

Product Data Sheet

14 Rosin Flux

Features

- Excellent surface wetting
- High activity
- Non-corrosive residue

Introduction

14 Rosin Flux is an alcohol-based, high solids, high activity flux that is ideal for soldering difficult-to-solder metals.

Process Recommendations

14 Rosin Flux can be applied by wave or dipping. If thinning is required, use 16-1000 flux thinner to maintain specific gravity during use.

Physical Properties

Test	Result	
	14	16-1000
Color:	Amber	Clear
Specific Gravity: @15.5°C (60°F)	0.915	0.788
@25°C (77°F)	0.910	0.783
Solids Content	50%	0%
IPC J-STD-004 flux type	ROM1	
Flash Point	12°C (54°F)	12°C (54°F)

All information is for reference only. Not to be used as incoming product specifications.

Packaging

- 1 gallon containers
- 5 gallon containers
- 55 gallon drums

Technical Support

Indium Corporation's internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the solar, electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon, and paste. Indium Corporation's Technical Support engineers provide Rapid Response to all technical inquiries.

Material Safety Data Sheet

The MSDS for this product can be found online at <http://www.indium.com/techlibrary/msds.php>

This product data sheet is provided for general information only. It is not intended, described which are sold subject exclusively to written warranties and limitations and shall not be construed, to warrant or guarantee the performance of the products thereon included in product packaging and invoices.

Form No. 98633 R0

www.indium.com

askus@indium.com

ASIA: Singapore, Cheongju: +65 6268 8678
 CHINA: Suzhou, Shenzhen, Liuzhou: +86 (0)512 628 34900
 EUROPE: Milton Keynes, Torino: +44 (0) 1908 580400
 USA: Utica, Clinton, Chicago: +1 315 853 4900



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