SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: WS-446-A  
SDS Number: SDS-4258-ME  
Revised Date: 27 November 2018

Product Use: Industrial Use - Water wash flux

MANUFACTURER:

In America:
The Indium Corporation of America®.
34 Robinson Rd., Clinton, NY 13323
Information: (315) 853-4900
nswarts@indium.com

In Europe:
The Indium Corporation of America® (European Operations)
7 Newmarket Ct
Kingston, Milton Keynes, UK, MK 10 OAG
Information: +44 [0] 1908 580400

In Asia:
Indium Corporation of America
Asia-Pacific Operations-Singapore
29 Kian Teck Avenue
Singapore 628908
Information: +65 6268-8678

EMERGENCY PHONE:
CHEMTREC 24 hrs.
USA: 1 (800) 424-9300
Outside USA: +1 (703) 527-3887
In China: Emergency 86+ 4008417580

In China:
Indium Corporation (Suzhou), Co., Ltd.
No. 428 Xinglong Street
Suzhou Industrial Park
Suchun Industrial Square
Unit No. 14-C
Jiangsu Province, China 215126
Information: (86) 512-6283-4900

http://www.indium.com
2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

- Eye
- Inhalation
- Skin
- Ingestion
- Carcinogen listed in
  - NTP
  - IARC
  - OSHA
  - Not Listed

GHS:

Signal Word: Warning

Harmful statement(s)

- **H315** Causes skin irritation
- **H320** Causes eye irritation
- **H335** May cause respiratory irritation

Precautionary statement(s)

- **P233** Keep container tightly closed
- **P261** Avoid breathing dust/fume/gas/mist/vapors/spray
- **P270** Do not eat, drink or smoke when using this product
- **P273** Avoid release to the environment
- **P280** Wear protective gloves/protective clothing/eye protection/face protection
- **P362 +P364** Take off contaminated clothing and wash before reuse
- **P301 + P314** IF SWALLOWED: Get Medical advice/attention if you feel unwell
- **P302 +P352** IF ON SKIN: Wash with plenty of soap and water
- **P304 + P341** IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- **P305 + P351** IF IN EYES: Rinse continuously with water for several minutes (15mins)

Classification:

- Skin irritant- Category 2
- Eye irritant-Category 2B
- Respiratory irritant- Category 3

POTENTIAL HEALTH EFFECTS:

Eye Contact:

- Irritating to the eyes and if not removed promptly, may result in serious eye injury.

Ingestion:

- May cause irritation.

Inhalation:

- Heated vapor concentrations may be harmful if inhaled. Irritating to respiratory tract.

Skin Contact:

- May cause skin irritation.

Chronic:

- Not established.

NOTE:

- The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

WARNING: This product can expose you to chemicals including [trace amounts of 1,4 dioxane, propylene oxide, ethylene oxide, 2,2-Bis(bromomethyl)-1,3-propanediol, 3-Chloro 1,2-Propanediol] which are known to the State of California to cause cancer and [trace amounts of ethylene oxide] which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)
3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>% wt</th>
<th>CAS Registry #</th>
<th>PEL mg/m³</th>
<th>TLV-TWA mg/m³</th>
<th>TLV-STEL mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYGLYCOL ETHER</td>
<td>40-50</td>
<td>9038-95-3</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
<tr>
<td>PROPRIETARY ACTIVATORS</td>
<td>50-60</td>
<td></td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

N.E. = Not established
EU = European Union Occupational Exposure Limits

4. FIRST AID MEASURES

**Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.

**Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.

**Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.

**Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

**Flash Point:** Not applicable

**Method:** Not applicable

**Auto-ignition Temperature:** Not established.

**Flammable Limits:** Limits not established

**Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.

**Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

**Spill or Leak Procedures:** Wear a respirator and appropriate Personal Protective (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations.

7. HANDLING AND STORAGE

**Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.

**Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION
Engineering Controls: Local exhaust ventilation is necessary to control airborne levels.
Personal protection:
Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.
Respirator: A NIOSH or authority approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.
Skin: Compatible chemical resistant gloves such as nitrile should be worn. Protective outer garment, apron and sleeves as appropriate.
Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately.
Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Flux</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not established</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight characteristic odor.</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>Not established</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Water Soluble</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>(air=1) Not applicable.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY
General: Stable.
Conditions to Avoid: High temperatures, open flame.
Incompatible Materials: Not established
Hazardous Decomposition / Combustion: Not established
Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION
Carcinogenicity: NTP: No
OSHA: No
IARC: No
LD50: Not established.
LC50: Not established.
Other: None known

12. ECOLOGICAL INFORMATION
Product not tested.
13. **DISPOSAL CONSIDERATION**

**Waste Disposal Method:** Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. **TRANSPORT INFORMATION**

Transport in accordance with applicable international regulations and requirements. Not hazardous under shipping regulations. North American Emergency Guide Book – Not classified

UN- NONE
MARINE POLLUTANT: NO

15. **REGULATORY INFORMATION**

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

This product has been classified in accordance with the guidelines set, by the Dept of Industrial Health of the Republic of Singapore.

**WARNING:** This product can expose you to chemicals including [trace amounts of 1,4 dioxane, propylene oxide, ethylene oxide, 2,2-Bis(bromomethyl)-1,3-propanediol, 3-Chloro 1,2-Propanediol] which are known to the State of California to cause cancer and [trace amounts of ethylene oxide] which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

**Malaysia:**
This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

**In China:**
Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals
GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)
GB/T 16483-2008, GB/T 17517-2013
This product has been classified using the Chinese Occupational Limit for Hazardous Agents in the Workplace, GBZ2-2007

SARA 313 Listing - 40 CFR 372.65  5-10% polyglycol ether.

All ingredients are listed on the EPA TSCA Inventory.
16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>HMIS Hazard Rating</th>
<th>Health: 1</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Fire: 1</td>
</tr>
<tr>
<td>Physical Hazard:</td>
<td>0</td>
</tr>
</tbody>
</table>

Revised Date: 27 NOVEMBER 2018

Prepared by: Nancy Swarts, Indium Corporation of America

Approved by: Nancy Swarts, Indium Corporation of America

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