SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: WS-366 FLUX
SDS Number: SDS-4258
Revised Date: 3 DECEMBER 2018

Product Use: Industrial Use - Water wash flux

MANUFACTURER:

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http://www.indium.com
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:  
 Eye   Inhalation   Skin   Ingestion  NTP  IARC  OSHA   Not Listed

Carcinogen listed in

GHS:

Signal Word: Warning
Harmful statement(s)
H315 Causes skin irritation
H320 Causes eye irritation
H335 May cause respiratory irritation

Precautionary statement(s)
P233 Keep container tightly closed
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P270 Do not eat, drink or smoke when using this product
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection
P362 +P364 Take off contaminated clothing and wash before reuse
P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwell
P302 +P352 IF ON SKIN: Wash with plenty of soap and water
P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15mins)

Classification:
Skin irritant- Category 2
Eye irritant-Category 2B
Respiratory irritant- Category 3

POTENTIAL HEALTH EFFECTS:

Eye Contact:  Irritating to the eyes and if not removed promptly, may result in serious eye injury.

Ingestion:  May cause irritation.

Inhalation:  Heated vapor concentrations may be harmful if inhaled. Irritating to respiratory tract.

Skin Contact:  May cause skin irritation.

Chronic:  Not established.

WARNING: This product can expose you to chemicals such as [trace amounts of 1,4 dioxane, propylene oxide, ethylene oxide] which are known to the State of California to cause cancer and [trace amounts of ethylene oxide] which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov
NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYGLYCOL ETHER</td>
<td>40-50</td>
<td>9038-95-3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>PROPRIETARY ACTIVATORS (NON HAZARDOUS)</td>
<td>50-60</td>
<td>-</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

N.E. = Not established

4. FIRST AID MEASURES

Eye Contact: Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

Ingestion: If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

Skin Contact: Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: Not applicable
Method: Not applicable

Auto-ignition Temperature: Not established.
Flammable Limits: Limits not established
Extinguishing Media: Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.

Special Fire Fighting Procedures: Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Spill or Leak Procedures: Wear a respirator and appropriate Personal Protective (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations.

7. HANDLING AND STORAGE
Handling  
Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Local exhaust ventilation is necessary to control airborne levels.

Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: A NIOSH or authority approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves such, as nitrile should be worn. Protective outer garment, apron and sleeves as appropriate.

Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately.

Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Flux  
Boiling Point: Not established

Odor: Slight characteristic odor.  
Melting Point: Not applicable

Specific Gravity: Not established  
PH: Not applicable

Vapor Pressure: Not applicable.  
Solubility in Water: Water Soluble

Vapor Density: (air=1) Not applicable.  
Viscosity: Not available

10. STABILITY AND REACTIVITY

General: Stable.

Conditions to Avoid: High temperatures, open flame.

Incompatible Materials: Not established

Hazardous Decomposition / Combustion: Not established

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No  
OSHA: No

IARC: No
12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not hazardous under shipping regulations. North American Emergency Guide Book – Not classified

UN- NONE
MARINE POLLUTANT: NO

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the Mexican regulations: NOM – 018-STPS-2015 and NOM-010-STPS-2014.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

This product has been classified in accordance with the guidelines set, by the Dept. of Industrial Health of the Republic of Singapore.

WARNING: This product can expose you to chemicals such as [trace amounts of 1,4 dioxane, propylene oxide, ethylene oxide] which are known to the State of California to cause cancer and [trace amounts of ethylene oxide] which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

SARA 313 Listing - 40 CFR 372.65  5-10% polyglycol ether.
All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

Regulatory Information China:
GB/T 16483-2008, GB/T 17519-2013, Safety Data Sheets for Chemical Products
GB 30000.2-29-2013, Rules for classification and labeling of chemicals (GHS)
Decree No. 591: Regulations on the Control Over Safety of Hazardous Chemicals.
16. OTHER INFORMATION

HMIS Hazard Rating:  
- Health: 1
- Fire: 1
- Physical Hazard: 0

Revised Date: 3 DECEMBER 2018

Prepared by: Nancy Swarts, Indium Corporation of America
Approved by: Nancy Swarts, Indium Corporation of America

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