



## SAFETY DATA SHEET

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** H-208-X4

**SDS Number:** SDS-01245

**Revised Date:** 26 JULY 2018

**Product Use:** Industrial Use - flux

#### MANUFACTURER:

##### In America:

**The Indium Corporation of America®.**

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## 2. HAZARDS IDENTIFICATION

### PRIMARY ROUTES OF ENTRY:

Eye   
 Inhalation   
 Skin   
 Ingestion   
 NTP   
 IARC   
 OSHA   
Not Listed

### Carcinogen listed in

GHS

Signal Word: Warning



#### Hazard statement(s)

H227 Combustible Liquid  
 H315 Causes skin irritation  
 H319 Causes serious eye irritation  
 H335 May cause respiratory irritation

#### Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking  
 P233 Keep container tightly closed  
 P240 Ground/Bond container and receiving equipment  
 P242 Use only non- sparking tools  
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray  
 P270 Do not eat, drink or smoke when using this product  
 P273 Avoid release to the environment  
 P280 Wear protective gloves/protective clothing/eye protection/face protection  
 P362 +P364 Take off contaminated clothing and wash before reuse  
 P301 + P314 IF SWALLOWED: Get Medical advice/attention if you feel unwill  
 P302 +P352 IF ON SKIN: Wash with plenty of soap and water  
 P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing  
 P305 + P351 IF IN EYES: Rinse continuously with water for several minutes (15 mins)

#### Classification:

Flammable liquid- Category 4  
 Skin irritant- Category 2  
 Eye irritant- Category 2A  
 Specific target organ toxicity- single exposure-Category 3-respiratory system

### POTENTIAL HEALTH EFFECTS:

**Eye Contact:** Irritating to the eyes and if not removed promptly, may result in serious eye injury. Do not allow material to come in contact with the eyes.

**Ingestion:** May cause irritation and damage to the mouth, esophagus and gastrointestinal tract.

**Inhalation:** Heated vapor concentrations may be harmful if inhaled. May be irritating to respiratory tract.

**Skin Contact:** May cause skin irritation.

**Chronic:** Not established.

**NOTE:** The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Components	% wt	CAS Registry #	PEL mg/m <sup>3</sup>	TLV-TWA mg/m <sup>3</sup>	TLV-STEL mg/m <sup>3</sup>
<u>ALCOHOLS</u>	80-85	71076-86-3	N.E.	N.E.	N.E.
<u>PROPRIETARY</u>	15-20	-	N.E.	N.E.	N.E.

N.E. = Not established

**4. FIRST AID MEASURES**

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

**5. FIRE FIGHTING MEASURES**

- Flash Point:** 80 C (176 F)      **Method:** ASTM D93-80
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

**6. ACCIDENTAL RELEASE MEASURES**

- Spill or Leak Procedures:** Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations.

**7. HANDLING AND STORAGE**

- Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.
- Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Engineering Controls:** Good ventilation should be sufficient to control airborne levels and keep exposures as low as possible.

**Personal protection:**

**Eyes:** Chemical safety glasses/goggles. Faces shield for splash hazards.

**Respirator:** A NIOSH approved or EU compliant CE marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

**Skin:** Compatible chemical resistant gloves. Protective outer garment, apron and sleeves as appropriate.

**Other:** Eyewash/shower fountain in work area. Avoid the use of contact lenses in high fume areas.

**Work/Hygienic Practices:** Maintain good housekeeping. Clean up spills immediately.

Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance:** Liquid/paste - yellow

**Boiling Point:** Not established

**Odor:** Slight characteristic odor.

**Melting Point:** Not established

**Specific Gravity:** 1 g/cc

**pH:** 4 -8

**Vapor Pressure:** Not established.

**Solubility in Water:** Not established

**Vapor Density:** (air=1) Not established

## 10. STABILITY AND REACTIVITY

**General:** Stable.

**Conditions to Avoid:** High temperatures, open flame.

**Incompatible Materials:** Not established

**Hazardous Decomposition / Combustion:** Not established

**Hazardous Polymerization:** Will not occur.

## 11. TOXICOLOGICAL INFORMATION

**Carcinogenicity:** NTP: No

OSHA: No

IARC: No

**LD50:** Not established.

**LC50:** Not established.

**Other:** None known

## 12. ECOLOGICAL INFORMATION

Product not tested.

### 13. DISPOSAL CONSIDERATION

**Waste Disposal Method:** Dispose of in accordance with all Federal, State and Local environmental regulations.

### 14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Non-hazardous under shipping regulations.

UN - none

### 15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

WHMIS: Insufficient information

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

Malaysia:

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS). (GHS)

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals  
GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)  
GB/T 16483-2008, GB/T 17517-2013

This product has been classified using the Chinese Occupational Exposure Limit of Hazardous Agents in the Workplace, GBZ2-2007.

This product has been classified in accordance with Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014

SARA 313 Listing - 40 CFR 372.65 - None

All ingredients are listed on the EPA TSCA Inventory and the Domestic Substance List.

**16. OTHER INFORMATION**

<b>HMIS Hazard Rating:</b>	<b>Health:</b>	1
	<b>Fire:</b>	1
	<b>Reactivity:</b>	0

**Revised Date:** 26 JULY 2018

**Prepared by:** Nancy Swarts, Indium Corporation of America

**Approved by:** Nancy Swarts, Indium Corporation of America

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