Materials Causing Other Toxic Effects -irritant



This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product complies with the requirements established under the EU directive 2011/65/EU, Restriction of Hazardous Substances (RoHS). 1907/2006 REACH Regulations

All ingredients are listed on the Canada (CDSL)

All ingredients are listed on the EU (EINECS)

## 16. OTHER INFORMATION

<b>HMIS Hazard Rating:</b>	<b>Health:</b>	1
	<b>Fire:</b>	1
	<b>Reactivity:</b>	0

**Revised Date:** 25 SEPTEMBER 2018

**Prepared by:** Nancy Swarts, Indium Corporation of America

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